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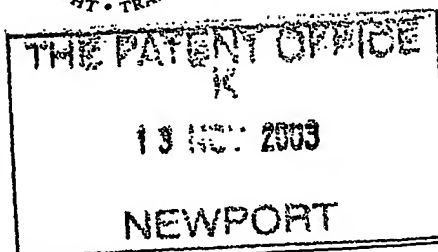
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P01/7700 0.00-0326459.5

Request for grant of a patent

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)



The Patent Office

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1. Your reference 101288-1 GB

2. Patent application number
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0326459.5

3. Full name, address and postcode of the or of each applicant (underline all surnames)

AstraZeneca AB
SE-151 85 Sodertalje
Sweden

Patents ADP number (if you know it)

7822442003

If the applicant is a corporate body, give the country/state of its incorporation

Sweden

4. Title of the invention

QUINAZOLINE DERIVATIVES

5. Name of your agent (if you have one)

Michael Andrew NELSON

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

AstraZeneca
Global Intellectual Property
PO Box 272
Mereside, Alderley Park
Macclesfield,
Cheshire SK10 4GR

Patents ADP number (if you know it)

8179707002

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number

Country

Priority application number
(if you know it)

Date of filing
(day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

- a) any applicant named in part 3 is not an inventor, or
 - b) there is an inventor who is not named as an applicant, or
 - c) any named applicant is a corporate body.
- See note (d))

Patents Form 1/77

9. Enter the number of sheets for any of the following items you are filing with this form. Do not count copies of the same document

Continuation sheets of this form

Description

99

Claim(s)

5

Abstract

Drawing(s)

10. If you are also filing any of the following, state how many against each item.

Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (*Patents Form 7/77*)

Request for preliminary examination and search (*Patents Form 9/77*)

Request for substantive examination (*Patents Form 10/77*)

Any other documents
(please specify)

11.

I/We request the grant of a patent on the basis of this application.

Signature

John Mack

Date 12/11/03

John Richard MACK - Authorised Signatory

12. Name and daytime telephone number of person to contact in the United Kingdom

Jennifer Bennett - 01625 230148

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QUINAZOLINE DERIVATIVES

The invention concerns certain novel quinazoline derivatives, or pharmaceutically-acceptable salts thereof, which possess anti-tumour activity and are accordingly useful in methods of treatment of the human or animal body. The invention also concerns processes for the manufacture of said quinazoline derivatives, to pharmaceutical compositions containing them and to their use in therapeutic methods, for example in the manufacture of medicaments for use in the prevention or treatment of solid tumour disease in a warm-blooded animal such as man.

Many of the current treatment regimes for diseases resulting from the abnormal regulation of cellular proliferation such as psoriasis and cancer, utilise compounds that inhibit DNA synthesis and cellular proliferation. To date, compounds used in such treatments are generally toxic to cells however their enhanced effects on rapidly dividing cells such as tumour cells can be beneficial. Alternative approaches to these cytotoxic anti-tumour agents are currently being developed, for example selective inhibitors of cell signalling pathways. These types of inhibitors are likely to have the potential to display an enhanced selectivity of action against tumour cells and so are likely to reduce the probability of the therapy possessing unwanted side effects.

Eukaryotic cells are continually responding to many diverse extracellular signals that enable communication between cells within an organism. These signals regulate a wide variety of physical responses in the cell including proliferation, differentiation, apoptosis and motility. The extracellular signals take the form of a diverse variety of soluble factors including growth factors as well as paracrine and endocrine factors. By binding to specific transmembrane receptors, these ligands integrate the extracellular signal to the intracellular signalling pathways, therefore transducing the signal across the plasma membrane and allowing the individual cell to respond to its extracellular signals. Many of these signal transduction processes utilise the reversible process of the phosphorylation of proteins that are involved in the promotion of these diverse cellular responses. The phosphorylation status of target proteins is regulated by specific kinases and phosphatases that are responsible for the regulation of about one third of all proteins encoded by the mammalian genome. As phosphorylation is such an important regulatory mechanism in the signal transduction process,

it is therefore not surprising that aberrations in these intracellular pathways result in abnormal cell growth and differentiation and so promote cellular transformation (reviewed in Cohen *et al*, Curr Opin Chem Biol, 1999, 3, 459-465).

It has been widely shown that a number of these tyrosine kinases are mutated to
5 constitutively active forms and/or when over-expressed result in the transformation of a variety of human cells. These mutated and over-expressed forms of the kinase are present in a large proportion of human tumours (reviewed in Kolibaba *et al*, Biochimica et Biophysica Acta, 1997, 133, F217-F248). As tyrosine kinases play fundamental roles in the proliferation and differentiation of a variety of tissues, much focus has centred on these enzymes in the
10 development of novel anti-cancer therapies. This family of enzymes is divided into two groups - receptor and non-receptor tyrosine kinases e.g. EGF Receptors and the SRC family respectively. From the results of a large number of studies including the Human Genome Project, about 90 tyrosine kinase have been identified in the human genome, of this 58 are of the receptor type and 32 are of the non-receptor type. These can be compartmentalised in to
15 20 receptor tyrosine kinase and 10 non-receptor tyrosine kinase sub-families (Robinson *et al*, Oncogene, 2000, 19, 5548-5557).

The receptor tyrosine kinases are of particular importance in the transmission of mitogenic signals that initiate cellular replication. These large glycoproteins, which span the plasma membrane of the cell possess an extracellular binding domain for their specific ligands
20 (such as Epidermal Growth Factor (EGF) for the EGF Receptor). Binding of ligand results in the activation of the receptor's kinase enzymatic activity that is encoded by the intracellular portion of the receptor. This activity phosphorylates key tyrosine amino acids in target proteins, resulting in the transduction of proliferative signals across the plasma membrane of the cell.

25 It is known that the erbB family of receptor tyrosine kinases, which include EGFR, erbB2, erbB3 and erbB4, are frequently involved in driving the proliferation and survival of

and reviewed in Salomon et al., Crit. Rev. Oncol. Hematol., 1995, 19, 183), non-small cell lung cancers (NSCLCs) including adenocarcinomas (Cerny et al., Brit. J. Cancer, 1986, 54, 265; Reubi et al., Int. J. Cancer, 1990, 45, 269; Rusch et al., Cancer Research, 1993, 53, 2379; Brabender et al., Clin. Cancer Res., 2001, 7, 1850) as well as other cancers of the lung

5 (Hendler et al., Cancer Cells, 1989, 7, 347; Ohsaki et al., Oncol. Rep., 2000, 7, 603), bladder cancer (Neal et al., Lancet, 1985, 366; Chow et al., Clin. Cancer Res., 2001, 7, 1957, Zhau et al., Mol Carcinog., 3, 254), oesophageal cancer (Mukaida et al., Cancer, 1991, 68, 142), gastrointestinal cancer such as colon, rectal or stomach cancer (Bolen et al., Oncogene Res., 1987, 1, 149; Kapitanovic et al., Gastroenterology, 2000, 112, 1103; Ross et al., Cancer

10 Invest., 2001, 19, 554), cancer of the prostate (Visakorpi et al., Histochem. J., 1992, 24, 481; Kumar et al., 2000, 32, 73; Scher et al., J. Natl. Cancer Inst., 2000, 92, 1866), leukaemia (Konaka et al., Cell, 1984, 37, 1035, Martin-Subero et al., Cancer Genet Cytogenet., 2001, 127, 174), ovarian (Hellstrom et al., Cancer Res., 2001, 61, 2420), head and neck (Shiga et al., Head Neck, 2000, 22, 599) or pancreatic cancer (Ovotny et al., Neoplasma, 2001, 48, 188).

15 As more human tumour tissues are tested for expression of the erbB family of receptor tyrosine kinases it is expected that their widespread prevalence and importance will be further enhanced in the future.

As a consequence of the mis-regulation of one or more of these receptors (in particular erbB2), it is widely believed that many tumours become clinically more aggressive and so

20 correlate with a poorer prognosis for the patient (Brabender et al., Clin. Cancer Res., 2001, 7, 1850; Ross et al., Cancer Investigation, 2001, 19, 554, Yu et al., Bioessays, 2000, 22.7, 673). In addition to these clinical findings, a wealth of pre-clinical information suggests that the erbB family of receptor tyrosine kinases are involved in cellular transformation. This includes the observations that many tumour cell lines overexpress one or more of the erbB receptors

25 and that EGFR or erbB2 when transfected into non-tumour cells have the ability to transform these cells. This tumourigenic potential has been further verified as transgenic mice that overexpress erbB2 spontaneously develop tumours in the mammary gland. In addition to this, a number of pre-clinical studies have demonstrated that anti-proliferative effects can be induced by knocking out one or more erbB activities by small molecule inhibitors, dominant

30 negatives or inhibitory antibodies (reviewed in Mendelsohn et al., Oncogene, 2000, 19, 6550). Thus it has been recognised that inhibitors of these receptor tyrosine kinases should be of value as a selective inhibitor of the proliferation of mammalian cancer cells (Yaish et al.

Science, 1988, 242, 933, Kolibaba *et al*, Biochimica et Biophysica Acta, 1997, 133, F217-F248; Al-Obeidi *et al*, 2000, Oncogene, 19, 5690-5701; Mendelsohn *et al*, 2000, Oncogene, 19, 6550-6565). In addition to this pre-clinical data, findings using inhibitory antibodies against EGFR and erbB2 (c-225 and trastuzumab respectively) have proven to be
5 beneficial in the clinic for the treatment of selected solid tumours (reviewed in Mendelsohn *et al*, 2000, Oncogene, 19, 6550-6565).

Amplification and/or activity of members of the ErbB type receptor tyrosine kinases have been detected and so have been implicated to play a role in a number of non-malignant proliferative disorders such as psoriasis (Ben-Bassat, Curr. Pharm. Des., 2000, 6, 933; Elder *et al.*, Science, 1989, 243, 811), benign prostatic hyperplasia (BPH) (Kumar *et al.*, Int. Urol. Nephrol., 2000, 32, 73), atherosclerosis and restenosis (Bokemeyer *et al.*, Kidney Int., 2000, 58, 549). It is therefore expected that inhibitors of erbB type receptor tyrosine kinases will be useful in the treatment of these and other non-malignant disorders of excessive cellular proliferation.

15 International Patent Applications WO 96/09294, WO 96/15118, WO 96/16960, WO 96/30347, WO 96/33977, WO 96/33978, WO 96/33979, WO 96/33980, WO 96/33981, WO 97/03069, WO 97/13771, WO 97/30034, WO 97/30035, WO 97/38983, WO 98/02437, WO 98/02434, WO 98/02438, WO 98/13354, WO 99/35132, WO 99/35146, WO01/21596, WO 01/55141 and WO 02/18372 disclose that certain quinazoline derivatives which bear an
20 anilino substituent at the 4-position possess receptor tyrosine kinase inhibitory activity.

International Patent Applications WO97/22596 and WO98/13354 disclose that certain 4-anilinoquinazoline derivatives that are substituted at the 7-position are inhibitors VEGF or mixed VEGF/EGF receptor tyrosine kinase inhibitors. The anilino group in these applications is substituted with small groups such as halogeno or (1-3C)alkyl.

25 International Patent Applications WO01/94341 discloses that certain quinazoline derivatives which are substituted at the 5-position are inhibitors of the Src family of

kinase inhibitors, particularly EGFR and erb-B2 receptor tyrosine kinases. All the compounds in these applications carry a ring containing substituent at the 5-position on the quinazoline ring.

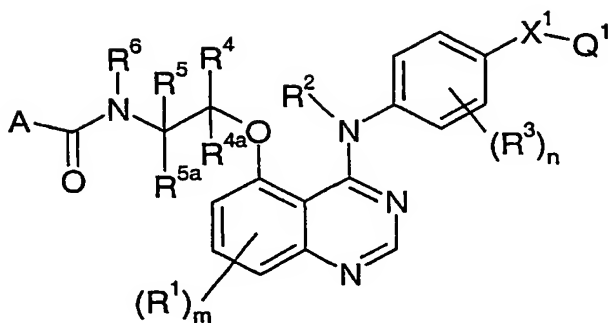
None of the prior art discloses 4-anilinoquinazolines that are substituted at the 5-
5 position by an acylaminoethoxy group and which carry an aryl or heteroaryl containing substituent at the para-position on the aniline ring.

We have now found that surprisingly certain quinazoline derivatives substituted at the 5-position with a substituent containing an acylaminoethoxy groups possess potent anti-tumour activity. Without wishing to imply that the compounds disclosed in the present
10 invention possess pharmacological activity only by virtue of an effect on a single biological process, it is believed that the compounds provide an anti-tumour effect by way of inhibition of one or more of the erbB family of receptor tyrosine kinases that are involved in the signal transduction steps which lead to the proliferation of tumour cells. In particular, it is believed that the compounds of the present invention provide an anti-tumour effect by way of
15 inhibition of EGFR and/or erbB2 receptor tyrosine kinases.

Generally the compounds of the present invention possess potent inhibitory activity against the erbB receptor tyrosine kinase family, for example by inhibition of EGFR and/or erbB2 and/or erbB4 receptor tyrosine kinases, whilst possessing less potent inhibitory activity against other kinases. Furthermore, generally the compounds of the present invention possess
20 substantially better potency against the erbB2 over that of the EGFR tyrosine kinase, thus potentially providing effective treatment for erbB2 driven tumours. Accordingly, it may be possible to administer a compound according to the present invention at a dose that is sufficient to inhibit erbB2 tyrosine kinase whilst having no significant effect upon EGFR (or other) tyrosine kinases. The selective inhibition provided by the compounds according to the
25 present invention may provide treatments for conditions mediated by erbB2 tyrosine kinase, whilst reducing undesirable side effects that may be associated with the inhibition of other tyrosine kinases. Generally the compounds according to the invention also exhibit favourable DMPK properties, for example high bioavailability, and favourable physical properties such as solubility.

30 Furthermore, some of the compounds according to the present invention are Furthermore, many of the compounds according to the present invention are inactive or only weakly active in a hERG assay.

According to a first aspect of the invention there is provided a quinazoline derivative of the formula I:



I

wherein:

m is 0, 1 or 2;

each R^1 , which may be the same or different, is selected from hydroxy, (1-6C)alkoxy, (3-7C)cycloalkyl-oxy and (3-7C)cycloalkyl-(1-6C)alkoxy,

and wherein any CH_2 or CH_3 group within a R^1 substituent optionally bears on each said CH_2 or CH_3 group one or more halogeno or (1-6C)alkyl substituents, or a substituent selected from hydroxy and (1-6C)alkoxy,

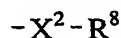
R^2 is hydrogen or (1-4C)alkyl;

n is 0, 1, 2, 3 or 4;

each R^3 , which may be the same or different, is selected from halogeno, (1-4C)alkyl, trifluoromethyl, (1-4C)alkoxy, (2-4C)alkenyl and (2-4C)alkynyl;

X^1 is selected from O, S, SO, SO₂, N(R⁷), CH(OR⁷), CON(R⁷), N(R⁷)CO, SO₂N(R⁷), N(R⁷)SO₂, OC(R⁷)₂, C(R⁷)₂O, SC(R⁷)₂, C(R⁷)₂S, CO, C(R⁷)₂N(R⁷) and N(R⁷)C(R⁷)₂, wherein each R⁷, which may be the same or different, is hydrogen or (1-6C)alkyl;

N-(1-6C)alkylcarbamoyl, N,N-di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, (3-6C)alkenoyl, (3-6C)alkynoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino, N-(1-6C)alkyl-(2-6C)alkanoylamino, (3-6C)alkenoylamino, N-(1-6C)alkyl-(3-6C)alkenoylamino, (3-6C)alkynoylamino, N-(1-6C)alkyl-(3-6C)alkynoylamino, 5 N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino, N-(1-6C)alkyl-(1-6C)alkanesulfonylamino, and a group of the formula:



wherein X^2 is a direct bond or is selected from O, CO and $N(R^9)$, wherein R^9 is hydrogen or (1-6C)alkyl, and R^8 is halogeno-(1-6C)alkyl, hydroxy-(1-6C)alkyl, carboxy-(1-6C)alkyl, (1-6C)alkoxy-(1-6C)alkyl, cyano-(1-6C)alkyl, amino-(1-6C)alkyl, N-(1-6C)alkylamino-(1-6C)alkyl, N,N-di-[(1-6C)alkyl]amino-(1-6C)alkyl, (2-6C)alkanoylamino-(1-6C)alkyl, N-(1-6C)alkyl-(2-6C)alkanoylamino-(1-6C)alkyl, (1-6C)alkoxycarbonylamino-(1-6C)alkyl, carbamoyl-(1-6C)alkyl, N-(1-6C)alkylcarbamoyl-(1-6C)alkyl, N,N-di-[(1-6C)alkyl]carbamoyl-(1-6C)alkyl, (1-6C)alkylthio-(1-6C)alkyl, (1-6C)alkylsulfinyl-(1-6C)alkyl, (1-6C)alkylsulfonyl-(1-6C)alkyl 15 sulfamoyl(1-6C)alkyl, N-(1-6C)alkylsulfamoyl(1-6C)alkyl, N,N-di-(1-6C)alkylsulfamoyl(1-6C)alkyl, (2-6C)alkanoyl-(1-6C)alkyl, (2-6C)alkanoyloxy-(1-6C)alkyl or (1-6C)alkoxycarbonyl-(1-6C)alkyl,

and wherein any CH_2 or CH_3 group within $-X^1-Q^1$ optionally bears on each said CH_2 20 or CH_3 one of more (for example 1, 2, or 3) halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino, (1-4C)alkoxy, (1-4C)alkylamino and di-[(1-4C)alkylamino];

R^4 , R^{4a} , R^5 and R^{5a} , which may be the same or different, are selected from hydrogen and (1-6C)alkyl, or

25 R^4 and R^{4a} together with the carbon atom to which they are attached form a (3-7C)cycloalkyl ring, or

R^5 and R^{5a} together with the carbon atom to which they are attached form a (3-7C)cycloalkyl ring,

and wherein any CH_2 or CH_3 within any of R^4 , R^{4a} , R^5 and R^{5a} optionally bears on 30 each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno substituents or a substituent selected from hydroxy, cyano, (1-6C)alkoxy, amino, (2-6C)alkanoyl, (1-6C)alkylamino and di-[(1-6C)alkylamino];

R^6 is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-6C)alkyl, (3-7C)cycloalkenyl, (3-7C)cycloalkenyl-(1-6C)alkyl, heterocyclyl and heterocyclyl-(1-6C)alkyl,

and wherein any heterocyclyl group within an R^6 substituent optionally bears one or more substituents, which may be the same or different, selected from halogeno, trifluoromethyl, cyano, nitro, hydroxy, amino, formyl, mercapto, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:



wherein X^3 is a direct bond or is selected from O, CO, SO₂ and N(R^{11}), wherein R^{11} is hydrogen or (1-4C)alkyl, and R^{10} is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl, N-(1-4C)alkylamino-(1-4C)alkyl and N,N-di-[(1-4C)alkyl]amino-(1-4C)alkyl,

15 and wherein any heterocyclyl group within an R^6 substituent optionally bears 1 or 2 oxo or thioxo substituents;

and wherein any CH₂ or CH₃ within a R^6 substituent, other than a CH₂ group within a heterocyclyl ring, optionally bears on each said CH₂ or CH₃ one or more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino, carboxy, carbamoyl, sulfamoyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, N-(1-6C)alkylcarbamoyl, N,N-di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino, N-(1-6C)alkyl-(2-6C)alkanoylamino, N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino and N-(1-6C)alkyl-(1-6C)alkanesulfonylamino;

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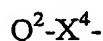
A is selected from hydrogen, a group of the formula $Z-(CR^{12}R^{13})_p$ and R^{14} ,

wherein p is 1, 2, 3, or 4.

substituent selected from hydroxy, cyano, (1-6C)alkyl, (1-6C)alkoxy, amino, (2-6C)alkanoyl, (1-6C)alkylamino and di-[(1-6C)alkyl]amino,

Z is selected from hydrogen, OR^{15} , $NR^{16}R^{17}$, (1-6C)alkylsulfonyl, (1-6C)alkanesulfonylamino and N -(1-6C)alkyl-(1-6C)alkanesulfonylamino, wherein each of
 5 R^{15} , R^{16} and R^{17} , which may be the same or different, is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl and (2-6C)alkynyl,

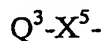
or Z is a group of the formula:



wherein X^4 is selected from O, $N(R^{18})$, SO_2 and $SO_2N(R^{18})$, wherein R^{18} is hydrogen or
 10 (1-6C)alkyl, and Q^2 is (3-7C)cycloalkyl, (3-7C)cycloalkenyl or heterocyclyl,

R^{14} is selected from hydrogen, OR^{19} and $NR^{16}R^{17}$, wherein R^{19} is selected from (1-6C)alkyl, (2-6C)alkenyl and (2-6C)alkynyl, and wherein R^{16} and R^{17} are as defined above,

or R^{14} is a group of the formula:

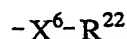


15 wherein X^5 is selected from O and $N(R^{20})$, wherein R^{20} is hydrogen or (1-6C)alkyl, and Q^3 is (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-6C)alkyl, (3-7C)cycloalkenyl, (3-7C)cycloalkenyl-(1-6C)alkyl, heterocyclyl and heterocyclyl-(1-6C)alkyl,

or R^{14} is Q^4 wherein Q^4 is (3-7C)cycloalkyl, (3-7C)cycloalkenyl or heterocyclyl,

and wherein adjacent carbon atoms in any (2-6C)alkylene chain within a Z or R^{14}
 20 substituent are optionally separated by the insertion into the chain of a group selected from O, S, SO , SO_2 , $N(R^{21})$, CO, $-C=C-$ and $-C\equiv C-$, wherein R^{21} is hydrogen or (1-6C)alkyl,

and wherein any heterocyclyl group within a Z or R^{14} substituent optionally bears one or more (for example 1, 2 or 3) substituents which may be the same or different, selected from halogeno, trifluoromethyl, cyano, nitro, hydroxy, amino, formyl, mercapto, (1-6C)alkyl,
 25 (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:



wherein X^6 is a direct bond or is selected from O, CO, SO_2 and $N(R^{23})$, wherein R^{23} is
 30 hydrogen or (1-4C)alkyl, and R^{22} is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl, N -(1-4C)alkylamino-(1-4C)alkyl and N,N -di-[(1-4C)alkyl]amino-(1-4C)alkyl,

and wherein any heterocyclyl group within a Z or R¹⁴ substituent optionally bears 1 or 2 oxo or thioxo substituents,

and wherein and wherein any CH₂ or CH₃ group within a Z or R¹⁴ group, other than a CH₂ group within a heterocyclyl ring, optionally bears on each said CH₂ or CH₃ group one or
 5 more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino, carboxy, carbamoyl, sulfamoyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, N-(1-6C)alkylcarbamoyl, N,N-di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino,
 10 N-(1-6C)alkyl-(2-6C)alkanoylamino, N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino and N-(1-6C)alkyl-(1-6C)alkanesulfonylamino;

or a pharmaceutically acceptable salt thereof.

In this specification the generic term "alkyl" includes both straight-chain and
 15 branched-chain alkyl groups such as propyl, isopropyl and tert-butyl. However references to individual alkyl groups such as "propyl" are specific for the straight-chain version only and references to individual branched-chain alkyl groups such as "isopropyl" are specific for the branched-chain version only. An analogous convention applies to other generic terms, for example (1-6C)alkoxy includes methoxy, ethoxy and isopropoxy, (1-6C)alkylamino includes
 20 methylamino ethylamino and isopropylamino and di-[(1-6C)alkyl]amino includes dimethylamino, diethylamino and N-isopropyl-N-methylamino.

It is to be understood that, insofar as certain of the compounds of formula I defined above may exist in optically active or racemic forms by virtue of one or more asymmetric carbon atoms, the invention includes in its definition any such optically active or racemic form
 25 which possesses the above-mentioned activity. It is further to be understood that in the names of chiral compounds (*R,S*) denotes any scalemic or racemic mixture while (*R*) and (*S*) denote the enantiomers. In the absence of (*R,S*), (*R*) or (*S*) in the name it is to be understood that the compound is racemic.

active starting materials or by resolution of a racemic form. Similarly, the above-mentioned activity may be evaluated using the standard laboratory techniques referred to hereinafter.

Suitable values for the generic radicals referred to above include those set out below.

A suitable value for any one of the substituents herein (for example Q¹) when it is aryl
5 or for the aryl group within a 'Q' group is, for example, phenyl or naphthyl, preferably phenyl.

A suitable value for any one of the substituents herein when it is
(3-7C)cycloalkyl or for a (3-7C)cycloalkyl group defined herein within, for example a
'Q' group or R¹ substituent is, for example, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl,
cycloheptyl or bicyclo[2.2.1]heptyl. A suitable value for any one of the substituents herein,
10 when it is (3-7C)cycloalkenyl or for the (3-7C)cycloalkenyl group within a substituent is, for
example, cyclobutenyl, cyclopentenyl, cyclohexenyl or cycloheptenyl.

A suitable value for any one of the substituents herein when it is heteroaryl or for the
heteroaryl group within a 'Q' group is, for example, an aromatic 5- or 6-membered
monocyclic ring or a 9- or 10-membered bicyclic ring with up to five ring heteroatoms
15 selected from oxygen, nitrogen and sulfur, for example furyl, pyrrolyl, thienyl, oxazolyl,
isoxazolyl, imidazolyl, pyrazolyl, thiazolyl, isothiazolyl, oxadiazolyl, thiadiazolyl, triazolyl,
tetrazolyl, pyridyl, pyridazinyl, pyrimidinyl, pyrazinyl, 1,3,5-triazenyl, 1,3-benzodioxolyl,
benzofuranyl, indolyl, benzothienyl, benzoxazolyl, benzimidazolyl, benzothiazolyl, indazolyl,
benzofurazanyl, quinolyl, isoquinolyl, quinazolinyl, quinoxalinyl, cinnolinyl or
20 naphthyridinyl.

Particular heteroaryl groups include, for example pyridyl, pyrimidyl, pyrazinyl,
thiazolyl, isothiazolyl, oxazolyl and isoxazolyl.

A suitable value for any one of the substituents when it is heterocyclyl or for the
heterocyclyl group within a substituent is a non-aromatic saturated (i.e. ring systems with the
25 maximum degree of saturation) or partially saturated (i.e. ring systems retaining some, but not
the full, degree of unsaturation) 3 to 10 membered monocyclic or bicyclic ring with up to five
heteroatoms selected from oxygen, nitrogen and sulfur, which, unless specified otherwise,
may be carbon or nitrogen linked, for example oxiranyl, oxetanyl, azetidyl, dihydrofuranyl,
tetrahydrofuranyl, 1,3-dioxolanyl, tetrahydropyranyl, 1,4-dioxanyl, oxepanyl, pyrrolinyl,
30 pyrrolidinyl, morpholinyl, tetrahydro-1,4-thiazinyl, 1,1-dioxotetrahydro-1,4-thiazinyl,
piperidinyl, homopiperidinyl, piperazinyl, homopiperazinyl, dihydropyridinyl,

- tetrahydropyridinyl, dihydropyrimidinyl, tetrahydropyrimidinyl, tetrahydrothienyl, tetrahydrothiopyranyl, decahydroisoquinolinyl or decahydroquinolinyl, particularly tetrahydrofuranlyl, tetrahydropyranyl, pyrrolidinyl, morpholinyl, 1,4-oxazepanyl, thiamorpholinyl 1,1-dioxotetrahydro-4H-1,4-thiazinyl, piperidinyl or piperazinyl, more
- 5 particularly tetrahydrofuran-3-yl, tetrahydropyran-4-yl, tetrahydrothien-3-yl, tetrahydrothiopyran-4-yl, pyrrolidin-1-yl pyrrolidin-2-yl, pyrrolidin-3-yl, morpholino, morpholin-2-yl, piperidino, piperidin-4-yl, piperidin-3-yl, piperidin-2-yl or piperazin-1-yl. A nitrogen or sulfur atom within a heterocyclyl group may be oxidized to give the corresponding N or S oxide, for example 1,1-dioxotetrahydrothienyl, 1-oxotetrahydrothienyl,
- 10 1,1-dioxotetrahydrothiopyranyl or 1-oxotetrahydrothiopyranyl. A suitable value for such a group which bears 1 or 2 oxo or thioxo substituents is, for example, 2-oxopyrrolidinyl, 2-thioxopyrrolidinyl, 2-oxoimidazolidinyl, 2-thioxoimidazolidinyl, 2-oxopiperidinyl, 2,5-dioxopyrrolidinyl, 2,5-dioxoimidazolidinyl or 2,6-dioxopiperidinyl.

- Particular heterocyclyl groups include, for example, non-aromatic saturated or partially
- 15 saturated 3 to 7 membered monocyclic heterocyclyl rings with 1 ring nitrogen or sulfur heteroatom and optionally 1 or 2 heteroatoms selected from nitrogen, oxygen and sulfur. Examples of such rings include azetidiny, oxazepanyl, pyrrolinyl, pyrrolidinyl, morpholinyl, tetrahydro-1,4-thiazinyl, piperidinyl, homopiperidinyl, piperazinyl, homopiperazinyl, dihydropyridinyl, tetrahydropyridinyl, dihydropyrimidinyl, tetrahydropyrimidinyl,
- 20 tetrahydrothienyl, tetrahydrothiopyranyl or thiomorpholinyl:

- Other particular of heterocyclyl groups include, for example a 4, 5, 6 or 7 membered monocyclic saturated or partially saturated heterocyclyl ring containing 1 or 2 heteroatoms selected from oxygen, nitrogen and sulfur such as oxetanyl, azetidiny, dihydrofuranly, tetrahydrofuranly, 1,3-dioxolanyl, tetrahydropyranyl, 1,4-dioxanyl, oxepanyl, pyrrolinyl,
- 25 pyrrolidinyl, morpholinyl, tetrahydro-1,4-thiazinyl, 1,1-dioxotetrahydro-1,4-thiazinyl, piperidinyl, homopiperidinyl, piperazinyl, homopiperazinyl, dihydropyridinyl,

~~tetrahydropyridinyl, dihydropyrimidinyl, tetrahydropyrimidinyl, tetrahydrothienyl or~~

Other heterocyclyl groups include, for example, non-aromatic saturated or partially saturated 4, 5, 6 or 7 membered monocyclic heterocyclyl rings containing 1 or 2 oxygen atoms such as tetrahydrofuranyl, 1,3-dioxolanyl and tetrahydropyranyl.

A suitable value for a substituent herein when it is heterocyclyl-(1-6C)alkyl is, for example, heterocyclylmethyl, 2-heterocyclylethyl and 3-heterocyclylpropyl. The invention comprises corresponding suitable values for other substituents when, for example, rather than a heterocyclyl-(1-6C)alkyl group, an (3-7C)cycloalkyl-(1-6C)alkyl or (3-7C)cycloalkenyl-(1-6C)alkyl is present.

Suitable values for any of the substituents herein, for example the 'R' groups (R^1 to R^{23}) or for various groups within a Q^1 , X^1 or A group include:-

- | | |
|-------------------------------------|---|
| for halogeno | fluoro, chloro, bromo and iodo; |
| for (1-6C)alkyl: | methyl, ethyl, propyl, isopropyl and <u>tert</u> -butyl; |
| for (2-8C)alkenyl: | vinyl, isopropenyl, allyl and but-2-enyl; |
| for (2-8C)alkynyl: | ethynyl, 2-propynyl and but-2-ynyl; |
| 15 for (1-6C)alkoxy: | methoxy, ethoxy, propoxy, isopropoxy and butoxy; |
| for (2-6C)alkenyloxy: | vinylloxy and allyloxy; |
| for (2-6C)alkynyloxy: | ethynyloxy and 2-propynyloxy; |
| for (1-6C)alkylthio: | methylthio, ethylthio and propylthio; |
| for (1-6C)alkylsulfinyl: | methylsulfinyl and ethylsulfinyl; |
| 20 for (1-6C)alkylsulfonyl: | methylsulfonyl and ethylsulfonyl; |
| for (1-6C)alkylamino: | methylamino, ethylamino, propylamino, isopropylamino and butylamino; |
| for di-[(1-6C)alkyl]amino: | dimethylamino, diethylamino, <u>N</u> -ethyl- <u>N</u> -methylamino and diisopropylamino; |
| 25 for (1-6C)alkoxycarbonyl: | methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl and <u>tert</u> -butoxycarbonyl; |
| for <u>N</u> -(1-6C)alkylcarbamoyl: | <u>N</u> -methylcarbamoyl, <u>N</u> -ethylcarbamoyl and <u>N</u> -propylcarbamoyl; |

- for N,N-di-[(1-6C)alkyl]carbamoyl: N,N-dimethylcarbamoyl, N-ethyl-
N-methylcarbamoyl and N,N-diethylcarbamoyl;
- for (2-6C)alkanoyl: acetyl, propionyl, butyryl and isobutyryl;
- for (3-6C)alkenyl acryloyl and but-2-enyl;
- 5 for (3-6C)alkynoyl: prop-2-ynoyl;
- for (2-6C)alkanoyloxy: acetoxy and propionyloxy;
- for (2-6C)alkanoylamino: acetamido and propionamido;
- for N-(1-6C)alkyl-(2-6C)alkanoylamino: N-methylacetamido and N-methylpropionamido;
- for N-(1-6C)alkylsulfamoyl: N-methylsulfamoyl and N-ethylsulfamoyl;
- 10 for N,N-di-[(1-6C)alkyl]sulfamoyl: N,N-dimethylsulfamoyl;
- for (1-6C)alkanesulfonylamino: methanesulfonylamino and ethanesulfonylamino;
- for N-(1-6C)alkyl-(1-6C)alkanesulfonylamino: N-methylmethanesulfonylamino and
N-methylethanesulfonylamino;
- for (3-6C)alkenoylamino: acrylamido, methacrylamido and crotonamido;
- 15 for N-(1-6C)alkyl-(3-6C)alkenoylamino: N-methylacrylamido and N-methylcrotonamido;
- for (3-6C)alkynoylamino: propiolamido;
- for N-(1-6C)alkyl-(3-6C)alkynoylamino: N-methylpropiolamido;
- for amino-(1-6C)alkyl: aminomethyl, 2-aminoethyl, 1-aminoethyl and
3-aminopropyl;
- 20 for N-(1-6C)alkylamino-(1-6C)alkyl: methylaminomethyl, ethylaminomethyl,
1-methylaminoethyl, 2-methylaminoethyl,
2-ethylaminoethyl and 3-methylaminopropyl;

N,N-di-[(1-6C)alkyl]carbamoyl: N,N-dimethylcarbamoyl, N-ethyl-

N-methylcarbamoyl and N,N-diethylcarbamoyl;

acetyl, propionyl, butyryl and isobutyryl;

- for hydroxy-(1-6C)alkyl: hydroxymethyl, 2-hydroxyethyl, 1-hydroxyethyl and 3-hydroxypropyl;
- for (1-6C)alkoxy-(1-6C)alkyl: methoxymethyl, ethoxymethyl, 1-methoxyethyl, 2-methoxyethyl, 2-ethoxyethyl and 3-methoxypropyl;
- 5 for carboxy-(1-6C)alkyl: carboxymethyl and 2-carboxyethyl;
- for cyano-(1-6C)alkyl: cyanomethyl, 2-cyanoethyl, 1-cyanoethyl and 3-cyanopropyl;
- 10 for (1-6C)alkylthio-(1-6C)alkyl: methylthiomethyl, ethylthiomethyl, 2-methylthioethyl, 1-methylthioethyl and 3-methylthiopropyl;
- for (1-6C)alkylsulfinyl-(1-6C)alkyl: methylsulfinylmethyl, ethylsulfinylmethyl, 2-methylsulfinylethyl, 1-methylsulfinylethyl and 3-methylsulfinylpropyl;
- 15 for (1-6C)alkylsulfonyl-(1-6C)alkyl: methylsulfonylmethyl, ethylsulfonylmethyl, 2-methylsulfonylethyl, 1-methylsulfonylethyl and 3-methylsulfonylpropyl;
- for (2-6C)alkanoylamino-(1-6C)alkyl: acetamidomethyl, propionamidomethyl and 2-acetamidoethyl;
- 20 for N-(1-6C)alkyl-(2-6C)alkanoylamino-(1-6C)alkyl: N-methylacetamidomethyl, 2-(N-methylacetamido)ethyl and 2-(N-methylpropionamido)ethyl;
- for (1-6C)alkoxycarbonylamino-(1-6C)alkyl: methoxycarbonylaminomethyl, ethoxycarbonylaminomethyl, 25 tert-butoxycarbonylaminomethyl and 2-methoxycarbonylaminoethyl;
- for (2-6C)alkanoyl-(1-6C)alkyl: acetylmethyl and 2-acetylethyl;
- (2-6C)alkanoyloxy-(1-6C)alkyl: acetoxymethyl, 2-acetoxyethyl and 2-propionyloxyethyl;

for carbamoyl-(1-6C)alkyl: carbamoylmethyl, 1-carbamoylethyl,
2-carbamoylethyl and 3-carbamoylpropyl;

for N-(1-6C)alkylcarbamoyl-(1-6C)alkyl: N-methylcarbamoylmethyl,
N-ethylcarbamoylmethyl, N-propylcarbamoylmethyl,
5 1-(N-methylcarbamoyl)ethyl,
1-(N-ethylcarbamoyl)ethyl,
2-(N-methylcarbamoyl)ethyl,
2-(N-ethylcarbamoyl)ethyl and
3-(N-methylcarbamoyl)propyl;

10 for N,N-di[(1-6C)alkyl]carbamoyl-(1-6C)alkyl: N,N-dimethylcarbamoylmethyl,
N,N-diethylcarbamoylmethyl,
2-(N,N-dimethylcarbamoyl)ethyl, and
3-(N,N-dimethylcarbamoyl)propyl;

for sulfamoyl(1-6C)alkyl: sulfamoylmethyl, 1-sulfamoylethyl, 2-sulfamoylethyl
15 and 3-sulfamoylpropyl;

for N-(1-6C)alkylsulfamoyl(1-6C)alkyl: N-methylsulfamoylmethyl, N-ethylsulfamoylmethyl,
N-propylsulfamoylmethyl,
1-(N-methylsulfamoyl)ethyl,
2-(N-methylsulfamoyl)ethyl and
20 3-(N-methylsulfamoyl)propyl; and

for N,N di-(1-6C)alkylsulfamoyl(1-6C)alkyl: N,N-dimethylsulfamoylmethyl,
N,N-diethylsulfamoylmethyl, N
methyl,N-ethylsulfamoylmethyl, 1-(
N,N-dimethylsulfamoyl)ethyl,
25 1-(N,N-diethylsulfamoyl)ethyl,
2-(N,N-dimethylsulfamoyl)ethyl.

(1-6C)alkyl that contain up to 4 carbon atoms, such as methyl, ethyl, propyl, isopropyl, butyl and tert-butyl. Similarly, reference to a (1-3C)alkyl group refers to alkyl groups containing up to 3 carbon atoms such as methyl, ethyl, propyl and isopropyl. A similar convention is adopted for the other groups listed above such as (1-4C)alkoxy, (2-4C)alkenyl, (2-4C)alkynyl
5 and (2-4C)alkanoyl.

When, as defined hereinbefore, in the group of the formula $-X^1-Q^1$, and X^1 is, for example, a $OC(R^7)_2$ linking group, it is the oxygen atom, not the carbon atom, of the $OC(R^7)_2$ linking group which is attached to the phenyl ring in the formula I and the carbon atom is attached to the Q^1 group. Similarly when X^1 is a $N(R^7)C(R^7)_2$ linking group the
10 nitrogen atom of the $N(R^7)C(R^7)_2$ group is attached to the phenyl ring in formula I and the nitrogen atom is attached to the Q^1 group. A similar convention is applied to other linking groups used herein, for example when A is a group of the formula Q^2-X^4 , and X^4 is $SO_2N(R^{18})$, the SO_2 group is attached to Q^2 and the nitrogen atom is attached to X^4 in formula I.

15 It is to be understood that references herein to adjacent carbon atoms in any (2-6C)alkylene chain within a group may be optionally separated by the insertion into the chain of a group such as O or $C\equiv C$ refer to insertion of the specified group between two carbon atoms in an alkylene chain. For example, when A is R^{14} and R^{14} is a 2-pyrrolidin-1-ylethoxy group insertion of a $C\equiv C$ group into the ethylene chain gives rise to a 4-pyrrolidin-1-ylbut-2-ynyloxy group.
20

When reference is made herein to a CH_2 or CH_3 group optionally bearing on each said CH_2 or CH_3 group one or more halogeno or (1-6C)alkyl substituents, there are suitably 1 or 2 halogeno or (1-6C)alkyl substituents present on each said CH_2 group and there are suitably 1, 2 or 3 such substituents present on each said CH_3 group.

25 Where reference is made herein to any CH_2 or CH_3 group optionally bearing on each said CH_2 or CH_3 group a substituent as defined herein, suitable substituents so formed include, for example, hydroxy-substituted heterocycl-yl-(1-6C)alkoxy groups such as 2-hydroxy-3-piperidinopropoxy and 2-hydroxy-3-morpholinopropoxy, hydroxy-substituted heterocycl-yl-(1-6C)alkylamino groups such as 2-hydroxy-3-piperidinopropylamino and
30 2-hydroxy-3-morpholinopropylamino, and hydroxy-substituted (2-6)alkanoyl groups such as hydroxyacetyl, 2-hydroxypropionyl and 2-hydroxybutyryl.

Where reference is made herein to, for example, R^4 and R^{4a} together with the carbon atom to which they are attached forming a (3-7C)cycloalkyl ring herein, the ring so formed is a (3-7C)cycloalkylidene group, for example a cyclopropylidene group of the formula:



5 wherein * represent the bonds from the cyclopropylidene group.

It is to be understood that the quinazoline in formula I is unsubstituted at the 2-position on the quinazoline ring.

It is to be understood that certain compounds of the formula I may exist in solvated as well as unsolvated forms such as, for example, hydrated forms. It is to be understood that the
10 invention encompasses all such solvated forms which exhibit an inhibitory effect on an erbB receptor tyrosine kinase.

It is also to be understood that certain compounds of the formula I may exhibit polymorphism, and that the invention encompasses all such forms which exhibit an inhibitory effect on an erbB receptor tyrosine kinase.

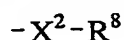
15 It is also to be understood that the invention relates to all tautomeric forms of the compounds of the formula I forms which exhibit an inhibitory effect on an erbB receptor tyrosine kinase.

A suitable pharmaceutically-acceptable salt of a compound of the formula I is, for example, an acid-addition salt of a compound of the formula I, for example an acid-addition
20 salt with an inorganic or organic acid such as hydrochloric, hydrobromic, sulfuric, trifluoroacetic, citric or maleic acid; or, for example, a salt of a compound of the formula I which is sufficiently acidic, for example an alkali or alkaline earth metal salt such as a calcium or magnesium salt, or an ammonium salt, or a salt with an organic base such as methylamine, dimethylamine, trimethylamine, piperidine, morpholine or

- (a) m is 0 or 1 and R^1 when present is located at the 7- position on the quinazoline ring in formula I;
- (b) R^1 is selected from hydroxy, (1-6C)alkoxy, hydroxy(1-6C)alkoxy, (1-6C)alkoxy-(1-6C)alkoxy, (3-7C)cycloalkyl-oxy and (3-7C)cycloalkyl-(1-6C)alkoxy,
- 5 and wherein any CH_2 or CH_3 group within a R^1 substituent optionally bears on each said CH_2 or CH_3 group one or more substituents selected from fluoro and chloro;
- (c) m is 0 or 1 and R^1 , when present is located at the 7-position on the quinazoline ring and is selected from (1-6C)alkoxy, cyclopropyl-(1-4C)alkoxy, cyclobutyl-(1-4C)alkoxy, cyclopentyl-(1-4C)alkoxy and cyclohexyl-(1-6C)alkoxy,
- 10 and wherein any CH_2 or CH_3 group within a R^1 substituent optionally bears on each said CH_2 or CH_3 group one or more fluoro or chloro substituents, or a substituent selected from hydroxy, methoxy and ethoxy;
- (d) m is 1 and R^1 is located at the 7-position on the quinazoline ring and is (1-4C)alkoxy, for example as methoxy or ethoxy,
- 15 and wherein any CH_2 or CH_3 group within a R^1 substituent optionally bears on each said CH_2 or CH_3 group one or more fluoro or chloro substituents, or a substituent selected from hydroxy, methoxy and ethoxy;
- (e) m is 1 and R^1 is located at the 7-position on the quinazoline ring and is selected from methoxy, ethoxy, propyloxy, isopropyloxy, cyclopropylmethoxy, 2-hydroxyethoxy,
- 20 2-fluoroethoxy, 2-methoxyethoxy, 2-ethoxyethoxy, trifluoromethoxy, 2,2-difluoroethoxy and 2,2,2-trifluoroethoxy;
- (f) m is 1 and R^1 is located at the 7-position on the quinazoline ring and is methoxy;
- (g) m is 0;
- (h) R^2 is hydrogen or methyl;
- 25 (i) R^2 is hydrogen;
- (j) n is 0, 1 or 2 and when present at least one R^3 is in a meta- position (3-position) relative to the nitrogen of the anilino group in formula I;

- (k) n is 0, 1 or 2 and when present at least one R^3 is in a meta- position (3-position) relative to the nitrogen of the anilino group in formula I, and wherein R^3 is selected from halogeno, (1-4C)alkyl, (1-4C)alkoxy and (2-4C)alkynyl;
- (l) n is 0, 1 or 2 and when present at least one R^3 is in a meta- position (3-position) relative to the nitrogen of the anilino group in formula I, and wherein R^3 is selected from halogeno and (1-4C)alkyl;
- 5 (m) n is 0 or 1 and when present R^3 is in a meta- position (3-position) relative to the nitrogen of the anilino group in formula I, and wherein R^3 is selected from halogeno (particularly fluoro or chloro) and (1-4C)alkyl;
- 10 (n) n is 0 or 1 and when present R^3 is in a meta- position (3-position) relative to the nitrogen of the anilino group in formula I, and wherein R^3 is selected from is selected from hydrogen, fluoro, chloro, methyl, methoxy and ethynyl;
- (o) n is 1, R^3 chloro and is in a meta- position (3-position) relative to the nitrogen of the anilino group in formula I;
- 15 (p) X^1 is selected from O, S, $OC(R^7)_2$, $SC(R^7)_2$, SO, SO_2 , $N(R^7)$, CO and $N(R^7)C(R^7)_2$ wherein each R^7 is, which may be the same or different, is selected from hydrogen or (1-6C)alkyl
- (q) X^1 is selected from O, S and $OC(R^7)_2$ wherein each R^4 is, independently, hydrogen or (1-4C)alkyl;
- 20 (r) X^1 is selected from S and $OC(R^7)_2$ wherein each R^4 is, independently, hydrogen or (1-4C)alkyl;
- (s) X^1 is selected from O, S and OCH_2 ;
- (t) X^1 is O;
- (u) X^1 is S;

- (y) X^1 is O, n is 1, R^3 is selected from fluoro, chloro and methyl, and wherein R is in a meta- position (3-position) relative to the nitrogen of the anilino group in formula I;
- (z) Q^1 is selected from phenyl and a 5- or 6-membered monocyclic heteroaryl ring, which ring contains 1, 2 or 3 heteroatoms selected from oxygen, nitrogen and sulfur,
- 5 and wherein Q^1 optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different, selected from halogeno, cyano, nitro, hydroxy, amino, carboxy, carbamoyl, sulfamoyl, formyl, mercapto, (1-6C)alkyl, (2-8C)alkenyl, (2-8C)alkynyl, (1-6C)alkoxy, (2-6C)alkenyloxy, (2-6C)alkynyloxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (1-6C)alkoxycarbonyl,
- 10 \underline{N} -(1-6C)alkylcarbamoyl, $\underline{N,N}$ -di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, (3-6C)alkenoyl, (3-6C)alkynoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino, \underline{N} -(1-6C)alkyl-(2-6C)alkanoylamino, (3-6C)alkenoylamino, \underline{N} -(1-6C)alkyl-(3-6C)alkenoylamino, (3-6C)alkynoylamino, \underline{N} -(1-6C)alkyl-(3-6C)alkynoylamino, \underline{N} -(1-6C)alkylsulfamoyl, $\underline{N,N}$ -di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino,
- 15 \underline{N} -(1-6C)alkyl-(1-6C)alkanesulfonylamino, and a group of the formula:



- wherein X^2 is a direct bond or is selected from O, CO and $N(R^9)$, wherein R^9 is hydrogen or (1-6C)alkyl, and R^8 is halogeno-(1-6C)alkyl, hydroxy-(1-6C)alkyl, carboxy-(1-6C)alkyl, (1-6C)alkoxy-(1-6C)alkyl, cyano-(1-6C)alkyl, amino-(1-6C)alkyl, \underline{N} -(1-6C)alkylamino-(1-6C)alkyl, $\underline{N,N}$ -di-[(1-6C)alkyl]amino-(1-6C)alkyl,
- 20 (2-6C)alkanoylamino-(1-6C)alkyl, \underline{N} -(1-6C)alkyl-(2-6C)alkanoylamino-(1-6C)alkyl, (1-6C)alkoxycarbonylamino-(1-6C)alkyl, carbamoyl-(1-6C)alkyl, \underline{N} -(1-6C)alkylcarbamoyl-(1-6C)alkyl, $\underline{N,N}$ -di-[(1-6C)alkyl]carbamoyl-(1-6C)alkyl, (1-6C)alkylthio-(1-6C)alkyl, (1-6C)alkylsulfinyl-(1-6C)alkyl, (1-6C)alkylsulfonyl-(1-6C)alkyl
- 25 sulfamoyl(1-6C)alkyl, \underline{N} -(1-6C)alkylsulfamoyl(1-6C)alkyl, $\underline{N,N}$ -di-(1-6C)alkylsulfamoyl(1-6C)alkyl, (2-6C)alkanoyl-(1-6C)alkyl, (2-6C)alkanoyloxy-(1-6C)alkyl or (1-6C)alkoxycarbonyl-(1-6C)alkyl,
- and wherein any CH_2 or CH_3 group within $-X^1-Q^1$ optionally bears on each said CH_2 or CH_3 one of more (for example 1, 2, or 3) halogeno or (1-6C)alkyl substituents or a substituent
- 30 selected from hydroxy, cyano, amino, (1-4C)alkoxy, (1-4C)alkylamino and di-[(1-4C)alkylamino];

(aa) Q^1 is phenyl,

and wherein Q¹ optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different, as hereinbefore defined in (z);

(bb) Q¹ is a 5- or 6-membered monocyclic heteroaryl ring, which ring contains 1 nitrogen heteroatom and optionally 1 additional heteroatom selected from oxygen, nitrogen and sulfur,

5 and wherein Q¹ optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different, as hereinbefore defined in (z);

(cc) Q¹ is selected from phenyl, pyridyl, pyrazinyl, 1,3-thiazolyl, 1H-imidazolyl, 1H-pyrazolyl, 1,3-oxazolyl and isoxazolyl,

10 and wherein Q¹ optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different, as hereinbefore defined in (z);

(dd) Q¹ is selected from pyridyl, pyrazinyl, 1,3-thiazolyl and isoxazolyl,

and wherein Q¹ optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different, as hereinbefore defined in (z);

15 (ee) Q¹ is selected from 2-,3- or 4-pyridyl, 2-pyrazinyl, 1,3-thiazol-2-yl, 1,3-thiazol-4-yl, 1,3-thiazol-5-yl, 3-isoxazolyl, 4-isoxazolyl and 5-isoxazolyl,

and wherein Q¹ optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different, as hereinbefore defined in (z);

(ff) Q¹ is selected from 2-pyridyl, 2-pyrazinyl, 1,3-thiazol-4-yl, 1,3-thiazol-5-yl and 3-isoxazolyl,

20 and wherein Q¹ optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different, as hereinbefore defined in (z);

(gg) Q¹ is pyrazinyl (particularly 2-pyrazinyl), which optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different, as defined above in (z);

25

(ii) Q^1 is pyridyl (particularly 2-pyridyl or 3-pyridyl, more particularly 2-pyridyl), which optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different, as defined above in (z);

(jj) Q^1 is 1,3-thiazolyl (particularly 1,3-thiazol-4-yl or 1,3-thiazolyl-5-yl), which optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different, as defined above in (z);

(kk) Q^1 is selected from phenyl, pyridyl, pyrazinyl, thiazolyl, isoxazolyl,

and wherein Q^1 optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different selected from halogeno, hydroxy, cyano, carboxy, nitro,

amino, (1-4C)alkyl, (1-4C)alkoxy, (2-4C)alkenyl, (2-4C)alkynyl, (1-4C)alkylthio, (1-4C)alkylsulfinyl, (1-4C)alkylsulfonyl, (2-4C)alkanoyl, N-(1-4C)alkylamino, N, N-di-[(1-4C)alkyl]amino, (1-4C)alkoxycarbonyl, carbamoyl, N-(1-4C)alkylcarbamoyl, N, N-di-[(1-4C)alkyl]carbamoyl, (2-4C)alkanoyloxy, (2-4C)alkanoylamino, N-(1-4C)alkyl-(2-4C)alkanoylamino, halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, carboxy-(1-4C)alkyl, amino-(1-4C)alkyl, N-(1-4C)alkylamino-(1-4C)alkyl and N, N-di-[(1-4C)alkyl]amino-(1-4C)alkyl;

(ll) Q^1 is selected from phenyl, pyridyl, pyrazinyl, thiazolyl and isoxazolyl,

and wherein Q^1 optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different, selected from fluoro, chloro, bromo, hydroxy, carboxy,

cyano, nitro, amino, methyl, ethyl, isopropyl, methoxy, ethoxy, vinyl, allyl, ethynyl, 2-propynyl, methylthio, methylsulfinyl, methylsulfonyl, acetyl, propionyl methylamino, ethylamino, N,N-dimethylamino, N,N-diethylamino, N-methyl-N-ethylamino methoxycarbonyl, ethoxycarbonyl, carbamoyl, N-methylcarbamoyl, N,N-dimethylcarbamoyl, acetoxo, acetamido, fluoromethyl, 2-fluoroethyl, chloromethyl, 2-chloroethyl, hydroxymethyl, 2-hydroxyethyl, methoxymethyl, 2-methoxyethyl, cyanomethyl, 2-cyanoethyl, carboxymethyl, 2-carboxymethyl, aminomethyl, methylaminomethyl, ethylaminomethyl, N,N-dimethylaminomethyl, N,N-diethylaminomethyl, N-methyl-N-ethylaminomethyl, 2-aminoethyl, 2-(methylamino)ethyl, 2-(ethylamino)ethyl, 2-(N,N-dimethylamino)ethyl, 2-(N,N-diethylamino)ethyl, 2-(N-methyl-N-ethylamino)ethyl, carbamoylmethyl, N-methylcarbamoylmethyl and N,N-dimethylcarbamoylmethyl;

(mm) Q^1 is selected from phenyl, 2-pyridyl, 2-pyrazinyl, 1,3-thiazol-4-yl, 1,3-thiazol-5-yl and isoxazol-3-yl,

and wherein Q^1 optionally bears 1, 2, or 3 substituents, which may be the same or different, as defined above in (ll);

5 (nn) Q^1 is selected from phenyl, 2-pyridyl, 2-pyrazinyl, 1,3-thiazol-4-yl, 1,3-thiazol-5-yl and isoxazol-3-yl,

and wherein Q^2 optionally bears 1, 2, or 3 substituents, which may be the same or different, selected from halogeno (for example fluoro or chloro), hydroxy, (1-4C)alkyl and (1-4C)alkoxy;

10 (oo) Q^1 is phenyl which bears 1 or 2 substituents, which may be the same or different, selected from halogeno (particularly fluoro and chloro, more particularly fluoro);

(pp) Q^1 is 3-fluorophenyl;

(qq) Q^1 is 2-pyridyl which optionally bears 1 or 2 substituents selected from fluoro, chloro, hydroxy, (1-4C)alkyl and (1-4C)alkoxy;

15 (rr) Q^1 is 2-pyridyl;

(ss) Q^1 is selected from phenyl, pyridyl, pyrazinyl, thiazolyl, and isoxazolyl (particularly pyridyl, more particularly 2-pyridyl),

and wherein Q^1 optionally bears 1, 2, or 3 substituents, which may be the same or different, selected from fluoro, chloro, hydroxy, cyano, nitro, amino, (1-4C)alkyl, (1-

20 4C)alkoxy, N-(1-4C)alkylamino and N, N-di-[(1-4C)alkyl]amino,

X^1 is OCH_2 , and

n is 0 or 1, R^3 when present is located at the para position (3-position) relative to the nitrogen in the anilino group, wherein R^3 has any of the values defined above (for example R^3 is selected from fluoro, chloro and (1-3C)alkyl (such a methyl));

n is 0 or 1, R^3 when present is located at the para position (3-position) relative to the nitrogen in the anilino group, wherein R^3 has any of the values defined above (for example R^3 is selected from fluoro, chloro and (1-3C)alkyl (such a methyl));

(uu) R^{4a} and R^{5a} are both hydrogen;

5 (vv) R^{4a} , R^{5a} and R^4 are hydrogen and R^5 is (1-6C)alkyl, or

R^{4a} , R^{5a} and R^5 are hydrogen and R^4 is (1-6C)alkyl,

and wherein and wherein any CH_2 or CH_3 within any of R^4 and R^5 optionally bears on each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno substituents or a substituent selected from hydroxy and (1-6C)alkoxy;

10 (ww) R^4 and R^{4a} are hydrogen, and R^5 and R^{5a} are both (1-6C)alkyl, or

R^5 and R^{5a} are hydrogen, and R^4 and R^{4a} are (1-6C)alkyl,

and wherein and wherein any CH_2 or CH_3 within any of R^4 , R^{4a} , R^5 and R^{5a} optionally bears on each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno substituents or a substituent selected from hydroxy and (1-6C)alkoxy;

15 (xx) R^5 and R^{5a} are hydrogen, and

R^4 and R^{4a} together with the carbon atom to which they are attached form a (3-7C)cycloalkyl ring (for example cyclopropyl, cyclobutyl, cyclopentyl or cyclohexyl),

and wherein and wherein any CH_2 or CH_3 within any of R^4 and R^{4a} optionally bears on each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno substituents or a

20 substituent selected from hydroxy and (1-6C)alkoxy;

(yy) R^4 and R^{4a} are hydrogen, and

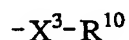
R^5 and R^{5a} together with the carbon atom to which they are attached form a (3-7C)cycloalkyl ring (for example cyclopropyl, cyclobutyl, cyclopentyl or cyclohexyl),

and wherein and wherein any CH_2 or CH_3 within any of R^5 and R^{5a} optionally bears on
25 each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno substituents or a substituent selected from hydroxy and (1-6C)alkoxy;

(zz) R^4 , R^{4a} , R^5 and R^{5a} are hydrogen;

(aaa) R^6 is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-6C)alkyl, (3-7C)cycloalkenyl, (3-7C)cycloalkenyl-(1-
30 6C)alkyl, heterocyclyl and heterocyclyl-(1-6C)alkyl,

and wherein any heterocyclyl group within an R^6 substituent optionally bears one or more substituents, which may be the same or different, selected from halogeno, trifluoromethyl, cyano, nitro, hydroxy, amino, mercapto, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, 5 (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:



wherein X^3 is a direct bond or is selected from O and N(R^{11}), wherein R^{11} is hydrogen or (1-4C)alkyl, and R^{10} is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, 10 (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl, N-(1-4C)alkylamino-(1-4C)alkyl and N,N-di-[(1-4C)alkyl]amino-(1-4C)alkyl,

and wherein any heterocyclyl group within an R^6 substituent optionally bears 1 or 2 oxo substituents;

and wherein any CH_2 or CH_3 within a R^6 substituent, other than a CH_2 group within a 15 heterocyclyl ring, optionally bears on each said CH_2 or CH_3 one or more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, amino, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino and di-[(1-6C)alkyl]amino;

(bbb) R^6 is selected from hydrogen, (1-6C)alkyl, hydroxy-(2-6C)alkyl, (1-6C)alkoxy-(2- 20 6C)alkyl, halogeno-(2-6C)alkyl, amino-(2-6C)alkyl, N-(1-6C)alkylamino-(1-6C)alkyl and N,N-di-[(1-6C)alkyl]amino-(1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-6C)alkyl, heterocyclyl and heterocyclyl-(1-6C)alkyl,

and wherein any heterocyclyl group within an R^6 substituent optionally bears one or more substituents, which may be the same or different, selected from halogeno, 25 trifluoromethyl, cyano, nitro, hydroxy, amino, mercapto, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a

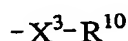
and wherein any heterocyclyl group within an R^6 substituent optionally bears 1 or 2 oxo substituents;

(ccc) R^6 is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-6C)alkyl, heterocyclyl and heterocyclyl-(1-6C)alkyl,

5 wherein any heterocyclyl group within R^6 is a 4, 5, 6 or 7 membered monocyclic saturated or partially saturated heterocyclyl ring containing 1 or 2 heteroatoms selected from oxygen, nitrogen and sulfur,

and wherein any heterocyclyl group within an R^6 substituent optionally bears one or more substituents, which may be the same or different, selected from halogeno,

10 trifluoromethyl, cyano, nitro, hydroxy, amino, mercapto, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:



15 wherein X^3 is a direct bond or is selected from O and N(R^{11}), wherein R^{11} is hydrogen or (1-4C)alkyl, and R^{10} is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl, N-(1-4C)alkylamino-(1-4C)alkyl and N,N-di-[(1-4C)alkyl]amino-(1-4C)alkyl,

and wherein any heterocyclyl group within an R^6 substituent optionally bears 1 or 2
20 oxo substituents;

and wherein any CH_2 or CH_3 within a R^6 substituent, other than a CH_2 group within a heterocyclyl ring, optionally bears on each said CH_2 or CH_3 one or more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, amino, (1-6C)alkoxy, (1-6C)alkylamino and di-[(1-6C)alkyl]amino;

25 (ddd) R^6 is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-6C)alkyl, heterocyclyl and heterocyclyl-(1-6C)alkyl,

wherein any heterocyclyl group within R^6 is a 4, 5, 6 or 7 membered monocyclic saturated or partially saturated heterocyclyl ring containing 1 or 2 heteroatoms selected from oxygen, nitrogen and sulfur, which heterocyclyl group is linked to the group to which it is

30 attached by a ring carbon atom,

and wherein any heterocyclyl group within an R^6 substituent optionally bears one or more substituents, which may be the same or different, selected from halogeno, trifluoromethyl, cyano, nitro, hydroxy, amino, mercapto, (1-6C)alkyl, (2-6C)alkenyl,

from fluoro, chloro, bromo, methyl, ethyl, propyl and isopropyl, or a substituent selected from hydroxy, amino, methoxy, ethoxy, methylamino, ethylamino, di-methylamino, di-ethylamino and N-methyl-N-ethylamino,

and wherein heterocyclyl group within R^6 optionally bears one or more substituents, which

5 may be the same or different, selected from fluoro, chloro, bromo, oxo, hydroxy, methyl, ethyl, propyl, butyl, isopropyl, isobutyl, trifluoromethyl, vinyl, isopropenyl, allyl, but-2-enyl, ethynyl, 2-propynyl, butynyl, methoxy, ethoxy, propoxy, isopropoxy, trifluoromethoxy, acetyl, propionyl, hydroxymethyl, methoxymethyl, ethoxymethyl, 2-hydroxyethyl, 2-methoxyethyl and 2-ethoxyethyl;

10 (fff) R^6 is selected from hydrogen, methyl, ethyl, 2-hydroxyethyl, 2-methoxyethyl, propyl, 3-hydroxypropyl, 2-hydroxypropyl, 3-methoxypropyl, 2-methoxypropyl, isopropyl, vinyl, isopropenyl, allyl, but-2-enyl, ethynyl, 2-propynyl, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, azetidiny, pyrrolinyl, pyrrolidinyl, piperidinyl, homopiperidinyl, tetrahydrofuranyl, tetrahydropyranyl, cyclopropylmethyl, cyclobutylmethyl, 15 cyclopentylmethyl, cyclohexylmethyl, 2-cyclopropylethyl, 2-cyclobutylethyl, 2-cyclopentylethyl, 2-cyclohexylethyl, azetidinylmethyl, pyrrolidinylmethyl, piperidinylmethyl, homopiperidinylmethyl, tetrahydrothiopyranyl, tetrahydrofuranyl, tetrahydropyranyl, 2-(azetidiny)ethyl, 2-(pyrrolidinyl)ethyl, 2-(piperidinyl)ethyl, 2-(homopiperidinyl)ethyl, 2-(tetrahydrothienyl)ethyl, 2-(tetrahydrothiopyranyl)ethyl, 2- 20 (thiomorpholinyl)ethyl, 2-(tetrahydrofuranyl)ethyl and 2-(tetrahydropyranyl)ethyl,

and wherein any CH_2 within a cycloalkyl group within R^6 optionally bears on each CH_2 group 1 or 2 substituents selected from hydroxy methyl, ethyl, methoxy and ethoxy,

and wherein any CH_2 or CH_3 within a R^6 substituent, other than a CH_2 group within a heterocyclyl ring, optionally bears on each said CH_2 or CH_3 one or more fluoro substituents,

25 and wherein heterocyclyl group within R^6 optionally bears one or more substituents, which may be the same or different, selected from fluoro, chloro, bromo, oxo, hydroxy, methyl, ethyl, propyl, isopropyl, trifluoromethyl, methoxy, ethoxy, propoxy, isopropoxy and trifluoromethoxy;

(ggg) R^6 is selected from hydrogen, methyl, ethyl, 2-hydroxyethyl, 2-methoxyethyl, propyl, 30 3-hydroxypropyl, 2-hydroxypropyl, 3-methoxypropyl, 2-methoxypropyl, isopropyl, allyl, but-2-enyl, 2-propynyl, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, azetidiny, pyrrolinyl, pyrrolidinyl, piperidinyl, tetrahydrofuranyl, tetrahydropyranyl, cyclopropylmethyl, cyclobutylmethyl, cyclopentylmethyl, cyclohexylmethyl, 2-cyclopropylethyl, 2-

cyclobutylethyl, 2-cyclopentylethyl, 2-cyclohexylethyl, azetidinylmethyl, pyrrolidinylmethyl, piperidinylmethyl, tetrahydrofuranylmethyl, tetrahydropyranylmethyl, 2-(azetidiny)ethyl, 2-(pyrrolidinyl)ethyl, 2-(piperidinyl)ethyl, 2-(tetrahydrofuranyl)ethyl and 2-(tetrahydropyranyl)ethyl,

5 and wherein any CH_2 within a cycloalkyl group within R^6 optionally bears on each CH_2 group 1 or 2 substituents selected from hydroxy methyl, ethyl, methoxy and ethoxy,

and wherein heterocyclyl group within R^6 optionally bears one or more substituents, which may be the same or different, selected from fluoro, chloro, bromo, oxo, hydroxy, methyl, ethyl, propyl, isopropyl, trifluoromethyl, methoxy, ethoxy, propoxy, isopropoxy and

10 trifluoromethoxy;

(hhh) R^6 is selected from hydrogen and (1-3C)alkyl (for example R^6 is hydrogen or methyl);

(iii) R^6 is hydrogen;

(jjj) R^6 is (1-3C)alkyl, for example methyl;

(kkk) A is selected from a group of the formula $\text{Z}-(\text{CR}^{12}\text{R}^{13})_p$ - and R^{14} ,

15 wherein p is 1, 2, 3, or 4,

each R^{12} and R^{13} , which may be the same or different, is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl and (2-6C)alkynyl,

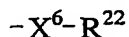
or an R^{12} and an R^{13} group attached to the same carbon atom form a (3-7C)cycloalkyl or (3-7C)cycloalkenyl ring,

20 and wherein any CH_2 or CH_3 within any of R^{12} and R^{13} , optionally bears on each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, (1-6C)alkyl, (1-6C)alkoxy, amino, (2-6C)alkanoyl, (1-6C)alkylamino and di-[(1-6C)alkylamino],

and wherein Z is selected from hydrogen, OR^{15} , $\text{NR}^{16}\text{R}^{17}$, wherein each of R^{15} , R^{16} and 25 R^{17} , which may be the same or different, is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl and (2-6C)alkynyl,

and wherein R^{14} is C_6 wherein C_6 is heterocyclyl.

(2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:



- 5 wherein X^6 is a direct bond or is selected from O, CO, SO₂ and N(R²³), wherein R²³ is hydrogen or (1-4C)alkyl, and R²² is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl, N-(1-4C)alkylamino-(1-4C)alkyl and N,N-di-[(1-4C)alkyl]amino-(1-4C)alkyl, and wherein any heterocyclyl group within an R¹⁴ substituent optionally bears 1 or 2 oxo
10 substituents,

- and wherein and wherein any CH₂ or CH₃ group within a Z or R¹⁴ group, other than a CH₂ group within a heterocyclyl ring, optionally bears on each said CH₂ or CH₃ group one or more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino, carboxy, carbamoyl, sulfamoyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy,
15 (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, N-(1-6C)alkylcarbamoyl, N,N-di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino, N-(1-6C)alkyl-(2-6C)alkanoylamino, N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino and
20 N-(1-6C)alkyl-(1-6C)alkanesulfonylamino;

- (III) A is selected from a group of the formula Z-(CR¹²R¹³)_p- and R¹⁴,
wherein p is 1 or 2,
each R¹² and R¹³, which may be the same or different, is selected from hydrogen and (1-6C)alkyl,
25 or an R¹² and an R¹³ group attached to the same carbon atom form a (3-7C)cycloalkyl ring,

- and wherein any CH₂ or CH₃ within any of R¹² and R¹³, optionally bears on each said CH₂ or CH₃ one of more (for example 1, 2 or 3) halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy and (1-6C)alkoxy,
30 and wherein Z is selected from hydrogen, OR¹⁵, NR¹⁶R¹⁷, wherein each of R¹⁵, R¹⁶ and R¹⁷, which may be the same or different, is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl and (2-6C)alkynyl,

and wherein R^{14} is Q^4 wherein Q^4 is a 4, 5, 6 or 7 membered saturated or partially saturated monocyclic heterocyclyl ring containing 1 nitrogen or oxygen heteroatom and optionally 1 further heteroatom selected from oxygen, nitrogen and sulfur,

and wherein Q^4 optionally bears one or more (for example 1, 2 or 3) substituents
 5 which may be the same or different, selected from halogeno, trifluoromethyl, cyano, nitro, hydroxy, amino, mercapto, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:

$$-X^6-R^{22}$$

10 wherein X^6 is a direct bond or is selected from O and $N(R^{23})$, wherein R^{23} is hydrogen or (1-4C)alkyl, and R^{22} is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl, N-(1-4C)alkylamino-(1-4C)alkyl and N,N-di-[(1-4C)alkyl]amino-(1-4C)alkyl,

and wherein Q^4 optionally bears 1 or 2 oxo substituents;

15 and wherein and wherein any CH_2 or CH_3 group within a Z or R^{14} group, other than a CH_2 group within a heterocyclyl ring, optionally bears on each said CH_2 or CH_3 group one or more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino, (1-6C)alkoxy, (1-6C)alkylamino and di-[(1-6C)alkyl]amino;
 (mmm) A is selected from a group of the formula $Z-(CR^{12}R^{13})_p-$ and R^{14} ,

20 wherein p is 1 or 2;

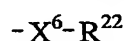
each R^{12} and R^{13} , which may be the same or different, is selected from hydrogen and (1-6C)alkyl,

or an R^{12} and an R^{13} group attached to the same carbon atom form a (3-7C)cycloalkyl ring,

25 and wherein any CH_2 or CH_3 within any of R^{12} and R^{13} , optionally bears on each said CH_2 or CH_3 one or more (for example 1, 2 or 3) halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy and (1-6C)alkoxy.

optionally 1 further heteroatom selected from oxygen, nitrogen and sulfur, which ring is linked to the carbonyl group in formula I by a ring carbon atom,

and wherein Q^4 optionally bears one or more (for example 1, 2 or 3) substituents which may be the same or different, selected from halogeno, trifluoromethyl, cyano, nitro, 5 hydroxy, amino, mercapto, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:



wherein X^6 is a direct bond or is selected from O and $N(R^{23})$, wherein R^{23} is hydrogen 10 or (1-4C)alkyl, and R^{22} is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl, N-(1-4C)alkylamino-(1-4C)alkyl and N,N-di-[(1-4C)alkyl]amino-(1-4C)alkyl,

and wherein Q^4 optionally bears 1 or 2 oxo substituents;

and wherein and wherein any CH_2 or CH_3 group within a Z or R^{14} group, other than a 15 CH_2 group within a heterocyclyl ring, optionally bears on each said CH_2 or CH_3 group one or more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino, (1-6C)alkoxy, (1-6C)alkylamino and di-[(1-6C)alkyl]amino;

(nnn) A is a group of the formula $Z-(CR^{12}R^{13})_p$,

wherein p is 1 or 2,

20 each R^{12} and R^{13} , which may be the same or different, is selected from hydrogen and (1-4C)alkyl,

or an R^{12} and an R^{13} group attached to the same carbon atom form a (3-7C)cycloalkyl ring,

and wherein Z is selected from hydrogen, OR^{15} , $NR^{16}R^{17}$, wherein each of R^{15} , R^{16} and 25 R^{17} , which may be the same or different, is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl and (2-6C)alkynyl,

and wherein any CH_2 or CH_3 within any of R^{12} , R^{13} and Z, optionally bears on each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy and (1-6C)alkoxy;

30 (ooo) A is a group of the formula $Z-(CR^{12}R^{13})_p$,

wherein p is 1 or 2,

each R^{12} and R^{13} , which may be the same or different, is selected from hydrogen and (1-4C)alkyl,

or an R^{12} and an R^{13} group attached to the same carbon atom form a (3-6C)cycloalkyl ring,

and wherein any CH_2 or CH_3 within any of R^{12} and R^{13} , optionally bears on each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno or (1-4C)alkyl substituents or a
5 substituent selected from hydroxy and (1-4C)alkoxy,

and wherein Z is selected from hydrogen and OR^{15} , wherein R^{15} is selected from hydrogen and (1-6C)alkyl,

and wherein any CH_2 or CH_3 within any of R^{12} , R^{13} and Z, optionally bears on each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno or (1-4C)alkyl substituents or a
10 substituent selected from hydroxy and (1-4C)alkoxy;

(ppp) A is a group of the formula $Z-(CR^{12}R^{13})_p-$,

wherein p is 1 or 2,

each R^{12} and R^{13} , which may be the same or different, is selected from hydrogen and (1-4C)alkyl,

15 or an R^{12} and an R^{13} group attached to the same carbon atom form a (3-6C)cycloalkyl ring,

and wherein any CH_2 or CH_3 within any of R^{12} and R^{13} , optionally bears on each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno or (1-4C)alkyl substituents or a substituent selected from hydroxy and (1-4C)alkoxy,

20 and wherein Z is hydroxy;

(qqq) A is a group of the formula $Z-(CR^{12}R^{13})_p-$,

wherein p is 1 or 2,

each R^{12} and R^{13} , which may be the same or different, is selected from hydrogen and (1-4C)alkyl,

25 or an R^{12} and an R^{13} group attached to the same carbon atom form a (3-7C)cycloalkyl ring,

and wherein Z is $OR^{16}R^{17}$, wherein each of R^{16} and R^{17} , which may be the same or

each R^{12} and R^{13} , which may be the same or different, is selected from hydrogen and (1-4C)alkyl,

or an R^{12} and an R^{13} group attached to the same carbon atom form a (3-6C)cycloalkyl ring,

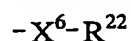
5 provided (i) that at least one of the R^{12} or R^{13} groups is (1-4C)alkyl, or (ii) that an R^{12} and an R^{13} group attached to the same carbon atom form a (3-6C)cycloalkyl ring,

and wherein Z is selected from hydrogen, OR^{15} , $NR^{16}R^{17}$, wherein each of R^{15} , R^{16} and R^{17} , which may be the same or different, is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl and (2-6C)alkynyl,

10 and wherein any CH_2 or CH_3 within any of R^{12} , R^{13} and Z, optionally bears on each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy and (1-6C)alkoxy;

(sss) A is Q^4 wherein Q^4 is a 4, 5, 6 or 7 membered saturated or partially saturated monocyclic heterocyclyl ring containing 1 nitrogen or oxygen heteroatom and optionally 1
15 further heteroatom selected from oxygen, nitrogen and sulfur,

and wherein Q^4 optionally bears one or more (for example 1, 2 or 3) substituents which may be the same or different, selected from halogeno, trifluoromethyl, cyano, hydroxy, amino, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino and
20 (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:



wherein X^6 is a direct bond or is selected from O and $N(R^{23})$, wherein R^{23} is hydrogen or (1-4C)alkyl, and R^{22} is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl,

25 N -(1-4C)alkylamino-(1-4C)alkyl and N,N -di-[(1-4C)alkyl]amino-(1-4C)alkyl,

and wherein Q^4 optionally bears 1 or 2 oxo substituents;

(ttt) A is selected from cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, azetidiny, pyrroliny, pyrrolidiny, piperidiny, piperaziny, morpholiny, homopiperidiny, homopiperaziny, dihydropyridiny, tetrahydropyridiny, dihydropyrimidiny,
30 tetrahydropyrimidiny, tetrahydrofurany, tetrahydropyrany,

and wherein A optionally bears one or more substituents, which may be the same or different, selected from fluoro, chloro, bromo, oxo, hydroxy, methyl, ethyl, propyl, butyl, isopropyl, isobutyl, trifluoromethyl, vinyl, isopropenyl, allyl, but-2-enyl, ethynyl, 2-propynyl,

butynyl, methoxy, ethoxy, propoxy, isopropoxy, trifluoromethoxy, acetyl, propionyl, hydroxymethyl, methoxymethyl, ethoxymethyl, 2-hydroxyethyl, 2-methoxyethyl and 2-ethoxyethyl,

(uuu) A is selected from azetidiny, pyrrolidinyl, piperidinyl, piperazinyl, morpholinyl,

5 homopiperidinyl, homopiperazinyl, tetrahydrofuranyl and tetrahydropyranyl,

and wherein A optionally bears one or more substituents, which may be the same or different, selected from fluoro, chloro, bromo, oxo, hydroxy, methyl, ethyl, propyl, isopropyl, trifluoromethyl, vinyl, allyl, ethynyl, 2-propynyl, methoxy, ethoxy, propoxy, isopropoxy, trifluoromethoxy and acetyl;

10 (vvv) A is selected from methyl, ethyl, propyl, isopropyl, hydroxymethyl, 2-hydroxyethyl, 1-hydroxyethyl, 3-hydroxypropyl, 1-hydroxypropyl, 2-hydroxypropyl, 2-hydroxyprop-2-yl, 2-(hydroxymethyl)prop-2-yl, 2-hydroxy-2-methylpropyl, methoxymethyl, 2-methoxyethyl, 1-methoxyethyl, 3-methoxypropyl, 1-methoxypropyl, 2-methoxypropyl, 2-methoxyprop-2-yl, 2-(methoxymethyl)prop-2-yl, 2-methoxy-2-methylpropyl, ethoxymethyl, 2-ethoxyethyl, 1-

15 ethoxyethyl, aminomethyl, 2-aminoethyl, 1-aminoethyl, 3-aminopropyl, 1-aminopropyl, 2-aminopropyl, 2-aminoprop-2-yl, 2-(aminomethyl)prop-2-yl, 2-amino-2-methylpropyl, N-methylaminomethyl, 2-(N-methylamino)ethyl, 1-(N-methylamino)ethyl, 3-(N-methylamino)propyl, 1-(N-methylamino)propyl, 2-(N-methylamino)propyl, 2-(N-methylamino)prop-2-yl, 2-(N-methylaminomethyl)prop-2-yl, 2-(N-methylamino)-2-

20 methylpropyl, N,N-dimethylaminomethyl, 2-(N,N-dimethylamino)ethyl, 1-(N,N-dimethylamino)ethyl, 3-(N,N-dimethylamino)propyl, 1-(N,N-dimethylamino)propyl, 2-(N,N-dimethylamino)propyl, 2-(N,N-dimethylamino)prop-2-yl, 2-(N,N-dimethylaminomethyl)prop-2-yl, 2-(N,N-dimethylamino)-2-methylpropyl, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, 1-hydroxycyclopropyl, 1-hydroxycyclobutyl, 1-hydroxycyclopentyl, 1-

25 hydroxycyclohexyl, 1-hydroxymethylcyclopropyl, 1-hydroxymethylcyclobutyl, 1-hydroxymethylcyclopentyl, 1-hydroxymethylcyclohexyl, tetrahydrofuran-2-yl, tetrahydrofuran-3-yl, tetrahydropyran-2-yl, tetrahydropyran-3-yl, tetrahydropyran-4-yl,

(xxx) A is selected from methyl, hydroxymethyl, 2-hydroxyethyl, 1-hydroxyethyl and 2-hydroxyprop-2-yl;

(yyy) A is selected from methyl and hydroxymethyl;

(zzz) A is hydroxymethyl;

5 (aaaa) A is a group of the formula $Z-(CR^{12}R^{13})_p$,

wherein p is 1 or 2,

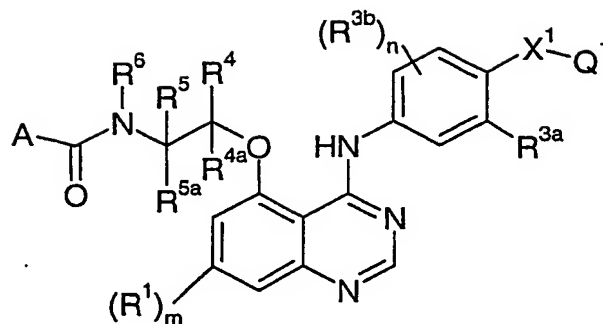
each R^{12} and R^{13} , which may be the same or different, is selected from hydrogen and (1-3C)alkyl,

and wherein Z is a group of the formula $NR^{16}R^{17}$, wherein each of R^{16} and R^{17} , which
 10 may be the same or different, is selected from hydrogen and (1-6C)alkyl, and wherein any CH_2 or CH_3 within any of R^{12} , R^{13} and Z, optionally bears on each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno or (1-6C)alkyl substituents, and wherein any CH_2 or CH_3 within any of R^{12} , R^{13} and Z which is not attached to a nitrogen atom optionally bears on each said CH_2 or CH_3 a substituent selected from hydroxy and (1-6C)alkoxy;

15 (bbbb) A is selected from, aminomethyl, 2-aminoethyl, 1-aminoethyl, 3-aminopropyl, 1-aminopropyl, 2-aminopropyl, 2-aminoprop-2-yl, 2-(aminomethyl)prop-2-yl, 2-amino-2-methylpropyl, N-methylaninomethyl, 2-(N-methylanino)ethyl, 1-(N-methylanino)ethyl, 3-(N-methylanino)propyl, 1-(N-methylanino)propyl, 2-(N-methylanino)propyl, 2-(N-methylanino)prop-2-yl, 2-(N-methylaninomethyl)prop-2-yl, 2-(N-methylanino)-2-methylpropyl, N,N-dimethylaninomethyl, 2-(N,N-dimethylanino)ethyl, 1-(N,N-dimethylanino)ethyl, 3-(N,N-dimethylanino)propyl, 1-(N,N-dimethylanino)propyl, 2-(N,N-dimethylanino)propyl, 2-(N,N-dimethylanino)prop-2-yl, 2-(N,N-dimethylaninomethyl)prop-2-yl and 2-(N,N-dimethylanino)-2-methylpropyl; and

(cccc) A is selected from, aminomethyl, 2-aminoethyl, N-methylaninomethyl, 2-(N-methylanino)ethyl, N,N-dimethylaninomethyl and 2-(N,N-dimethylanino)ethyl, particularly
 25 A is N,N-dimethylaninomethyl.

A particular embodiment of the present invention is a quinazoline derivative of the formula I of the formula Ia:



La

wherein:

m is 0 or 1;

5 **R¹** is selected from is (1-4C)alkoxy, for example as methoxy or ethoxy,
 and wherein any CH₂ or CH₃ group within a R¹ substituent optionally bears on
each said CH₂ or CH₃ group one or more fluoro or chloro substituents, or a substituent
selected from hydroxy and (1-3C)alkoxy;

R^{3a} is selected from hydrogen, halogeno, trifluoromethyl, (1-4C)alkyl, (1-4C)alkoxy, (2-4C)alkenyl and (2-4C)alkynyl;

n is 0, 1 or 2;

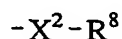
each R^{3b} , which may be the same or different, is selected from halogeno and (1-4C)alkyl;

X¹ is selected from O, S and OC(R⁷)₂, wherein each R⁷, which may be the same or
15 different, is hydrogen or (1-6C)alkyl;

Q¹ is aryl, or heteroaryl,

and wherein Q¹ optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different, selected from halogeno, cyano, nitro, hydroxy, amino, carboxy, carbamoyl, sulfamoyl, formyl, mercapto, (1-6C)alkyl, (2-8C)alkenyl, (2-8C)alkynyl, (1-6C)alkoxy, (2-6C)alkenyloxy, (2-6C)alkynyloxy, (1-6C)alkylimino, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylthioimino, di-(1-6C)alkylthioamino, (1-6C)alkylthiocarbonyl,

N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino, N-(1-6C)alkyl-(1-6C)alkanesulfonylamino, and a group of the formula:



wherein X^2 is a direct bond or is selected from O, CO and $N(R^9)$, wherein R^9 is
 5 hydrogen or (1-6C)alkyl, and R^8 is halogeno-(1-6C)alkyl, hydroxy-(1-6C)alkyl, carboxy-(1-6C)alkyl, (1-6C)alkoxy-(1-6C)alkyl, cyano-(1-6C)alkyl, amino-(1-6C)alkyl, N-(1-6C)alkylamino-(1-6C)alkyl, N,N-di-[(1-6C)alkyl]amino-(1-6C)alkyl, (2-6C)alkanoylamino-(1-6C)alkyl, N-(1-6C)alkyl-(2-6C)alkanoylamino-(1-6C)alkyl, (1-6C)alkoxycarbonylamino-(1-6C)alkyl, carbamoyl-(1-6C)alkyl,
 10 N-(1-6C)alkylcarbamoyl-(1-6C)alkyl, N,N-di-[(1-6C)alkyl]carbamoyl-(1-6C)alkyl, (1-6C)alkylthio-(1-6C)alkyl, (1-6C)alkylsulfinyl-(1-6C)alkyl, (1-6C)alkylsulfonyl-(1-6C)alkylsulfamoyl(1-6C)alkyl, N-(1-6C)alkylsulfamoyl(1-6C)alkyl, N,N-di-(1-6C)alkylsulfamoyl(1-6C)alkyl, (2-6C)alkanoyl-(1-6C)alkyl, (2-6C)alkanoyloxy-(1-6C)alkyl or (1-6C)alkoxycarbonyl-(1-6C)alkyl,

15 and wherein any CH_2 or CH_3 group within $-X^1-Q^1$ optionally bears on each said CH_2 or CH_3 one of more (for example 1, 2, or 3) halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino, (1-4C)alkoxy, (1-4C)alkylamino and di-[(1-4C)alkylamino];

R^4 , R^{4a} , R^5 and R^{5a} , which may be the same or different, are selected from hydrogen
 20 and (1-6C)alkyl, or

R^4 and R^{4a} together with the carbon atom to which they are attached form a (3-7C)cycloalkyl ring, or

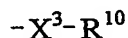
R^5 and R^{5a} together with the carbon atom to which they are attached form a (3-7C)cycloalkyl ring,

25 and wherein any CH_2 or CH_3 within any of R^4 , R^{4a} , R^5 and R^{5a} optionally bears on each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno substituents or a substituent selected from hydroxy, cyano, (1-6C)alkoxy, amino, (2-6C)alkanoyl, (1-6C)alkylamino and di-[(1-6C)alkylamino];

R^6 is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-6C)alkyl, heterocyclyl and heterocyclyl-(1-6C)alkyl,
 30

and wherein any heterocyclyl group within an R^6 substituent optionally bears one or more substituents, which may be the same or different, selected from halogeno, trifluoromethyl, cyano, nitro, hydroxy, amino, formyl, mercapto, (1-6C)alkyl, (2-6C)alkenyl,

(2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:



- 5 wherein X^3 is a direct bond or is selected from O, CO, SO₂ and N(R¹¹), wherein R¹¹ is hydrogen or (1-4C)alkyl, and R¹⁰ is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl, N-(1-4C)alkylamino-(1-4C)alkyl and N,N-di-[(1-4C)alkyl]amino-(1-4C)alkyl, and wherein any heterocyclyl group within an R⁶ substituent optionally bears 1 or 2
10 oxo or thioxo substituents;

- and wherein any CH₂ or CH₃ within a R⁶ substituent, other than a CH₂ group within a heterocyclyl ring, optionally bears on each said CH₂ or CH₃ one or more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino, carboxy, carbamoyl, sulfamoyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio,
15 (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, N-(1-6C)alkylcarbamoyl, N,N-di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino, N-(1-6C)alkyl-(2-6C)alkanoylamino, N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino and N-(1-6C)alkyl-(1-6C)alkanesulfonylamino;

- 20 A is selected from a group of the formula $Z-(CR^{12}R^{13})_p$ and R¹⁴,

wherein p is 1, 2 or 3,

each R¹² and R¹³, which may be the same or different, is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl and (2-6C)alkynyl,

- or an R¹² and an R¹³ group attached to the same carbon atom form a (3-7C)cycloalkyl
25 ring,

and wherein any CH₂ or CH₃ within any of R¹² and R¹³, optionally bears on each said CH₂ or CH₃ one or more (for example 1, 2 or 3) halogeno or (1-6C)alkyl substituents or a

R^{14} is a 4, 5, 6 or 7 membered saturated or partially saturated monocyclic heterocyclyl ring containing 1 nitrogen or oxygen heteroatom and optionally 1 further heteroatom selected from oxygen, nitrogen and sulfur,

and wherein any heterocyclyl group within a R^{14} substituent optionally bears one or more (for example 1, 2 or 3) substituents which may be the same or different, selected from halogeno, trifluoromethyl, cyano, nitro, hydroxy, amino, formyl, mercapto, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:



wherein X^6 is a direct bond or is selected from O, CO, SO₂ and N(R^{23}), wherein R^{23} is hydrogen or (1-4C)alkyl, and R^{22} is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl, N-(1-4C)alkylamino-(1-4C)alkyl and N,N-di-[(1-4C)alkyl]amino-(1-4C)alkyl,

15 and wherein any heterocyclyl group within a R^{14} substituent optionally bears 1 or 2 oxo or thioxo substituents,

and wherein and wherein any CH₂ or CH₃ group within a Z group optionally bears on each said CH₂ or CH₃ group one or more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino, carboxy, carbamoyl, sulfamoyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, N-(1-6C)alkylcarbamoyl, N,N-di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino, N-(1-6C)alkyl-(2-6C)alkanoylamino, N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino and N-(1-6C)alkyl-(1-6C)alkanesulfonylamino;

or a pharmaceutically acceptable salt thereof.

In an embodiment, in the compound of formula Ia m is 0 or m is 1 and R^1 is (1-3C)alkoxy, for example methoxy. Particularly m is 0.

In another embodiment, in the compound of formula Ia, n is 0 and R^{3a} is selected from halogeno, trifluoromethyl, (1-4C)alkyl, (1-4C)alkoxy, (2-4C)alkenyl and (2-4C)alkynyl, particularly R^{3a} is selected from halogeno and (1-3C)alkyl, more particularly R^{3a} is selected from chloro and methyl, still more particularly R^{3a} is chloro. In this embodiment n is suitably 0 or 1. Particularly n is 0.

In another embodiment, in the compound of formula 1a, X^1 is selected from S and $OC(R^7)_2$, wherein R^7 is hydrogen or (1-3C)alkyl, more particularly X^1 is $OC(R^7)_2$, for example X^1 is OCH_2 .

In another embodiment, in the compound of formula 1a, Q^1 is selected from phenyl and
 5 a 5- or 6-membered monocyclic heteroaryl ring, which ring contains 1 nitrogen heteroatom and optionally 1 additional heteroatom selected from oxygen, nitrogen and sulfur,

and wherein Q^1 optionally bears one or more substituents (for example 1, 2 or 3), which may be the same or different selected from halogeno, hydroxy, cyano, carboxy, nitro, amino, (1-4C)alkyl, (1-4C)alkoxy, (2-4C)alkenyl, (2-4C)alkynyl, (1-4C)alkylthio, (1-
 10 4C)alkylsulfanyl, (1-4C)alkylsulfonyl, (2-4C)alkanoyl, N-(1-4C)alkylamino, N, N-di-[(1-4C)alkyl]amino, (1-4C)alkoxycarbonyl, carbamoyl, N-(1-4C)alkylcarbamoyl, N, N-di-[(1-4C)alkyl]carbamoyl, (2-4C)alkanoyloxy, (2-4C)alkanoylamino, N-(1-4C)alkyl-(2-4C)alkanoylamino, halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, carboxy-(1-4C)alkyl, amino-(1-4C)alkyl, N-(1-4C)alkylamino-(1-4C)alkyl
 15 and N, N-di-[(1-4C)alkyl]amino-(1-4C)alkyl.

In another embodiment, in the compound of formula 1a, Q^1 is selected from phenyl, pyridyl, pyrazinyl, thiazolyl, isoxazolyl, optionally substituted by 1, 2, or 3 substituents, which may be the same or different, selected from halogeno (for example fluoro or chloro), hydroxy, (1-4C)alkyl and (1-4C)alkoxy. For example Q^1 is selected from phenyl optionally substituted
 20 with 1 or 2 substituents selected from fluoro and chloro or Q^1 is selected from 2-pyridyl, 2-pyrazinyl, 1,3-thiazol-4-yl, 1,3-thiazol-5-yl and isoxazol-3-yl,

and any heterocyclic group in Q^1 optionally bears 1, 2, or 3 substituents, which may be the same or different, selected from halogeno (for example fluoro or chloro), hydroxy, (1-4C)alkyl and (1-4C)alkoxy.

25 In another embodiment, in the compound of formula 1a, Q^1 is pyridyl (for example 2-pyridyl) which optionally bears 1, 2, or 3 substituents, which may be the same or different, selected from halogeno (for example fluoro or chloro), hydroxy, (1-4C)alkyl and (1-4C)alkoxy.

In another embodiment, in the compound of formula 1a, R^{4a}, R⁵ and R^{5a} are hydrogen and R⁴ is (1-3C)alkyl, for example methyl.

In another embodiment, in the compound of formula 1a, R⁴, R^{4a} and R^{5a} are hydrogen and R⁵ is (1-3C)alkyl, for example methyl.

5 In another embodiment, in the compound of formula 1a, R⁶ is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-6C)alkyl, heterocyclyl and heterocyclyl-(1-6C)alkyl,

wherein any heterocyclyl group within R⁶ is a 4, 5, 6 or 7 membered monocyclic saturated or partially saturated heterocyclyl ring containing 1 or 2 heteroatoms selected from
10 oxygen, nitrogen and sulfur,

and wherein any heterocyclyl group within an R⁶ substituent optionally bears one or more substituents, which may be the same or different, selected from halogeno, trifluoromethyl, hydroxy, amino, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, and from a group of the formula:

15
$$-X^3-R^{10}$$

wherein X³ is a direct bond or is selected from O and N(R¹¹), wherein R¹¹ is hydrogen or (1-4C)alkyl, and R¹⁰ is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl, N-(1-4C)alkylamino-(1-4C)alkyl and N,N-di-[(1-4C)alkyl]amino-(1-4C)alkyl,

20 and wherein any heterocyclyl group within an R⁶ substituent optionally bears 1 or 2 oxo substituents.

In another embodiment, in the compound of formula 1a, R⁶ is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-4C)alkyl, heterocyclyl and heterocyclyl-(1-4C)alkyl,

25 wherein any heterocyclyl group within R⁶ is a 4, 5, 6 or 7 membered monocyclic saturated or partially saturated heterocyclyl ring containing 1 or 2 heteroatoms selected from oxygen, nitrogen and sulfur,

and wherein any heterocyclyl group within an R⁶ substituent optionally bears one or more substituents, which may be the same or different, selected from fluoro, chloro, bromo,
30 hydroxy, (1-4C)alkyl, (2-4C)alkenyl, (2-4C)alkynyl and (1-4C)alkoxy,

and wherein any heterocyclyl group within an R⁶ substituent optionally bears 1 oxo substituent,

and wherein any CH_2 or CH_3 within a R^6 substituent, other than a CH_2 group within a heterocyclyl ring, optionally bears on each said CH_2 or CH_3 one or more substituents selected from fluoro and chloro; or a substituent selected from hydroxy and (1-4C)alkoxy, (1-6C)alkylamino and di-[(1-6C)alkyl]amino.

5 In another embodiment, in the compound of formula 1a, R^6 is selected from hydrogen and (1-4C)alkyl. For example R^6 is (1-3C)alkyl such as methyl.

In another embodiment, in the compound of formula 1a, A is a group of the formula $\text{Z}-(\text{CR}^{12}\text{R}^{13})_p-$,

wherein p is 1 or 2,

10 each R^{12} and R^{13} , which may be the same or different, is selected from hydrogen and (1-4C)alkyl,

or an R^{12} and an R^{13} group attached to the same carbon atom form a (3-6C)cycloalkyl ring,

and wherein any CH_2 or CH_3 within any of R^{12} and R^{13} , optionally bears on each said
15 CH_2 or CH_3 one or more (for example 1, 2 or 3) halogeno or (1-4C)alkyl substituents or a substituent selected from hydroxy and (1-4C)alkoxy,

and wherein Z is selected from hydrogen, hydroxy and (1-3C)alkoxy. For example Z is hydrogen or hydroxy, particularly Z is hydroxy.

In another embodiment, in the compound of formula 1a, A is selected from methyl,
20 hydroxymethyl, 2-hydroxyethyl, 1-hydroxyethyl and 2-hydroxyprop-2-yl. Particularly A is hydroxymethyl.

In another embodiment, in the compound of formula 1a:

m is 0;

R^{3a} is selected from fluoro, chloro and (1-3C)alkyl (for example R^{3a} is chloro or methyl,

25 particularly R^{3a} is chloro);

n is 0;

R^4 and R^{4a} together with the carbon atom to which they are attached form a (3-6C)cycloalkyl ring, or

R^5 and R^{5a} together with the carbon atom to which they are attached form a (3-6C)cycloalkyl ring;

- 5 R^6 is hydrogen or (1-3C)alkyl, for example R^6 is hydrogen or methyl (a particular value for R^6 is methyl);

A is a group of the formula $Z-(CR^{12}R^{13})_p$,

wherein p is 1 or 2,

each R^{12} and R^{13} , which may be the same or different, is selected from hydrogen and

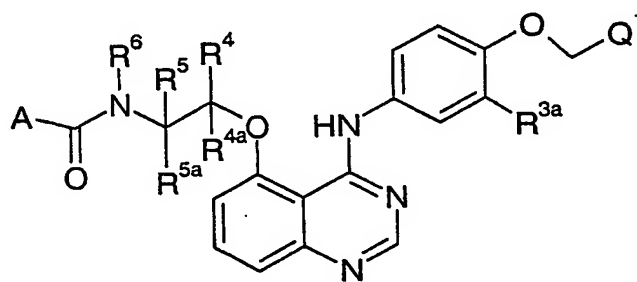
- 10 (1-3C)alkyl,

or an R^{12} and an R^{13} group attached to the same carbon atom form a (3-6C)cycloalkyl

ring,

and wherein Z is selected from hydrogen, hydroxy and (1-3C)alkoxy (for example Z is hydrogen or hydroxy, particularly Z is hydroxy).

- 15 Another particular embodiment of the present invention is a quinazoline derivative of the formula I of the formula Ib:



Ib

- 20 wherein:

R^{3a} is selected from hydrogen, fluoro, chloro, trifluoromethyl, (1-3C)alkyl, (1-3C)alkoxy, (2-4C)alkenyl and (2-4C)alkynyl;

Q^1 is selected from phenyl, pyridyl, pyrazinyl, thiazolyl, isoxazolyl, optionally substituted by 1, 2, or 3 substituents, which may be the same or different, selected from

- 25 halogeno (for example fluoro or chloro), hydroxy, (1-4C)alkyl and (1-4C)alkoxy.

and wherein any CH₂ or CH₃ within any of R⁴, R^{4a}, R⁵ and R^{5a} optionally bears on each said CH₂ or CH₃ one of more (for example 1, 2 or 3) halogeno substituents or a

R⁶ is selected from hydrogen and (1-4C)alkyl;

wherein p is 1 or 2,

10 (1-4C)alkyl,

ring,

and wherein any CH₂ or CH₃ within any of R¹² and R¹³, optionally bears on each said CH₂ or CH₃ one of more (for example 1, 2 or 3) halogeno substituents or a substituent

Z is selected from hydrogen, OR¹⁵ and NR¹⁶R¹⁷, wherein each of R¹⁵, R¹⁶ and R¹⁷, which may be the same or different, is selected from hydrogen and (1-6C)alkyl,

and wherein and wherein any CH₂ or CH₃ group within a Z group optionally bears on each said CH₂ or CH₃ group one or more fluoro or chloro substituents or a substituent selected

or a pharmaceutically acceptable salt thereof.

In an embodiment, in the compound of formula 1b, R^{3a} is selected from hydrogen, chloro and (1-3C)alkyl, particularly R^{3a} is chloro or (1-3C)alkyl, more particularly R^{3a} is chloro.

25 In another embodiment, in the compound of formula 1b, Q¹ is selected from phenyl optionally substituted with 1 or 2 substituents selected from fluoro and chloro, or Q¹ is

Classified from 12/17/11 to 12/17/11. 12-01100-5-91 and 12-01100-6-91

1. General Information										2. Financial Data										3. Operational Data									
Company Details					Product Information					Sales Performance					Profitability					Production Metrics					Quality Control				
Name	Address	City	State	Zip	Product ID	Description	Category	Unit Price	Quantity Sold	Total Sales	Gross Profit	Net Profit	Operating Profit	Production Volume	Units Produced	Cost of Goods Sold	Defect Rate	Customer Satisfaction	Return Rate										
ABC Corp.	123 Main St.	New York	NY	10001	PROD-001	Widget A	Electronics	\$150.00	1000	\$150,000	\$75,000	\$45,000	\$30,000	10000	10000	\$100,000	0.5%	4.5	2%										
DEF Inc.	456 Elm St.	Los Angeles	CA	90001	PROD-002	Widget B	Electronics	\$200.00	800	\$160,000	\$80,000	\$50,000	\$35,000	8000	8000	\$120,000	0.3%	4.8	1%										
GHI Ltd.	789 Oak St.	Chicago	IL	60601	PROD-003	Widget C	Electronics	\$120.00	1200	\$144,000	\$72,000	\$42,000	\$28,000	12000	12000	\$112,000	0.7%	4.2	3%										
JKL Co.	101 Pine St.	San Francisco	CA	94101	PROD-004	Widget D	Electronics	\$180.00	900	\$162,000	\$81,000	\$48,000	\$32,000	9000	9000	\$117,000	0.4%	4.6	2%										
MNO Corp.	202 Maple St.	Phoenix	AZ	85001	PROD-005	Widget E	Electronics	\$110.00	1100	\$121,000	\$60,500	\$35,000	\$23,000	11000	11000	\$109,000	0.6%	4.3	2.5%										

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In another embodiment, in the compound of formula 1b, A is a group of the formula Z-(CR¹²R¹³)_p-,

wherein p is 1 or 2,

each R¹² and R¹³, which may be the same or different, is selected from hydrogen and

5 (1-4C)alkyl,

or an R¹² and an R¹³ group attached to the same carbon atom form a (3-6C)cycloalkyl ring,

and wherein any CH₂ or CH₃ within any of R¹² and R¹³, optionally bears on each said CH₂ or CH₃ one of more (for example 1, 2 or 3) halogeno or (1-4C)alkyl substituents or a

10 substituent selected from hydroxy and (1-4C)alkoxy,

and wherein Z is selected from hydrogen, hydroxy and (1-3C)alkoxy. For example Z is hydrogen or hydroxy, particularly Z is hydroxy.

In another embodiment, in the compound of formula 1b, A is selected from methyl and hydroxymethyl. Particularly A is hydroxymethyl.

15 In another embodiment, in the compound of formula 1b, A is a group of the formula Z-(CR¹²R¹³)_p-,

wherein p is 1 or 2,

each R¹² and R¹³, which may be the same or different, is selected from hydrogen and (1-4C)alkyl,

20 or an R¹² and an R¹³ group attached to the same carbon atom form a (3-6C)cycloalkyl ring,

and wherein Z is NR¹⁶R¹⁷, wherein each of R¹⁶ and R¹⁷, which may be the same or different, is selected from hydrogen and (1-4C)alkyl (for example Z is selected from amino, N-methyldamino and N,N-dimethyldamino, particularly A is N,N-dimethyldamino).

25 In another embodiment, in the compound of Formula 1b:

Q¹ is pyridyl (for example 2-pyridyl);

R^{3a} is selected from chloro and methyl;

R⁴, R^{4a}, R⁵ and R^{5a}, which may be the same or different, are selected from hydrogen and methyl; and

30 A is a group of the formula Z-(CR¹²R¹³)_p-,

wherein p is 1 or 2,

each R^{12} and R^{13} , which may be the same or different, is selected from hydrogen and (1-3C)alkyl (for example R^{12} and R^{13} are selected from hydrogen and methyl),

and Z is selected from hydrogen, and hydroxy (particularly Z is hydroxy).

A particular compound of the invention is, for example, a quinazoline derivative of the

5 Formula I selected from:

N-{2-[(4-{3-chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}-*N*-methylacetamide;

2-hydroxy-*N*-methyl-*N*-{2-[(4-{3-methyl-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}acetamide;

10 *N*-{(1*R*)-2-[(4-{3-chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]-1-methylethyl}acetamide;

N-{(1*R*)-2-[(4-{3-chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]-1-methylethyl}-2-hydroxyacetamide;

N-{2-[(4-{3-chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}-2-hydroxy-*N*-methylacetamide;

N-(2-{[4-(3-chloro-4-[(3-fluorobenzyl)oxy]anilino)quinazolin-5-yl]oxy}ethyl)-2-hydroxy-*N*-methylacetamide;

N-{2-[(4-{3-chloro-4-(1,3-thiazol-4-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}-2-hydroxy-*N*-methylacetamide;

20 *N*-{2-[(4-{3-chloro-4-(pyrazin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}-2-hydroxy-*N*-methylacetamide;

N-{2-[(4-{3-chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}acetamide;

N-{(2*R*)-2-[(4-{3-chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]propyl}acetamide;

25 *N*-{(2*R*)-2-[(4-{3-chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]propyl}-2-

N-{(2*R*)-2-[(4-{3-chloro-4-(1,3-thiazol-4-ylmethoxy)anilino}quinazolin-5-yl)oxy]propyl}-2-hydroxy-*N*-methylacetamide; and

N-{(2*R*)-2-[(4-{3-Chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]propyl}-*N*-methylacetamide;

5 or a pharmaceutically acceptable salt thereof.

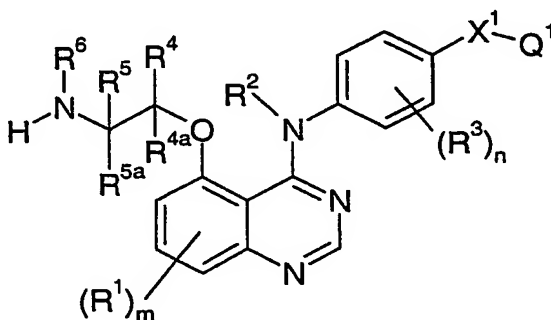
A quinazoline derivative of the Formula I, or a pharmaceutically-acceptable salt thereof, may be prepared by any process known to be applicable to the preparation of chemically-related compounds. Suitable processes include, for example, those illustrated in International Patent Applications WO 96/15118, WO01/94341, WO03/040108 and

10 WO03/040109. Such processes, when used to prepare a quinazoline derivative of the Formula I are provided as a further feature of the invention and are illustrated by the following representative process variants in which, unless otherwise stated, R^1 , R^2 , R^3 , R^4 , R^{4a} , R^5 , R^{5a} , R^6 , X^1 , A, m, and n have any of the meanings defined hereinbefore. Necessary starting materials may be obtained by standard procedures of organic chemistry. The preparation of

15 such starting materials is described in conjunction with the following representative process variants and within the accompanying Examples. Alternatively necessary starting materials are obtainable by analogous procedures to those illustrated which are within the ordinary skill of an organic chemist.

Process (a) The coupling, conveniently in the presence of a suitable base, of a quinazoline of

20 the formula II:



II

wherein R^1 , R^2 , R^3 , R^4 , R^{4a} , R^5 , R^{5a} , R^6 , X^1 , Q, m, and n have any of the meanings defined hereinbefore have any of the meanings defined hereinbefore except that any functional

25 group is protected if necessary, with a carboxylic acid of the formula III, or a reactive

derivative thereof:

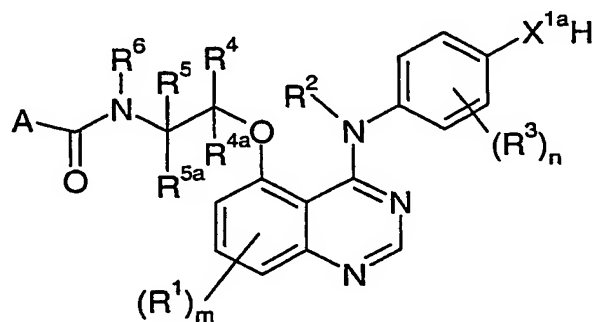
A-COOH

III

wherein A has any of the meanings defined hereinbefore except that any functional group is protected if necessary;

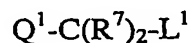
or

Process (b) for the preparation of those compounds of the Formula I wherein X^2 is $OC(R^7)_2$, $SC(R^7)_2$ or $N(R^7)C(R^7)_2$, the reaction, conveniently in the presence of a suitable base, of a quinazoline of the formula IV:



IV

wherein X^{1a} is O, S or $N(R^7)$ and R^1 , R^2 , R^3 , R^4 , R^{4a} , R^5 , R^{5a} , R^6 , R^7 , X^1 , A, m, and n have any of the meanings defined hereinbefore except that any functional group is protected if necessary, with a compound of the formula V or a salt thereof:



V

wherein L^1 is a suitable displaceable group and Q^1 and R^7 have any of the meanings defined hereinbefore except that any functional group is protected if necessary;

~~and if necessary, with a compound of the formula V or a salt thereof:~~

Specific conditions for the above reactions are as follows:

Process (a)

The coupling reaction is conveniently carried out in the presence of a suitable coupling agent, such as a carbodiimide, or a suitable peptide coupling agent, for example O-(7-azabenzotriazol-1-yl)-N,N,N',N'-tetramethyluronium hexafluoro-phosphate (HATU) or a carbodiimide such as dicyclohexylcarbodiimide, optionally in the presence of a catalyst such as dimethylaminopyridine or 4-pyrrolidinopyridine.

The coupling reaction is conveniently carried out in the presence of a suitable base. A suitable base is, for example, an organic amine base such as, for example, pyridine, 2,6-lutidine, collidine, 4-dimethylaminopyridine, triethylamine, di-isopropylethylamine, N-methylmorpholine or diazabicyclo[5.4.0]undec-7-ene, or, for example, an alkali or alkaline earth metal carbonate, for example sodium carbonate, potassium carbonate, cesium carbonate, calcium carbonate.

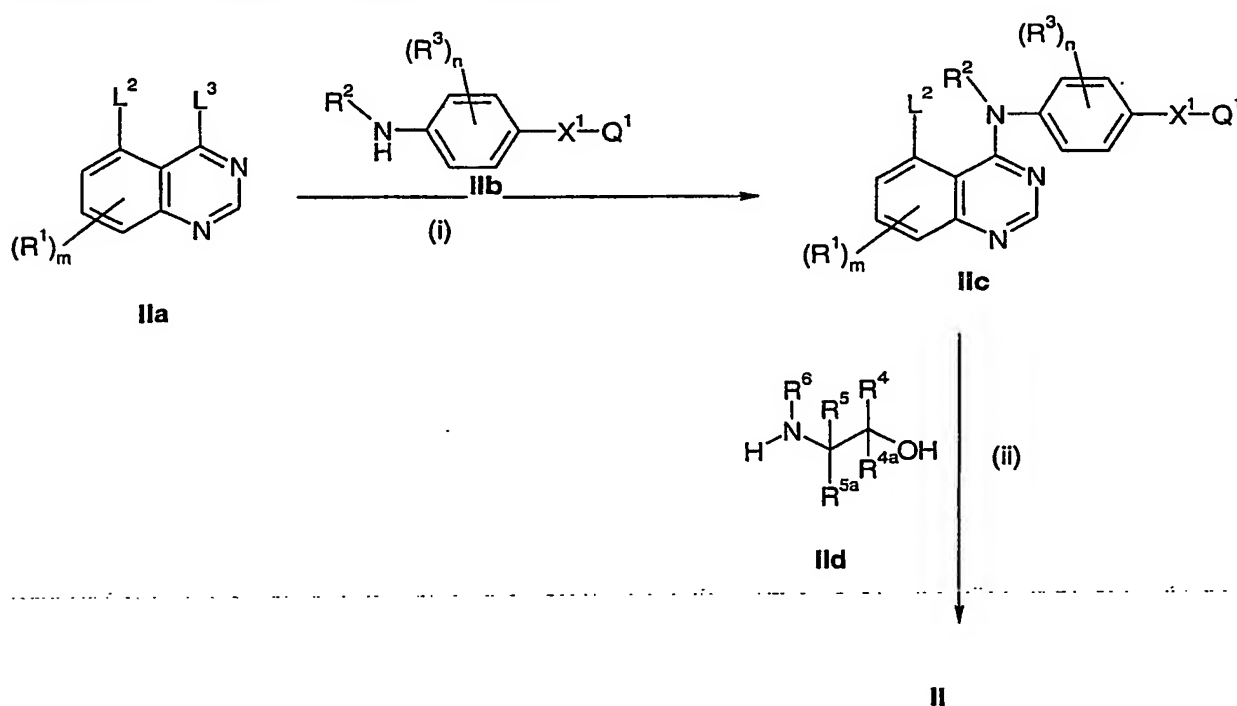
The reaction is conveniently carried out in the presence of a suitable inert solvent or diluent, for example an ester such as ethyl acetate, a halogenated solvent such as methylene chloride, chloroform or carbon tetrachloride, an ether such as tetrahydrofuran or 1,4-dioxan, an aromatic solvent such as toluene, or a dipolar aprotic solvent such as N,N-dimethylformamide, N,N-dimethylacetamide, N-methylpyrrolidin-2-one or dimethylsulfoxide. The reaction is conveniently carried out at a temperature in the range, for example, from 0 to 120°C, conveniently at or near ambient temperature.

By the term "reactive derivative" of the carboxylic acid of the formula **III** is meant a carboxylic acid derivative that will react with the quinazoline of formula **II** to give the corresponding amide. A suitable reactive derivative of a carboxylic acid of the formula **III** is, for example, an acyl halide, for example an acyl chloride formed by the reaction of the acid and an inorganic acid chloride, for example thionyl chloride; a mixed anhydride, for example an anhydride formed by the reaction of the acid and a chloroformate such as isobutyl chloroformate; an active ester, for example an ester formed by the reaction of the acid and a phenol such as pentafluorophenol, an ester such as pentafluorophenyl trifluoroacetate or an alcohol such as methanol, ethanol, isopropanol, butanol or N-hydroxybenzotriazole; or an acyl azide, for example an azide formed by the reaction of the acid and azide such as diphenylphosphoryl azide; an acyl cyanide, for example a cyanide formed by the reaction of

an acid and a cyanide such as diethylphosphoryl cyanide. The reaction of such reactive derivatives of carboxylic acid with amines (such as a compound of the formula II) is well known in the art, for Example they may be reacted in the presence of a base, such as those described above, and in a suitable solvent, such as those described above. The reaction may
 5 conveniently be performed at a temperature as described above.

Preparation of Starting Materials for Process (a)

The quinazoline of the formula II may be obtained by conventional procedures. For example, as illustrated in *Reaction Scheme 1*



10

Reaction Scheme 1

wherein L^2 and L^3 are suitable displaceable groups, provided and L^3 is more labile than L^2 , and R^1 , R^2 , R^3 , R^4 , R^{4a} , R^5 , R^{5a} , R^6 , X^1 , A , m , and n have any of the meanings defined hereinbefore except that any functional group is protected if necessary during the reaction set
 15 out above, which protecting group(s) are removed if necessary at an appropriate stage in

arylsulfonyl, alkylsulfonyloxy or arylsulfonyloxy group, for example a chloro, bromo, methoxy, phenoxy, pentafluorophenoxy, methylthio, methanesulfonyl, methanesulfonyloxy or toluene-4-sulfonyloxy group. Preferably L^2 and L^3 are both chloro, for example L^2 is fluoro and L^3 is chloro.

5 Notes for Reaction Scheme 1:

Step (i)

The reaction is conveniently carried out in the presence of an acid. Suitable acids include, for example hydrogen chloride gas (conveniently dissolved in a suitable inert solvent such as diethyl ether or dioxane) or hydrochloric acid.

- 10 Alternatively the quinazoline derivative of the formula **IIa**, wherein L^3 is halogeno (for example chloro), may be reacted with the compound of the formula **IIb** in the absence of an acid or a base. In this reaction displacement of the halogeno leaving group L^3 results in the formation of the acid HL^3 in-situ and the autocatalysis of the reaction.

- Alternatively, the reaction of the quinazoline derivative of formula **IIa** with the
15 compound of formula **IIb** may be carried out in the presence of a suitable base. A suitable base is, for example, an organic amine base such as, for example, pyridine, 2,6-lutidine, collidine, 4-dimethylaminopyridine, triethylamine, di-isopropylethylamine, N-methylmorpholine or diazabicyclo[5.4.0]undec-7-ene, or, for example, an alkali or alkaline earth metal carbonate, for example sodium carbonate, potassium carbonate, cesium carbonate,
20 calcium carbonate, or, for example, an alkali metal hydride, for example sodium hydride.

- The above reactions are conveniently carried out in the presence of a suitable inert solvent or diluent, for example an alcohol or ester such as methanol, ethanol, isopropanol or ethyl acetate, a halogenated solvent such as methylene chloride, chloroform or carbon tetrachloride, an ether such as tetrahydrofuran or 1,4-dioxan, an aromatic solvent such as
25 toluene, or a dipolar aprotic solvent such as N,N-dimethylformamide, N,N-dimethylacetamide, N-methylpyrrolidin-2-one or dimethylsulfoxide. The above reactions are conveniently carried out at a temperature in the range, for example, 0 to 250°C, conveniently in the range 40 to 80°C or, preferably, at or near the reflux temperature of the solvent when used.

30 Step (ii)

The reaction a quinazoline of the formula **IIc** and the alcohol of the formula **IIId** is suitably carried out in the presence of a suitable base, for example a strong non-nucleophilic base such as an alkali metal hydride, for example sodium hydride, or an alkali metal amide, for example lithium di-isopropylamide (LDA).

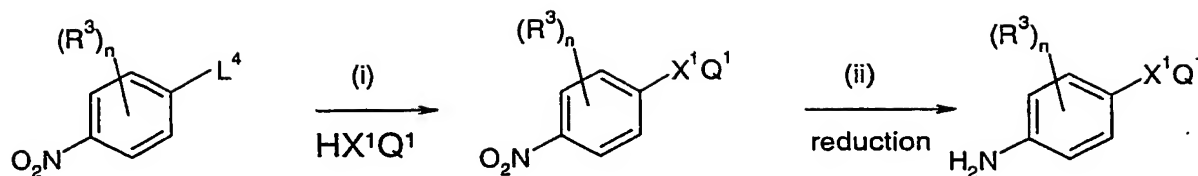
- 5 The reaction of the quinazoline of the formula **IIc** and the alcohol of the formula **IIId** is conveniently carried out in the presence of a suitable inert solvent or diluent, for example a halogenated solvent such as methylene chloride, chloroform or carbon tetrachloride, an ether such as tetrahydrofuran or 1,4-dioxane, an aromatic solvent such as toluene, or a dipolar aprotic solvent such as N,N-dimethylformamide, N,N-dimethylacetamide,
- 10 N-methylpyrrolidin-2-one or dimethylsulfoxide. The reaction is conveniently carried out at a temperature in the range of, for example, 10 to 250°C, preferably in the range 40 to 150°C. Conveniently, this reaction may also be performed by heating the reactants in a sealed vessel using a suitable heating apparatus such as a microwave heater.

- Conveniently, the reaction a quinazoline of the formula **IIc** and the alcohol of the
- 15 formula **IIId** is performed in the presence of a suitable catalyst, for example a crown ether such as 15-crown-5.

Starting Materials for Reaction Scheme 1

- The quinazoline of formula **IIa** may be obtained using conventional methods, for example, when **m** is 0, **L**² is fluoro and **L**³ is halogeno (for example chloro), 5-fluoro-
- 20 3,4-dihydroquinazolin-4-one may be reacted with a suitable halogenating agent such as thionyl chloride, phosphoryl chloride or a mixture of carbon tetrachloride and triphenylphosphine. The 5-fluoro-3,4-dihydroquinazoline starting material is commercially available or can be prepared using conventional methods, for example as described in J. Org. Chem. 1952, 17, 164-176.

- 25 Compounds of the formula **IIb** are commercially available compounds or they are ~~known in the literature or they can be easily prepared by standard processes known in the art~~
- ~~The compounds of the formula IIb are commercially available compounds or they are known in the literature or they can be easily prepared by standard processes known in the art~~
- ~~The compounds of the formula IIb are commercially available compounds or they are known in the literature or they can be easily prepared by standard processes known in the art~~



Reaction Scheme 2

5 wherein L^4 is a suitable displaceable group as hereinbefore defined (for example halogeno such as chloro) and Q^1 , X^1 , R^3 and n are as hereinbefore defined, except any functional group is protected if necessary, and any protecting group that is present in *Reaction Scheme 2* is removed if necessary at an appropriate stage of *Reaction Scheme 2* by conventional means.

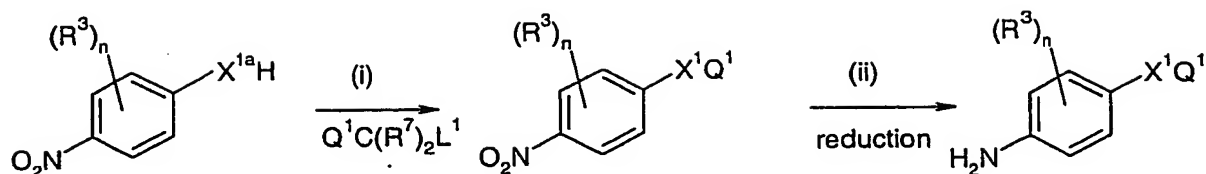
10 Notes for Reaction Scheme 2

Step (i): The compounds of the formula HX^1Q^1 are commercially available, or they are known in the literature, or can be prepared using well known processes in the art. For example compounds of the formula $\text{Q}^1\text{CH}_2\text{OH}$ may be prepared using known methods, for example by reduction of the corresponding ester of the formula Q^1COOR , wherein R is, for
 15 example (1-6C)alkyl, or benzyl, with a suitable reducing agent, for example sodium borohydride, followed by ester hydrolysis.

The reaction in step (i) is conveniently carried out in the presence of a suitable base and in the presence of a suitable inert diluent or solvent. Suitable reaction conditions, solvents and bases for use in step (i) are analogous to those used in process (b) described
 20 below.

Step (ii): The reduction of the nitro group in step (ii) may be carried out under standard conditions, for example by catalytic hydrogenation over a platinum/carbon, palladium/carbon or nickel catalyst, treatment with a metal such as iron, titanium chloride, tin
 25 dithionite.

Compounds of the formula **IIb** wherein X^1 is $\text{OC}(\text{R}^7)_2$, $\text{SC}(\text{R}^7)_2$ or $\text{N}(\text{R}^7)\text{C}(\text{R}^7)_2$ may, for example, be prepared in accordance with *Reaction Scheme 3*:



Reaction Scheme 3

5 wherein L^1 is a suitable leaving group as defined hereinafter in relation to Process (b), X^{2a} is as hereinbefore defined in Process (b), and R^3 and R^7 , Q^1 and X^1 are as hereinbefore defined except any functional group is protected if necessary, and any protecting group that is present in *Reaction Scheme 3* is removed if necessary at an appropriate stage of *Reaction Scheme 3* by conventional means.

10 Notes for Reaction Scheme 3

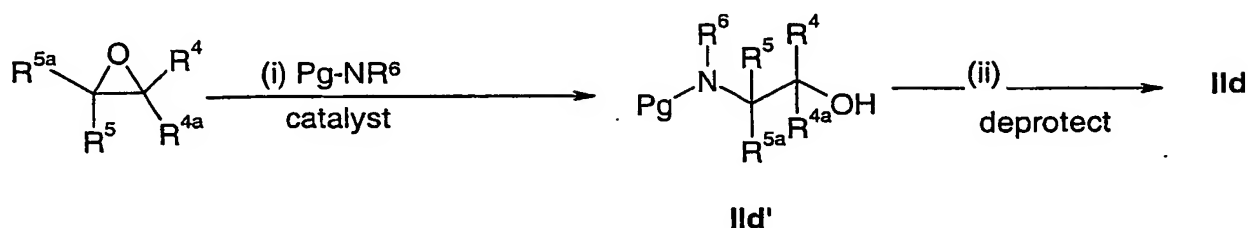
Step (i): Analogous conditions to those used in Process (b)

Step (ii) Analogous conditions to those used in Reaction Scheme 2.

Other suitable methods for preparing compounds of the formula **IIb** are disclosed in for example WO03/040108 and as illustrated by the examples herein.

15 Compounds of the formula **IIb** wherein X^1 is $\text{OC}(\text{R}^7)_2$ may also be prepared by coupling the appropriate starting nitro phenol in *Reaction Scheme 3* (X^{1a}H is OH) with a compound of the formula $\text{Q}^1\text{C}(\text{R}^7)_2\text{OH}$, conveniently in the presence of a suitable dehydrating agent. A suitable dehydrating agent is, for example, a carbodiimide reagent such as dicyclohexylcarbodiimide or 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide or a mixture of
 20 an azo compound such as diethyl or di-tert-butyl azodicarboxylate and a phosphine such as triphenylphosphine. The reaction is conveniently carried out in the presence of a suitable inert solvent or diluent, for example a halogenated solvent such as methylene chloride, chloroform

processes known in the art. For example, alcohols of the formula **IIId** may be prepared in accordance with *Reaction Scheme 4*:



Reaction Scheme 4:

- 5 wherein Pg is a suitable amine protecting group such as allyl, and R^4 , R^{4a} , R^5 , R^{5a} and R^6 are as hereinbefore defined.

Notes for Reaction Scheme 4

- Step (i): Coupling and ring opening reaction is conveniently carried out in the presence of a suitable metal catalyst such as ytterbium(III) trifluoromethanesulfonate. The reaction is
- 10 suitably carried out in the presence of an inert solvent or diluent such as dioxane. The reaction is preferably carried out at an elevated temperature, for example from 50 to about 150°C.

- Step (ii): The protecting group Pg may be removed using conventional methods, for example when Pg is an allyl group by metal catalysed cleavage. A suitable catalyst is, for example,
- 15 chlorotris(triphenylphosphine)rhodium (I).

In embodiments, the alcohol of the formula **IIId** in *Reaction Scheme 4b* may be used directly in Process (a) (or in the preparation of the intermediates used in Process (b) described below). In this embodiment amine protecting group, Pg, may be removed at a convenient stage in the process prior to coupling the acid of the formula **III**.

20 Process (b)

A suitable displaceable group L^1 in the compound of the formula **IV** is for example halogeno or a sulfonyloxy group, for example fluoro, chloro, methylsulfonyloxy or toluene-4-sulfonyloxy group. A particular group L^1 is fluoro, chloro or methylsulfonyloxy.

- The reaction of the quinazoline of formula **IV** with the compound of formula **V** is
- 25 conveniently carried out in the presence of a suitable base. Suitable bases include, for example, an organic amine base such as, for example, pyridine, 2,6-lutidine, collidine,

4-dimethylaminopyridine, triethylamine, di-isopropylethylamine, N-methylmorpholine or diazabicyclo[5.4.0]undec-7-ene, or, for example, an alkali or alkaline earth metal carbonate, for example sodium carbonate, potassium carbonate, cesium carbonate, calcium carbonate, or, for example, an alkali metal hydride, for example sodium hydride. A particular base is an
5 alkali or alkaline earth metal carbonate, for example potassium carbonate.

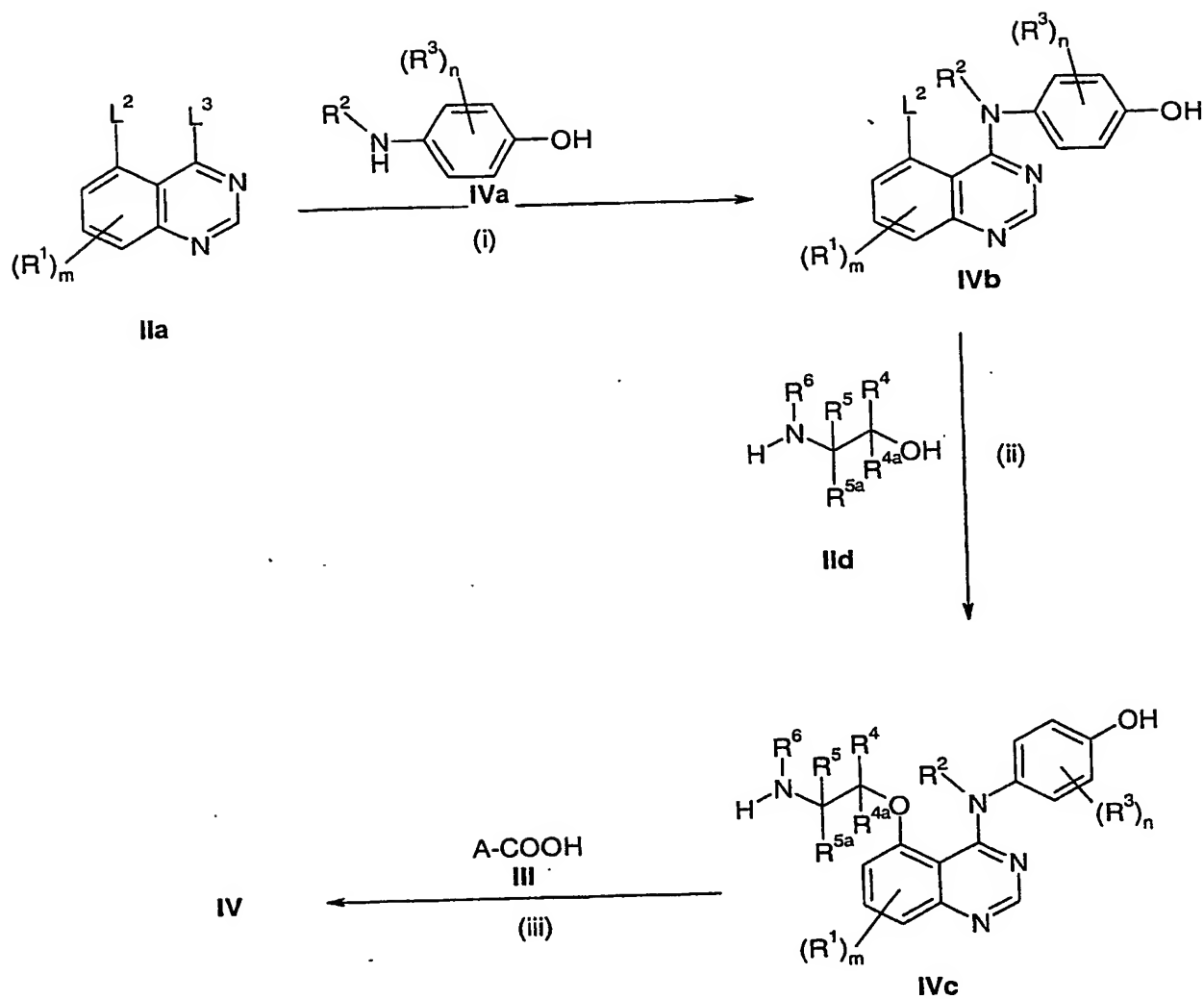
The reaction a quinazoline of the formula IV and the compound of the formula V is conveniently carried out in the presence of a suitable inert solvent or diluent, for example a halogenated solvent such as methylene chloride, chloroform or carbon tetrachloride, an ether such as tetrahydrofuran or 1,4-dioxane, an aromatic solvent such as toluene, or a dipolar
10 aprotic solvent such as N,N-dimethylformamide, N,N-dimethylacetamide, N-methylpyrrolidin-2-one or dimethylsulfoxide. The reaction is conveniently carried out at a temperature in the range of, for example, from 25 to 100°C, conveniently at or near ambient temperature.

The reaction a quinazoline of the formula IV and the compound of the formula V is
15 conveniently carried out in the presence of a suitable catalyst, for example a crown ether such as 18-crown-6.

Preparation of Starting Materials for Process (b)

Compounds of the formula V are commercially available compounds or they are known in the literature, or they can be prepared by standard processes known in the art.

20 The quinazoline of the formula IV may be prepared using conventional methods, for example, in accordance with *Reaction Scheme 5*:



Reaction Scheme 5

wherein L^2 and L^3 are suitable displaceable groups, provided and L^3 is more labile than L^2 , as defined in relation to *Reaction Scheme 1*, and $R^1, R^2, R^3, R^4, R^{4a}, R^5, R^{5a}, R^6, X^1, A, m$, and n have any of the meanings defined hereinbefore except that any functional group is protected if necessary during the reaction set out above, which protecting group(s) are removed if necessary at an appropriate stage in *Reaction Scheme 5*.

Notes for Reaction Scheme 5:

Step (i): Analogous conditions to those used in step (i) in *Reaction Scheme 1*.

10 Step (ii): Analogous conditions to those used in step (ii) in *Reaction Scheme 1*.

Step (iii): Analogous conditions to those used in Process (a). As discussed in relation to Process (a), the compound of formula III may be used as the free acid as depicted in *Reaction*

Scheme 5 or as a reactive derivative of the compound of formula **III**. Suitable reactive derivatives of the compound of formula **III** are described in relation to Process (a) above.

Preparation of Starting Materials Used in Reaction Scheme 5

Anilines of the formula **IVa** are commercially available compounds or they are known in the literature, or they can be prepared by standard processes known in the art.

The quinazoline derivative of the formula **I** may be obtained from the above processes in the form of the free base or alternatively it may be obtained in the form of a salt, such as an acid addition salt. When it is desired to obtain the free base from a salt of the compound of Formula **I**, the salt may be treated with a suitable base, for example, an alkali or alkaline earth metal carbonate or hydroxide, for example sodium carbonate, potassium carbonate, calcium carbonate, sodium hydroxide or potassium hydroxide, or by treatment with ammonia for example using a methanolic ammonia solution such as 7N ammonia in methanol.

The protecting groups used in the processes above may in general be chosen from any of the groups described in the literature or known to the skilled chemist as appropriate for the protection of the group in question and may be introduced by conventional methods.

Protecting groups may be removed by any convenient method as described in the literature or known to the skilled chemist as appropriate for the removal of the protecting group in question, such methods being chosen so as to effect removal of the protecting group with minimum disturbance of groups elsewhere in the molecule.

Specific examples of protecting groups are given below for the sake of convenience, in which "lower", as in, for example, lower alkyl, signifies that the group to which it is applied preferably has 1-4 carbon atoms. It will be understood that these examples are not exhaustive. Where specific examples of methods for the removal of protecting groups are given below these are similarly not exhaustive. The use of protecting groups and methods of deprotection not specifically mentioned are, of course, within the scope of the invention.

propionyloxymethyl, butyryloxymethyl and pivaloyloxymethyl); lower alkoxy carbonyloxy-lower alkyl groups (for example 1-methoxycarbonyloxyethyl and 1-ethoxycarbonyloxyethyl); aryl-lower alkyl groups (for example benzyl, 4-methoxybenzyl, 2-nitrobenzyl, 4-nitrobenzyl, benzhydryl and phthalidyl); tri(lower alkyl)silyl groups (for example trimethylsilyl and tert-butyldimethylsilyl); tri(lower alkyl)silyl-lower alkyl groups (for example trimethylsilylethyl); and (2-6C)alkenyl groups (for example allyl). Methods particularly appropriate for the removal of carboxyl protecting groups include for example acid-, base-, metal- or enzymically-catalysed cleavage.

Examples of hydroxy protecting groups include lower alkyl groups (for example tert-butyl), lower alkenyl groups (for example allyl); lower alkanoyl groups (for example acetyl); lower alkoxy carbonyl groups (for example tert-butoxycarbonyl); lower alkenyloxycarbonyl groups (for example allyloxycarbonyl); aryl-lower alkoxy carbonyl groups (for example benzyloxycarbonyl, 4-methoxybenzyloxycarbonyl, 2-nitrobenzyloxycarbonyl and 4-nitrobenzyloxycarbonyl); tri(lower alkyl)silyl (for example trimethylsilyl and tert-butyldimethylsilyl) and aryl-lower alkyl (for example benzyl) groups.

Examples of amino protecting groups include formyl, aryl-lower alkyl groups (for example benzyl and substituted benzyl, 4-methoxybenzyl, 2-nitrobenzyl and 2,4-dimethoxybenzyl, and triphenylmethyl); lower alkenyl groups (for example allyl); di-4-anisylmethyl and furylmethyl groups; lower alkoxy carbonyl (for example tert-butoxycarbonyl); lower alkenyloxycarbonyl (for example allyloxycarbonyl); aryl-lower alkoxy carbonyl groups (for example benzyloxycarbonyl, 4-methoxybenzyloxycarbonyl, 2-nitrobenzyloxycarbonyl and 4-nitrobenzyloxycarbonyl); lower alkanoyloxyalkyl groups (for example pivaloyloxymethyl); trialkylsilyl (for example trimethylsilyl and tert-butyldimethylsilyl); alkylidene (for example methyldiene) and benzyldiene and substituted benzyldiene groups.

Methods appropriate for removal of hydroxy and amino protecting groups include, for example, acid-, base-, metal- or enzymically-catalysed hydrolysis for groups such as 2-nitrobenzyloxycarbonyl and allyl, hydrogenation for groups such as benzyl and photolytically for groups such as 2-nitrobenzyloxycarbonyl. For example a tert-butoxycarbonyl protecting group may be removed from an amino group by an acid catalysed hydrolysis using trifluoroacetic acid.

The reader is referred to Advanced Organic Chemistry, 4th Edition, by J. March, published by John Wiley & Sons 1992, for general guidance on reaction conditions and reagents and to Protective Groups in Organic Synthesis, 2nd Edition, by T. Green *et al.*, also published by John Wiley & Son, for general guidance on protecting groups.

5 It will be appreciated that certain of the various ring substituents in the compounds of the present invention may be introduced by standard aromatic substitution reactions or generated by conventional functional group modifications either prior to or immediately following the processes mentioned above, and as such are included in the process aspect of the invention. Such reactions and modifications include, for example, introduction of a substituent
10 by means of an aromatic substitution reaction, reduction of substituents, alkylation of substituents and oxidation of substituents. The reagents and reaction conditions for such procedures are well known in the chemical art. Particular examples of aromatic substitution reactions include the introduction of a nitro group using concentrated nitric acid, the introduction of an acyl group using, for example, an acyl halide and Lewis acid (such as
15 aluminium trichloride) under Friedel Crafts conditions; the introduction of an alkyl group using an alkyl halide and Lewis acid (such as aluminium trichloride) under Friedel Crafts conditions; and the introduction of a halogeno group.

When a pharmaceutically-acceptable salt of a quinazoline derivative of the formula I is required, for example an acid-addition salt, it may be obtained by, for example, reaction of
20 said quinazoline derivative with a suitable acid using a conventional procedure.

As mentioned hereinbefore some of the compounds according to the present invention may contain one or more chiral centers and may therefore exist as stereoisomers (for example when R⁴ is alkyl and R^{4a} is hydrogen). Stereoisomers may be separated using conventional techniques, e.g. chromatography or fractional crystallisation. The enantiomers may be isolated
25 by separation of a racemate for example by fractional crystallisation, resolution or HPLC. The diastereoisomers may be isolated by separation by virtue of the different physical properties of

20%, particularly less than 10% and more particularly less than 5% by weight of other stereoisomers.

In the section above relating to the preparation of the quinazoline derivative of Formula I, the expression "inert solvent" refers to a solvent which does not react with the starting materials, reagents, intermediates or products in a manner which adversely affects the yield of the desired product.

Persons skilled in the art will appreciate that, in order to obtain compounds of the invention in an alternative and in some occasions, more convenient manner, the individual process steps mentioned hereinbefore may be performed in different order, and/or the individual reactions may be performed at different stage in the overall route (i.e. chemical transformations may be performed upon different intermediates to those associated hereinbefore with a particular reaction).

Certain intermediates used in the processes described above are novel and form a further feature of the present invention. Accordingly there is provided a compound of the formula IV as hereinbefore defined, or a salt thereof. The intermediate may be in the form of a salt of the intermediate. Such salts need not be a pharmaceutically acceptable salt. For example it may be useful to prepare an intermediate in the form of a pharmaceutically non-acceptable salt if, for example, such salts are useful in the manufacture of a compound of Formula I.

Biological Assays

The inhibitory activities of compounds were assessed in non-cell based protein tyrosine kinase assays as well as in cell based proliferation assays before their *in vivo* activity was assessed in Xenograft studies.

a) Protein Tyrosine Kinase phosphorylation Assays

This test measures the ability of a test compound to inhibit the phosphorylation of a tyrosine containing polypeptide substrate by an erb receptor tyrosine kinase enzyme.

Recombinant intracellular fragments of EGFR, erbB2 and erbB4 (accession numbers X00588, X03363 and L07868 respectively) were cloned and expressed in the baculovirus/Sf21 system. Lysates were prepared from these cells by treatment with ice-cold lysis buffer (20mM N-2-hydroxyethylpiperizine-N'-2-ethanesulfonic acid (HEPES) pH7.5, 150mM NaCl, 10% glycerol, 1% Triton X-100, 1.5mM MgCl₂, 1mM ethylene

glycol-bis(β -aminoethyl ether) N',N',N',N'-tetraacetic acid (EGTA), plus protease inhibitors and then cleared by centrifugation.

Constitutive kinase activity of these recombinant proteins was determined by their ability to phosphorylate a synthetic peptide (made up of a random co-polymer of Glutamic Acid, Alanine and Tyrosine in the ratio of 6:3:1). Specifically, Maxisorb™ 96-well immunoplates were coated with synthetic peptide (0.2 μ g of peptide in a 200 μ l phosphate buffered saline (PBS) solution and incubated at 4°C overnight). Plates were washed in 50mM HEPES pH 7.4 at room temperature to remove any excess unbound synthetic peptide. EGFR or erbB2 activities were assessed by incubation in peptide coated plates for 20 minutes at room temperature in 100mM HEPES pH 7.4 at room temperature, adenosine trisphosphate (ATP) at Km concentration for the respective enzyme, 10mM MnCl₂, 0.1mM Na₃VO₄, 0.2mM DL-dithiothreitol (DTT), 0.1% Triton X-100 with test compound in DMSO (final concentration of 2.5%). Reactions were terminated by the removal of the liquid components of the assay followed by washing of the plates with PBS-T (phosphate buffered saline with 0.5% Tween 20).

The immobilised phospho-peptide product of the reaction was detected by immunological methods. Firstly, plates were incubated for 90 minutes at room temperature with anti-phosphotyrosine primary antibodies that were raised in the mouse (4G10 from Upstate Biotechnology). Following extensive washing, plates were treated with Horseradish Peroxidase (HRP) conjugated sheep anti-mouse secondary antibody (NXA931 from Amersham) for 60 minutes at room temperature. After further washing, HRP activity in each well of the plate was measured colorimetrically using 22'-Azino-di-[3-ethylbenzthiazoline sulfonate (6)] diammonium salt crystals (ABTS™ from Roche) as a substrate.

Quantification of colour development and thus enzyme activity was achieved by the measurement of absorbance at 405nm on a Molecular Devices ThermoMax microplate reader.

Kinase inhibition for a given compound was expressed as an IC₅₀ value. This was determined

as the concentration of the compound which required 50% inhibition of kinase activity. The IC₅₀ values were determined by plotting the percentage inhibition of kinase activity against the concentration of the compound and fitting the data to a sigmoidal curve.

This assay measures the ability of a test compound to inhibit the proliferation of KB cells (human naso-pharyngeal carcinoma obtained from the American Type Culture Collection (ATCC)).

KB cells were cultured in Dulbecco's modified Eagle's medium (DMEM) containing 10% foetal calf serum, 2 mM glutamine and non-essential amino acids at 37°C in a 7.5% CO₂ air incubator. Cells were harvested from the stock flasks using Trypsin/ethylenediaminetetraacetic acid (EDTA). Cell density was measured using a haemocytometer and viability was calculated using trypan blue solution before being seeded at a density of 1.25×10^3 cells per well of a 96 well plate in DMEM containing 2.5% charcoal stripped serum, 1mM glutamine and non-essential amino acids at 37°C in 7.5% CO₂ and allowed to settle for 4 hours.

Following adhesion to the plate, the cells are treated with or without EGF (final concentration of 1ng/ml) and with or without compound at a range of concentrations in dimethylsulfoxide (DMSO) (0.1% final) before incubation for 4 days. Following the incubation period, cell numbers were determined by addition of 50µl of 3-(4,5-Dimethylthiazol-2-yl)-2,5-diphenyltetrazolium bromide (MTT) (stock 5mg/ml) for 2 hours. MTT solution was then tipped off, the plate gently tapped dry and the cells dissolved upon the addition of 100µl of DMSO.

Absorbance of the solubilised cells was read at 540nm using a Molecular Devices ThermoMax microplate reader. Inhibition of proliferation was expressed as an IC₅₀ value. This was determined by calculation of the concentration of compound that was required to give 50% inhibition of proliferation. The range of proliferation was calculated from the positive (vehicle plus EGF) and negative (vehicle minus EGF) control values.

c) Cellular EGFR phosphorylation assay

This assay measures the ability of a test compound to inhibit the phosphorylation of EGFR in KB cells (human naso-pharyngeal carcinoma obtained from the American Type Culture Collection (ATCC)).

KB cells were cultured in Dulbecco's modified Eagle's medium (DMEM) containing 10% foetal calf serum, 2 mM glutamine and non-essential amino acids at 37°C in a 7.5% CO₂ air incubator. Cells were harvested from the stock flasks using Trypsin/ethylenediaminetetraacetic acid (EDTA). Cell density was measured using a haemocytometer and viability was calculated using trypan blue solution before being seeded at

a density of 2×10^5 cells per well of a 6 well plate in DMEM containing 2.5% charcoal stripped serum, 2mM glutamine and non-essential amino acids at 37°C in 7.5% CO₂ and allowed to settle for 72 hours.

Following the 72 hour incubation period, the stripped serum containing media was
5 then replaced with serum-free media (DMEM containing 2mM glutamine and non-essential amino acids) and incubated at 37°C in 7.5% CO₂ for 72 hours. Following this incubation period, the cells were treated with or without compound at a range of concentrations in dimethylsulfoxide (DMSO) (0.1% final) in serum free DMEM. Following incubation for 1.5 hours at 37°C in 7.5% CO₂, the cells were treated with EGF (final concentration of 1µg/ml)
10 and incubated at 37°C in 7.5% CO₂ for 3 minutes. The media was then removed and the cells washed twice in ice cold Phosphate Buffered Saline before lysis of the cells with 1ml of ice cold lysis buffer containing 120mM NaCl₂, 25mM HEPES, pH 7.6, 5mM B-Glycerophosphate, 2.5mM MgCl₂, 1mM EGTA, 0.2mM EDTA, 1mM Na₃VO₄, 1% Triton X-100, 100mM NaF, 1mM DTT, 1mM PMSF, 10µg/ml Leupeptin and 10µg/ml Benzamidine.
15 The lysates were centrifuged in a microfuge at 13000 rpm for 15 minutes and the supernatants taken before analysis by sandwich Elisa.

Nunc Maxisorb F96 Immunoplates were coated with EGFR capture antibody (sc-120, Santa Cruz Biotechnology, Inc.) by incubation at a concentration of 0.16µg/ml in 100µl of 50mM carbonate/bicarbonate buffer, pH 9.6. The plates were incubated at 4°C overnight with
20 a gentle shaking action. Following overnight incubation, the plates were washed extensively with PBS containing 0.05% Tween before blocking with Superblock (Pierce). 100µl of lysate was then added to each well and incubated overnight at 4°C before extensive washing with PBS containing 0.05% Tween.

The immobilised EGFR was then probed with an anti-phosphotyrosine HRP
25 conjugated antibody (4G10, Upstate Biotechnology Inc.) at a dilution of 1 in 800 in PBS containing 0.05% Tween plus 0.5% Bovine Serum Albumen. After further washing, HRP activity in each well of the plate was measured colorimetrically using Tetra Methyl Benzidine

Inhibition of EGFR phosphorylation for a given compound was expressed as an IC_{50} value. This was determined by calculation of the concentration of compound that was required to give 50% inhibition of phosphorylation in this assay. The range of phosphorylation was calculated from the positive (vehicle plus EGF) and negative (vehicle minus EGF) control values.

d) **Clone 24 phospho-erbB2 cell assay**

This immunofluorescence end point assay measures the ability of a test compound to inhibit the phosphorylation of erbB2 in a MCF7 (breast carcinoma) derived cell line which was generated by transfecting MCF7 cells with the full length erbB2 gene using standard methods to give a cell line that overexpresses full length wild type erbB2 protein (hereinafter 'Clone 24' cells).

Clone 24 cells were cultured in Growth Medium (phenol red free Dulbecco's modified Eagle's medium (DMEM) containing 10% foetal bovine serum, 2 mM glutamine and 1.2mg/ml G418) in a 7.5% CO_2 air incubator at 37°C. Cells were harvested from T75 stock flasks by washing once in PBS (phosphate buffered saline, pH7.4, Gibco No. 10010-015) and harvested using 2mls of Trypsin (1.25mg/ml) / ethylenediaminetetraacetic acid (EDTA) (0.8mg/ml) solution. The cells were resuspended in Growth Medium. Cell density was measured using a haemocytometer and viability was calculated using Trypan Blue solution before being further diluted in Growth Medium and seeded at a density of 1×10^4 cells per well (in 100ul) into clear bottomed 96 well plates (Packard, No. 6005182).

3 days later, Growth Medium was removed from the wells and replaced with 100ul Assay Medium (phenol red free DMEM, 2mM glutamine, 1.2mg/ml G418) either with or without erbB inhibitor compound. Plates were returned to the incubator for 4hours and then 20ul of 20% formaldehyde solution in PBS was added to each well and the plate was left at room temperature for 30 minutes. This fixative solution was removed with a multichannel pipette, 100ul of PBS was added to each well and then removed with a multichannel pipette and then 50ul PBS was added to each well. Plates were then sealed and stored for up to 2 weeks at 4°C.

Immunostaining was performed at room temperature. Wells were washed once with 200ul PBS / Tween 20 (made by adding 1 sachet of PBS / Tween dry powder (Sigma, No. P3563) to 1L of double distilled H_2O) using a plate washer then 200ul Blocking Solution (5%

Marvel dried skimmed milk (Nestle) in PBS / Tween 20) was added and incubated for 10 minutes. Blocking Solution was removed using a plate washer and 200µl of 0.5% Triton X-100 / PBS was added to permeabilise the cells. After 10 minutes, the plate was washed with 200µl PBS / Tween 20 and then 200µl Blocking Solution was added once again and incubated
5 for 15 minutes. Following removal of the Blocking Solution with a plate washer, 30µl of rabbit polyclonal anti-phospho ErbB2 IgG antibody (epitope phospho-Tyr 1248, SantaCruz, No. SC-12352-R), diluted 1:250 in Blocking Solution, was added to each well and incubated for 2 hours. Then this primary antibody solution was removed from the wells using a plate washer followed by two 200µl PBS / Tween 20 washes using a plate washer. Then 30µl of
10 Alexa-Fluor 488 goat anti-rabbit IgG secondary antibody (Molecular Probes, No. A-11008), diluted 1:750 in Blocking Solution, was added to each well. From now onwards, wherever possible, plates were protected from light exposure, at this stage by sealing with black backing tape. The plates were incubated for 45 minutes and then the secondary antibody solution was removed from the wells followed by two 200ul PBS / Tween 20 washes using a plate washer.
15 Then 100µl PBS was added to each plate, incubated for 10 minutes and then removed using a plate washer. Then a further 100µl PBS was added to each plate and then, without prolonged incubation, removed using a plate washer. Then 50µl of PBS was added to each well and plates were resealed with black backing tape and stored for up to 2 days at 4°C before analysis.

20 The Fluorescence signal in each well was measured using an Acumen Explorer Instrument (Acumen Bioscience Ltd.), a plate reader that can be used to rapidly quantitate features of images generated by laser-scanning. The instrument was set to measure the number of fluorescent objects above a pre-set threshold value and this provided a measure of the phosphorylation status of erbB2 protein. Fluorescence dose response data obtained with each
25 compound was exported into a suitable software package (such as Origin) to perform curve fitting analysis. Inhibition of erbB2 phosphorylation was expressed as an IC₅₀ value. This was

~~estimated by calculation of the concentration of compound that inhibited the 50% of maximal phosphorylation of erbB2.~~

~~IC₅₀ values were calculated from these data.~~

~~Table 1 shows the IC₅₀ values for the compounds.~~

~~The IC₅₀ values for the compounds are given in Table 1.~~

Recerca Oncologica, Paseo Vall D'Hebron 119-129, Barcelona 08035, Spain) in Female Swiss athymic mice (Alderley Park, *nu/nu* genotype) (Baselga, J. *et al.* (1998) *Cancer Research*, 58, 2825-2831).

Female Swiss athymic (*nu/nu* genotype) mice were bred and maintained in Alderley Park in negative pressure Isolators (PFI Systems Ltd.). Mice were housed in a barrier facility with 12hr light/dark cycles and provided with sterilised food and water *ad libitum*. All procedures were performed on mice of at least 8 weeks of age. BT-474 tumour cell xenografts were established in the hind flank of donor mice by sub-cutaneous injections of 1×10^7 freshly cultured cells in 100 μ l of serum free media with 50% Matrigel per animal. On day 14 post-implant, mice were randomised into groups of 10 prior to the treatment with compound or vehicle control that was administered once daily at 0.1ml/10g body weight. Tumour volume was assessed twice weekly by bilateral Vernier calliper measurement, using the formula $(\text{length} \times \text{width}) \times \sqrt{(\text{length} \times \text{width}) \times (\pi/6)}$, where length was the longest diameter across the tumour, and width was the corresponding perpendicular. Growth inhibition from start of treatment was calculated by comparison of the mean changes in tumour volume for the control and treated groups, and statistical significance between the two groups was evaluated using a Students *t* test.

f) hERG-encoded Potassium Channel Inhibition Assay

This assay determines the ability of a test compound to inhibit the tail current flowing through the human ether-a-go-go-related-gene (hERG)-encoded potassium channel.

Human embryonic kidney (HEK) cells expressing the hERG-encoded channel were grown in Minimum Essential Medium Eagle (EMEM; Sigma-Aldrich catalogue number M2279), supplemented with 10% Foetal Calf Serum (Labtech International; product number 4-101-500), 10% M1 serum-free supplement (Egg Technologies; product number 70916) and 0.4 mg/ml Geneticin G418 (Sigma-Aldrich; catalogue number G7034). One or two days before each experiment, the cells were detached from the tissue culture flasks with Accutase (TCS Biologicals) using standard tissue culture methods. They were then put onto glass coverslips resting in wells of a 12 well plate and covered with 2 ml of the growing media.

For each cell recorded, a glass coverslip containing the cells was placed at the bottom of a Perspex chamber containing bath solution (see below) at room temperature ($\sim 20^\circ\text{C}$). This chamber was fixed to the stage of an inverted, phase-contrast microscope. Immediately after placing the coverslip in the chamber, bath solution was perfused into the chamber from a

gravity-fed reservoir for 2 minutes at a rate of ~ 2 ml/min. After this time, perfusion was stopped.

A patch pipette made from borosilicate glass tubing (GC120F, Harvard Apparatus) using a P-97 micropipette puller (Sutter Instrument Co.) was filled with pipette solution (see hereinafter). The pipette was connected to the headstage of the patch clamp amplifier (Axopatch 200B, Axon Instruments) via a silver/silver chloride wire. The headstage ground was connected to the earth electrode. This consisted of a silver/silver chloride wire embedded in 3% agar made up with 0.85% sodium chloride.

The cell was recorded in the whole cell configuration of the patch clamp technique. Following "break-in", which was done at a holding potential of -80 mV (set by the amplifier), and appropriate adjustment of series resistance and capacitance controls, electrophysiology software (*Clampex*, Axon Instruments) was used to set a holding potential (-80 mV) and to deliver a voltage protocol. This protocol was applied every 15 seconds and consisted of a 1 s step to $+40$ mV followed by a 1 s step to -50 mV. The current response to each imposed voltage protocol was low pass filtered by the amplifier at 1 kHz. The filtered signal was then acquired, on line, by digitising this analogue signal from the amplifier with an analogue to digital converter. The digitised signal was then captured on a computer running *Clampex* software (Axon Instruments). During the holding potential and the step to $+40$ mV the current was sampled at 1 kHz. The sampling rate was then set to 5 kHz for the remainder of the voltage protocol.

The compositions, pH and osmolality of the bath and pipette solution are tabulated below.

Salt	Pipette (mM)	Bath (mM)
NaCl	-	137
KCl	130	4
MgCl ₂	1	1
CaCl ₂	-	1.8
EGTA	0	10
BAPTA		
HEPES		
ATP		
GTP		

Parameter	Pipette	Bath
pH	7.18 – 7.22	7.40
pH adjustment with	1M KOH	1M NaOH
Osmolarity (mOsm)	275-285	285-295

The amplitude of the hERG-encoded potassium channel tail current following the step from +40 mV to –50 mV was recorded on-line by *Clampex* software (Axon Instruments). Following stabilisation of the tail current amplitude, bath solution containing the vehicle for the test substance was applied to the cell. Providing the vehicle application had no significant effect on tail current amplitude, a cumulative concentration effect curve to the compound was then constructed.

The effect of each concentration of test compound was quantified by expressing the tail current amplitude in the presence of a given concentration of test compound as a percentage of that in the presence of vehicle.

Test compound potency (IC_{50}) was determined by fitting the percentage inhibition values making up the concentration-effect to a four parameter Hill equation using a standard data-fitting package. If the level of inhibition seen at the highest test concentration did not exceed 50%, no potency value was produced and a percentage inhibition value at that concentration was quoted.

Although the pharmacological properties of the compounds of the Formula I vary with structural change as expected, in general activity possessed by compounds of the Formula I, may be demonstrated at the following concentrations or doses in one or more of the above tests (a), (b), (c) and (d):-

- Test (a):- IC_{50} in the range, for example, 0.001 - 5 μM ;
- Test (b):- IC_{50} in the range, for example, 0.001 - 5 μM ;
- Test (c):- IC_{50} in the range, for example, 0.001 - 5 μM ;
- Test (c):- IC_{50} in the range, for example, 0.001 - 5 μM ;
- Test (d):- activity in the range, for example, 1-200 mg/kg/day;

No physiologically unacceptable toxicity was observed in Test (d) at the effective dose for compounds tested of the present invention. Accordingly no untoward toxicological effects

are expected when a compound of Formula I, or a pharmaceutically-acceptable salt thereof, as defined hereinbefore is administered at the dosage ranges defined hereinafter.

According to a further aspect of the invention there is provided a pharmaceutical composition which comprises a quinazoline derivative of the formula I, or a
5 pharmaceutically-acceptable thereof, as defined hereinbefore in association with a pharmaceutically-acceptable diluent or carrier.

The compositions of the invention may be in a form suitable for oral use (for example as tablets, lozenges, hard or soft capsules, aqueous or oily suspensions, emulsions, dispersible
10 powders or granules, syrups or elixirs), for topical use (for example as creams, ointments, gels, or aqueous or oily solutions or suspensions), for administration by inhalation (for example as a finely divided powder or a liquid aerosol), for administration by insufflation (for example as a finely divided powder) or for parenteral administration (for example as a sterile aqueous or oily solution for intravenous, subcutaneous, intramuscular or intramuscular dosing
or as a suppository for rectal dosing).

15 The compositions of the invention may be obtained by conventional procedures using conventional pharmaceutical excipients, well known in the art. Thus, compositions intended for oral use may contain, for example, one or more colouring, sweetening, flavouring and/or preservative agents.

The amount of active ingredient that is combined with one or more excipients to
20 produce a single dosage form will necessarily vary depending upon the host treated and the particular route of administration. For example, a formulation intended for oral administration to humans will generally contain, for example, from 0.5 mg to 0.5 g of active agent (more suitably from 0.5 to 100 mg, for example from 1 to 30 mg) compounded with an appropriate and convenient amount of excipients which may vary from about 5 to about 98
25 percent by weight of the total composition.

The size of the dose for therapeutic or prophylactic purposes of a quinazoline

mg/kg to 75 mg/kg body weight is received, given if required in divided doses. In general lower doses will be administered when a parenteral route is employed. Thus, for example, for intravenous administration, a dose in the range, for example, 0.1 mg/kg to 30 mg/kg body weight will generally be used. Similarly, for administration by inhalation, a dose in the range, for example, 0.05 mg/kg to 25 mg/kg body weight will be used. Oral administration is however preferred, particularly in tablet form. Typically, unit dosage forms will contain about 0.5 mg to 0.5 g of a compound of this invention.

We have found that the compounds of the present invention possess anti-proliferative properties such as anti-cancer properties that are believed to arise from their erb-B, particularly EGFR and more particularly erbB2 receptor tyrosine kinase inhibitory activity. Furthermore, certain of the compounds according to the present invention possess substantially better potency against the erbB2 receptor tyrosine kinase, than against other tyrosine kinases enzymes, such as EGFR tyrosine kinase. Such compounds possess sufficient potency against the erbB2 receptor tyrosine kinase that they may be used in an amount sufficient to inhibit erbB2 receptor tyrosine kinase whilst demonstrating little, or significantly lower, activity against other tyrosine kinases such as EGFR. Such compounds are likely to be useful for the selective inhibition of erbB2 receptor tyrosine kinase and are likely to be useful for the effective treatment of, for example erbB2 driven tumours. Accordingly, the compounds of the present invention are expected to be useful in the treatment of diseases or medical conditions mediated alone or in part by and erb-B, particularly erbB2 receptor tyrosine kinases, i.e. the compounds may be used to produce a erb-B, particularly an erbB2, receptor tyrosine kinase inhibitory effect in a warm-blooded animal in need of such treatment. Thus the compounds of the present invention provide a method for the treatment of malignant cells characterised by inhibition of the erb-B, particularly erbB2, receptor tyrosine kinase. Particularly the compounds of the invention may be used to produce an anti-proliferative and/or pro-apoptotic and/or anti-invasive effect mediated alone or in part by the inhibition of erb-B, particularly erbB2, receptor tyrosine kinases. Particularly, the compounds of the present invention are expected to be useful in the prevention or treatment of those tumours that are sensitive to inhibition of an erb-B, particularly the erbB2, receptor tyrosine kinase that are involved in the signal transduction steps which drive proliferation and survival of these tumour cells. Accordingly the compounds of the present invention are expected to be useful in the treatment and/or prevention of a number of hyperproliferative disorders by providing an

anti-proliferative effect. These disorders include, for example psoriasis, benign prostatic hyperplasia (BPH), atherosclerosis and restenosis and, in particular, erb-B, more particularly erb-B2, receptor tyrosine kinase driven tumours. Such benign or malignant tumours may affect any tissue and include non-solid tumours such as leukaemia, multiple myeloma or lymphoma, and also solid tumours, for example bile duct, bone, bladder, brain/CNS, breast, colorectal, cervical, endometrial, gastric, head and neck, hepatic, lung, muscle, neuronal, oesophageal, ovarian, pancreatic, pleural/peritoneal membranes, prostate, renal, skin, testicular, thyroid, uterine and vulval tumours.

According to this aspect of the invention there is provided a quinazoline derivative of the formula I, or a pharmaceutically acceptable salt thereof, for use as a medicament.

Thus according to this aspect of the invention there is provided the use of a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as defined hereinbefore in the manufacture of a medicament for use in the production of an anti-proliferative effect in a warm-blooded animal such as man.

According to a further feature of this aspect of the invention there is provided a method for producing an anti-proliferative effect in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal an effective amount of a quinazoline derivative of the formula I, or a pharmaceutically acceptable salt thereof, as hereinbefore defined.

According to a further aspect of the invention there is provided a quinazoline derivative of the formula I, or a pharmaceutically acceptable salt thereof, for use in the production of an anti-proliferative effect in a warm-blooded animal such as man.

According to a further aspect of the invention there is provided the use of a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as defined hereinbefore in the manufacture of a medicament for use in the production of an anti-proliferative effect which effect is produced alone or in part by inhibiting erbB2 receptor

quinazoline derivative of the formula I, or a pharmaceutically acceptable salt thereof, as hereinbefore defined.

According to a further aspect of the invention there is provided a quinazoline derivative of the formula I, or a pharmaceutically acceptable salt thereof, for use in the
5 production of an anti-proliferative effect which effect is produced alone or in part by inhibiting erbB2 receptor tyrosine kinase in a warm-blooded animal such as man.

According to a further aspect of the present invention there is provided the use of a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as defined hereinbefore in the manufacture of a medicament for use in the treatment of a disease
10 or medical condition (for example a cancer as mentioned herein) mediated alone or in part by erb-B, particularly erbB2, receptor tyrosine kinase.

According to a further feature of this aspect of the invention there is provided a method for treating a disease or medical condition (for example a cancer as mentioned herein) mediated alone or in part by erb-B, particularly erbB2, receptor tyrosine kinase in a
15 warm-blooded animal, such as man, in need of such treatment, which comprises administering to said animal an effective amount of a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as defined hereinbefore.

According to a further aspect of the invention there is provided a quinazoline derivative of the formula I, or a pharmaceutically acceptable salt thereof, for use in the
20 treatment of a disease or medical condition (for example a cancer as mentioned herein) mediated alone or in part by erb-B, particularly erbB2, receptor tyrosine kinase.

According to a further aspect of the invention there is provided the use of a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as defined hereinbefore in the manufacture of a medicament for use in the prevention or
25 treatment of those tumours which are sensitive to inhibition of erbB2 receptor tyrosine kinase that is involved in the signal transduction steps which lead to the proliferation of tumour cells.

According to a further feature of this aspect of the invention there is provided a method for the prevention or treatment of those tumours which are sensitive to inhibition of erbB2 receptor tyrosine kinase, that is involved in the signal transduction steps which lead to
30 the proliferation and/or survival of tumour cells in a warm-blooded animal, such as man, in need of such treatment, which comprises administering to said animal an effective amount of

a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as defined hereinbefore.

According to a further aspect of the invention there is provided a quinazoline derivative of the formula I, or a pharmaceutically acceptable salt thereof, for use in the
5 prevention or treatment of those tumours which are sensitive to inhibition of the erbB2 receptor tyrosine kinase, that is involved in the signal transduction steps which lead to the proliferation and/or survival of tumour cells. According to a further aspect of the invention there is provided the use of a quinazoline derivative of the formula I, or a
pharmaceutically-acceptable salt thereof, as defined hereinbefore in the manufacture of a
10 medicament for use in providing a erbB2 receptor tyrosine kinase inhibitory effect.

According to a further feature of this aspect of the invention there is provided a method for providing an erbB2 receptor tyrosine kinase inhibitory effect in a warm-blooded animal, such as man, in need of such treatment, which comprises administering to said animal an effective amount of a quinazoline derivative of the formula I, or a
15 pharmaceutically-acceptable salt thereof, as defined hereinbefore.

According to a further aspect of the invention there is provided a quinazoline derivative of the formula I, or a pharmaceutically acceptable salt thereof, for use in providing an erbB2 receptor tyrosine kinase inhibitory effect.

According to a further aspect of the invention there is provided the use of a
20 quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as defined hereinbefore in the manufacture of a medicament for use in providing a selective erbB2 kinase inhibitory effect.

According to a further feature of this aspect of the invention there is provided a method for providing a selective erbB2 kinase inhibitory effect in a warm-blooded animal,
25 such as man, in need of such treatment, which comprises administering to said animal an effective amount of a quinazoline derivative of the formula I, or a
pharmaceutically-acceptable salt thereof, as defined hereinbefore.

By "a selective erbB2 kinase inhibitory effect" is meant that the quinazoline derivative of Formula I is more potent against erbB2 receptor tyrosine kinase than it is against other kinases. In particular some of the compounds according to the invention are more potent against erbB2 receptor kinase than it is against other tyrosine kinases such as other erb-B
5 receptor tyrosine kinases, particularly EGFR tyrosine kinase. For example a selective erb-B2 kinase inhibitor according to the invention is at least 5 times, preferably at least 10 times, more preferably at least 100 times more potent against erbB2 receptor tyrosine kinase than it is against EGFR tyrosine kinase, as determined from the relative IC_{50} values in suitable assays (for example the by comparing the IC_{50} value from the Clone 24 phospho-erbB2 cell assay
10 (assay d) described above which measure the inhibition of erb-B2 phosphorylation in cells) with the IC_{50} from the KB cellular EGFR phosphorylation assay (assay c) described above which measures the inhibition of EGFR phosphorylation in cells) for a given test compound as described above).

According to a further aspect of the present invention there is provided the use of a
15 quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as defined hereinbefore in the manufacture of a medicament for use in the treatment of a cancer, for example a cancer selected from leukaemia, multiple myeloma, lymphoma, bile duct, bone, bladder, brain/CNS, breast, colorectal, cervical, endometrial, gastric, head and neck, hepatic, lung, muscle, neuronal, oesophageal, ovarian, pancreatic, pleural/peritoneal membranes,
20 prostate, renal, skin, testicular, thyroid, uterine and vulval cancer.

According to a further feature of this aspect of the invention there is provided a method for treating a cancer, for example a cancer selected from selected from leukaemia, multiple myeloma, lymphoma, bile duct, bone, bladder, brain/CNS, breast, colorectal, cervical, endometrial, gastric, head and neck, hepatic, lung, muscle, neuronal, oesophageal,
25 ovarian, pancreatic, pleural/peritoneal membranes, prostate, renal, skin, testicular, thyroid, uterine and vulval cancer in a warm-blooded animal, such as man, in need of such treatment, which comprises administering to said animal an effective amount of a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as defined hereinbefore.

According to a further aspect of the invention there is provided a quinazoline
30 derivative of the formula I, or a pharmaceutically acceptable salt thereof, for use in the treatment of a cancer, for example a cancer selected from leukaemia, multiple myeloma, lymphoma, bile duct, bone, bladder, brain/CNS, breast, colorectal, cervical, endometrial,

gastric, head and neck, hepatic, lung, muscle, neuronal, oesophageal, ovarian, pancreatic, pleural/peritoneal membranes, prostate, renal, skin, testicular, thyroid, uterine and vulval cancer.

The anti-proliferative treatment defined hereinbefore may be applied as a sole therapy
 5 or may involve, in addition to the quinazoline derivative of the invention, conventional surgery or radiotherapy or chemotherapy. Such chemotherapy may include one or more of the following categories of anti-tumour agents:

As mentioned above the size of the dose required for the therapeutic or prophylactic treatment of a particular disease will necessarily be varied depending upon, amongst other things, the
 10 host treated, the route of administration and the severity of the illness being treated.

The anti-proliferative treatment defined hereinbefore may be applied as a sole therapy or may involve, in addition to the quinazoline derivative of the invention, conventional surgery or radiotherapy or chemotherapy. Such chemotherapy may include one or more of the following categories of anti-tumour agents :-

15 (i) antiproliferative/antineoplastic drugs and combinations thereof, as used in medical oncology, such as alkylating agents (for example cis-platin, carboplatin, cyclophosphamide, nitrogen mustard, melphalan, chlorambucil, busulfan and nitrosoureas); antimetabolites (for example antifolates such as fluoropyrimidines like 5-fluorouracil and tegafur, raltitrexed, methotrexate, cytosine arabinoside and hydroxyurea; antitumour antibiotics (for example
 20 anthracyclines like adriamycin, bleomycin, doxorubicin, daunomycin, epirubicin, idarubicin, mitomycin-C, dactinomycin and mithramycin); antimitotic agents (for example vinca alkaloids like vincristine, vinblastine, vindesine and vinorelbine and taxoids like taxol and taxotere); and topoisomerase inhibitors (for example epipodophyllotoxins like etoposide and teniposide, amsacrine, topotecan and camptothecin);

25 (ii) cytostatic agents such as antioestrogens (for example tamoxifen, toremifene, clodifene, diiodifene and toremifene), oestrogen receptor down regulators (for example

- (iii) agents which inhibit cancer cell invasion (for example metalloproteinase inhibitors like marimastat and inhibitors of urokinase plasminogen activator receptor function);
- (iv) inhibitors of growth factor function, for example such inhibitors include growth factor antibodies, growth factor receptor antibodies (for example the anti-erbB2 antibody trastuzumab [Herceptin™] and the anti-erbB1 antibody cetuximab [C225]), farnesyl transferase inhibitors, tyrosine kinase inhibitors and serine/threonine kinase inhibitors, for example other inhibitors of the epidermal growth factor family (for example EGFR family tyrosine kinase inhibitors such as N-(3-chloro-4-fluorophenyl)-7-methoxy-6-(3-morpholinopropoxy)quinazolin-4-amine (gefitinib, AZD1839), N-(3-ethynylphenyl)-6,7-bis(2-methoxyethoxy)quinazolin-4-amine (erlotinib, OSI-774) and 6-acrylamido-N-(3-chloro-4-fluorophenyl)-7-(3-morpholinopropoxy)quinazolin-4-amine (CI 1033)), for example inhibitors of the platelet-derived growth factor family and for example inhibitors of the hepatocyte growth factor family;
- (v) antiangiogenic agents such as those which inhibit the effects of vascular endothelial growth factor, (for example the anti-vascular endothelial cell growth factor antibody bevacizumab [Avastin™], compounds such as those disclosed in International Patent Applications WO 97/22596, WO 97/30035, WO 97/32856 and WO 98/13354) and compounds that work by other mechanisms (for example linomide, inhibitors of integrin $\alpha v \beta 3$ function and angiostatin);
- (vi) vascular damaging agents such as Combretastatin A4 and compounds disclosed in International Patent Applications WO 99/02166, WO00/40529, WO 00/41669, WO01/92224, WO02/04434 and WO02/08213;
- (vii) antisense therapies, for example those which are directed to the targets listed above, such as ISIS 2503, an anti-ras antisense;
- (viii) gene therapy approaches, including for example approaches to replace aberrant genes such as aberrant p53 or aberrant BRCA1 or BRCA2, GDEPT (gene-directed enzyme pro-drug therapy) approaches such as those using cytosine deaminase, thymidine kinase or a bacterial nitroreductase enzyme and approaches to increase patient tolerance to chemotherapy or radiotherapy such as multi-drug resistance gene therapy; and
- (ix) immunotherapy approaches, including for example ex-vivo and in-vivo approaches to increase the immunogenicity of patient tumour cells, such as transfection with cytokines such

as interleukin 2, interleukin 4 or granulocyte-macrophage colony stimulating factor, approaches to decrease T-cell anergy, approaches using transfected immune cells such as cytokine-transfected dendritic cells, approaches using cytokine-transfected tumour cell lines and approaches using anti-idiotypic antibodies.

- 5 Such conjoint treatment may be achieved by way of the simultaneous, sequential or separate dosing of the individual components of the treatment. Such combination products employ the compounds of this invention within the dosage range described hereinbefore and the other pharmaceutically-active agent within its approved dosage range.

10 According to this aspect of the invention there is provided a pharmaceutical product comprising a quinazoline derivative of the Formula I as defined hereinbefore and an additional anti-tumour agent as defined hereinbefore for the conjoint treatment of cancer.

15 Although the compounds of the Formula I are primarily of value as therapeutic agents for use in warm-blooded animals (including man), they are also useful whenever it is required to inhibit the effects of the erbB receptor tyrosine protein kinases. Thus, they are useful as pharmacological standards for use in the development of new biological tests and in the search for new pharmacological agents.

The invention will now be illustrated by the following non limiting examples in which, unless stated otherwise:

20 (i) temperatures are given in degrees Celsius (°C); operations were carried out at room or ambient temperature, that is, at a temperature in the range of 18-25°C;

(ii) organic solutions were dried over anhydrous magnesium sulfate; evaporation of solvent was carried out using a rotary evaporator under reduced pressure (600-4000 Pascals; 4.5-30mmHg) with a bath temperature of up to 80°C;

25 (iii) chromatography means flash chromatography on silica gel; thin layer chromatography (TLC) was carried out on silica gel plates;

- (vi) yields are given for illustration only and are not necessarily those which can be obtained by diligent process development; preparations were repeated if more material was required;
- (vii) when given, NMR data is in the form of delta values for major diagnostic protons, given in parts per million (ppm) relative to tetramethylsilane (TMS) as an internal standard,
- 5 determined at 300 MHz using perdeuterio dimethyl sulfoxide (DMSO- d_6) as solvent unless otherwise indicated; the following abbreviations have been used: s, singlet; d, doublet; t, triplet; q, quartet; m, multiplet; b, broad;
- (viii) chemical symbols have their usual meanings; SI units and symbols are used;
- (ix) solvent ratios are given in volume:volume (v/v) terms; and
- 10 (x) mass spectra were run with an electron energy of 70 electron volts in the chemical ionization (CI) mode using a direct exposure probe; where indicated ionization was effected by electron impact (EI), fast atom bombardment (FAB) or electrospray (ESP); values for m/z are given; generally, only ions which indicate the parent mass are reported; and unless otherwise stated, the mass ion quoted is $(MH)^+$ which refers to the protonated mass ion;
- 15 reference to M^+ is to the mass ion generated by loss of an electron; and reference to $M-H^+$ is to the mass ion generated by loss of a proton;
- (xi) unless stated otherwise compounds containing an asymmetrically substituted carbon and/or sulfur atom have not been resolved;
- (xii) where a synthesis is described as being analogous to that described in a previous example
- 20 the amounts used are the millimolar ratio equivalents to those used in the previous example;
- (xiii) all microwave reactions were carried out in a CEM DiscoverTM microwave synthesis or CEM Marrs microwave synthesizer;
- (xiv) preparative high performance liquid chromatography (HPLC) was performed on a Gilson instrument using the following conditions:
- 25 Column: 21 mm x 10 cm Hichrom RPB
- Solvent A: Water + 0.1% trifluoroacetic acid,
- Solvent B: Acetonitrile + 0.1% trifluoroacetic acid
- Flow rate: 18 ml / min
- Run time: 15 minutes with a 10 minute gradient from 5-95% B

Wavelength: 254 nm, bandwidth 10 nm

Injection volume 2.0-4.0 ml;

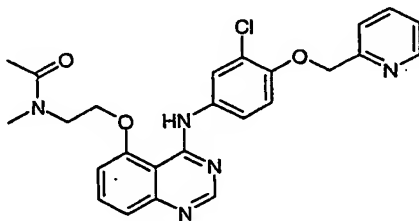
(xv) the following abbreviations have been used:

5	HATU	O-(7-Azabenzotriazol-1-yl)-N,N,N',N'-Tetramethyluronium
		Hexafluoro-Phosphate; and
	THF	tetrahydrofuran;
	DMF	<i>N,N</i> -dimethylformamide;
	DMA	<i>N,N</i> -dimethylacetamide;
	DCM	dichloromethane;
10	DMSO	dimethylsulfoxide;
	IPA	Isopropyl alcohol; and
	ether	diethyl ether.

Example 1

***N*-[2-[(4-{3-Chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl]-*N*-methylacetamide**

(Process (a))



5

A mixture of HATU (197 mg), diisopropylethylamine (90 μ l), acetic acid (22 μ l) and *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-[2-(methylamino)ethoxy]quinazolin-4-amine (150 mg) in DCM (20 ml) was stirred for 2 hours. The solution was washed with water, then
10 brine and concentrated *in vacuo*. The residue was purified by chromatography using DCM – 5% methanol as eluent to give the title compound as a white solid (114 mg, 69%); NMR spectrum (DMSO- d_6) 1.95 (s, 3H), 3.00 (s, 3H), 3.89 (t, 2H), 4.48 (m, 2H), 5.29 (s, 2H), 7.18 (d, 1H), 7.24 (d, 1H), 7.35 (m, 2H), 7.59 (m, 2H), 7.72 (dd, 1H), 7.85 (dt, 1H), 7.96 (d, 1H), 8.46 (s, 1H), 8.58 (m, 1H), 9.70 (bs, 1H); Mass spectrum MH^+ 478.5.

15 The *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-[2-(methylamino)ethoxy]quinazolin-4-amine used as starting material was prepared as follows:

DMF (0.2 ml) was added to a suspension of 5-fluoro-3,4-dihydro-3*H*-quinazolin-4-one (1.64 g) in thionyl chloride (10 ml) and the mixture was stirred and heated at 80°C for 6 hours. Volatile material was removed by evaporation and the residue was azeotroped with toluene
20 (20 ml). The resulting solid was added portionwise to a vigorously stirred mixture of saturated sodium bicarbonate (50 ml), crushed ice (50 g) and DCM (50 ml) such that the temperature was kept below 5°C. The organic phase was separated, dried and concentrated to give 4-chloro-5-fluoroquinazoline (1.82 g, 99%) as a solid which was used without purification; NMR spectrum (CDCl₃) 7.35 - 7.45 (m, 1H), 7.85 - 7.95 (m, 2H), 9.0 (s, 1H).

25 4-Chloro-5-fluoroquinazoline (6.75 g) was added to stirred solution of 3-chloro-4-(2-pyridylmethoxy)aniline (9.27 g, obtained as described in Example 15-21 (note u) of WO 96/15118) in IPA (200 ml), and the solution was stirred and heated at reflux for 8 hours. The solution was allowed to cool to ambient temperature overnight and the precipitated solid was filtered off, washed with acetone and dried. The solid was added to 50% aqueous methanol

(400 ml) and the mixture was heated on a steam bath until the entire solid had dissolved. The solution was basified by careful addition of aqueous ammonia (0.880), and the mixture was concentrated to remove methanol. Water (300 ml) was added and the mixture was extracted with DCM (600 ml). The extract was washed with water, and brine, and dried. The solvent was removed by evaporation to give a solid, which was re-precipitated from a mixture of ethyl acetate, tetrahydrofuran and isohexane to give *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-fluoroquinazolin-4-amine as a beige solid (6.75 g, 48%); NMR spectrum (DMSO-d₆) 5.3 (s, 2H), 7.2 - 7.3 (d, 1H), 7.35 - 7.5 (m, 2H), 7.5 - 7.65 (m, 3H), 7.8 - 7.95 (m, 3H), 8.55 (s, 1H), 8.55 - 8.6 (d, 1H), 9.1 - 9.2 (bs, 1H); Mass spectrum MH⁺ 381.

10 Sodium hydride (60% dispersion in mineral oil, 0.63 g) was added to 2-(methylamino)ethanol (0.95 ml), 15-crown-5 (100 μl) and *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-fluoroquinazolin-4-amine (1.5 g) in DMA (25 ml) and the reaction heated at 100°C for 2 hours. The reaction was cooled, quenched with saturated aqueous ammonium chloride solution to pH 7-8. Addition of a small amount of saturated aqueous
15 sodium hydrogen carbonate solution resulted in the formation of a precipitate which was filtered, washed with water and dried. The solid was purified by chromatography using DCM - 5% methanol / 7N ammonia as eluent to give *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-[2-(methylamino)ethoxy]quinazolin-4-amine as a yellow solid (0.27 g, 45%); NMR spectrum (DMSO-d₆) 2.40 (s, 3H), 3.02 (t, 2H), 4.35 (t, 2H), 5.28 (s, 2H), 7.12 (d, 1H), 7.25 (d, 1H), 7.31 (d, 1H), 7.37 (m, 1H), 7.57 (d, 1H), 7.71 (dd, 1H), 7.85 (m, 2H), 8.10 (d, 1H),
20 8.51 (s, 1H), 8.58 (m, 1H), 10.57 (bs, 1H); Mass spectrum MH⁺ 436.5.

Example 2

Using an analogous procedure to that described in Example 1 the appropriate
25 quinazoline was reacted with the appropriate acid to give the compounds shown in Table I:

Table I

No. and Note	Q ¹	R ³	R ⁴	R ^{5a}	R ⁶	Z
[1]	2-pyridyl	Cl	H	H	methyl	methoxy
[2]	2-pyridyl	Cl	H	H	methyl	dimethylamino
[3]	2-pyridyl	Cl	(R)-methyl	H	methyl	methoxy
[4]	2-pyridyl	Cl	H	(R)-methyl	H	H
[5]	2-pyridyl	Cl	H	(R)-methyl	H	OH
[6]	2-pyridyl	Cl	H	H	H	H
[7]	2-pyridyl	Cl	(R)-methyl	H	methyl	H

[1] *N*-{2-[(4-{3-Chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}-2-methoxy-*N*-methylacetamide. Prepared by reacting methoxyacetic acid and *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-[2-(methylamino)ethoxy]quinazolin-4-amine (prepared as described in Example 1, preparation of starting materials) in 52% yield; NMR spectrum (DMSO-d₆) 3.00 (s, 3H), 3.23 (s, 3H), 3.90 (t, 2H), 4.04 (s, 2H), 4.50 (t, 2H), 5.29 (s, 2H), 7.17 (d, 1H), 7.23 (d, 1H), 7.35 (m, 2H), 7.59 (dd, 1H), 7.72 (dd, 1H), 7.85 (dt, 1H), 7.99 (d, 1H), 8.45 (s, 1H), 8.58 (m, 1H), 9.70 (bs, 1H); Mass spectrum MH⁺ 508.5.

[2] *N*-{2-[(4-{3-Chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}-2-(dimethylamino)-*N*-methylacetamide. Prepared by reacting *N,N*-dimethylglycine and *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-[2-(methylamino)ethoxy]quinazolin-4-amine (prepared as described in Example 1, preparation of starting materials) in 13% yield; NMR spectrum (DMSO-d₆) 2.68 (s, 6H), 3.05 (s, 3H), 3.97 (m, 2H), 4.05 (s, 2H), 4.53 (m, 2H), 5.29 (s, 2H), 7.19 (d, 1H), 7.26 (d, 1H), 7.37 (m, 2H), 7.60 (d, 1H), 7.65 (d, 1H), 7.54 (t, 1H), 7.86 (dt, 1H), 8.02 (d, 1H), 8.50 (s, 1H), 8.58 (m, 1H), 9.70 (bs, 1H); Mass spectrum MH⁺ 521.6.

[3] *N*-{(2*R*)-2-[(4-{3-Chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]propyl}-2-methoxy-*N*-methylacetamide. Prepared by reacting methoxyacetic acid and *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-[(1*R*)-1-methyl-2-(methylamino)ethoxy]quinazolin-4-amine in 31% yield; Mass spectrum MH⁺ 522.4.

The *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-[(1*R*)-1-methyl-2-(methylamino)ethoxy]quinazolin-4-amine used as starting material was prepared as follows:

(2R)-2-methyloxirane (13.76 g) was added to a suspension of *N*-methylprop-2-en-1-amine (25 ml) and ytterbium(III) trifluoromethanesulfonate (100 mg) in dioxane (100 ml) and heated to 140°C for 1 hr under microwave irradiation. The solution was concentrated *in vacuo* and the residue partitioned between water (100 ml) and ethyl acetate (200 ml). The organic
 5 extract was dried and solvent removed *in vacuo* yielding (2R)-1-[allyl(methyl)amino]propan-2-ol as a yellow oil (8.8 g, 29%); NMR spectrum (CDCl₃) 1.20 (d, 3H), 2.33 (s, 3H), 2.27 – 2.46 (m, 2H), 3.05 (m, 1H), 3.23 (m, 1H), 3.88 (m, 1H), 5.19 – 5.29 (m, 2H), 5.90 (m, 1H); Mass spectrum M⁺ 129.

(2R)-1-[allyl(methyl)amino]propan-2-ol was reacted with *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-fluoroquinazolin-4-amine using an analogous procedure to that
 10 described in Example 1 for the preparation of *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-[2-(methylamino)ethoxy]quinazolin-4-amine, to give 5-[(1R)-2-[allyl(methyl)amino]-1-methylethoxy]-*N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]quinazolin-4-amine in 53% yield; NMR spectrum (DMSO-d₆) 1.45 (d, 3H), 2.17 (s, 3H), 2.92 – 3.07 (m, 2H), 4.93 (m, 1H),
 15 5.00 (d, 1H), 5.10 (d, 1H), 5.30 (s, 2H), 5.64 (m, 1H), 7.20 – 7.40 (m, 4H), 7.58 (m, 2H), 7.71 (dd, 1H), 7.85 (dd, 1H), 7.98 (m, 1H), 8.47 (s, 1H), 8.58 (d, 1H), 10.32 (bs, 1H).

5-[(1R)-2-[allyl(methyl)amino]-1-methylethoxy]-*N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]quinazolin-4-amine was heated in acetonitrile/water in the presence of chlorotris(triphenylphosphine)rhodium (I) using an analogous procedure to that described
 20 below in Example 4-11 (preparation of starting materials) to give *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-[(1R)-1-methyl-2-(methylamino)ethoxy]quinazolin-4-amine in 15 % yield; Mass spectrum M⁺ 450.

[4] *N*-[(1R)-2-[(4-{3-chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]-1-methylethyl]acetamide. Prepared by reacting 5-[(2R)-2-aminopropyl]oxy]-*N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]quinazolin-4-amine and acetic acid in 99% yield; NMR spectrum (DMSO-d₆) 1.20 (d, 3H), 1.70 (s, 3H), 4.2 – 4.3 (m, 2H), 4.4 (m, 1H), 5.35 (s, 2H),
 25 7.3 – 7.6 (m, 6H), 7.9 (m, 1H), 7.95 – 8.00 (m, 2H), 8.15 (d, 1H), 8.6 (d, 1H), 8.8 (s, 1H); Mass spectrum M⁺ 450.

to give 5-[[*(2R)*-2-aminopropyl]oxy]-*N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]quinazolin-4-amine in 63% yield; NMR spectrum (DMSO-*d*₆) 1.20 (d, 3H), 3.4 (m, 1H), 4.0 (t, 1H), 4.2 (dd, 1H), 5.3 (s, 2H), 7.1 (d, 1H), 7.2 (d, 1H), 7.3 (m, 2H), 7.6 (d, 1H), 7.7 (m, 2H), 7.9 (m, 1H), 8.25 (d, 1H), 8.5 (s, 1H), 8.6 (d, 1H); Mass spectrum MH^+ 436.

- 5 [5] *N*-{[(1*R*)-2-[(4-{3-chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]-1-methylethyl]-2-hydroxyacetamide. Prepared by reacting glycolic acid and 5-[[*(2R)*-2-aminopropyl]oxy]-*N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]quinazolin-4-amine in 93% yield; NMR spectrum (DMSO-*d*₆) 1.20 (d, 3H), 3.6 - 3.8 (m, 2H), 4.3 (m, 2H), 4.5 (m, 1H), 5.35 (s, 2H), 7.25 - 7.60 (m, 6H), 7.80 - 7.95 (m, 3H), 8.00 (d, 1H), 8.60 (d, 1H), 8.6 (d, 1H), 10 8.75 (s, 1H); Mass spectrum MH^+ 494.

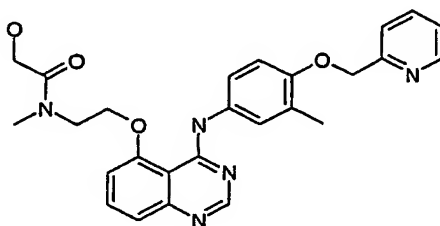
- [6] *N*-{2-[(4-{3-Chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}acetamide. Prepared by reacting acetic acid with 5-(2-aminoethoxy)-*N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]quinazolin-4-amine in 63% yield; NMR spectrum (DMSO-*d*₆) 1.78 (s, 3H), 3.62 (m, 2H), 4.34 (t, 2H), 5.29 (s, 2H), 7.14 (d, 1H), 7.24 (d, 1H), 15 7.35 (m, 2H), 7.57 (m 2H), 7.72 (t, 1H), 7.87 (t, 1H), 8.01 (d, 1H), 8.25 (bs, 1H), 8.48 (s, 1H), 8.59 (m, 1H) 9.87 (bs, 1H); Mass spectrum MH^+ 464.

- The 5-(2-aminoethoxy)-*N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]quinazolin-4-amine used as a starting material was prepared by reacting ethanolamine and *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-fluoroquinazolin-4-amine using an analogous procedure to 20 that described in Example 1 for the preparation of *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-[2-(methylamino)ethoxy]quinazolin-4-amine, to give 5-(2-aminoethoxy)-*N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]quinazolin-4-amine in 49% yield; NMR spectrum (DMSO-*d*₆) 3.12 (t, 2H), 3.29 (2H obscured under water), 4.28 (t, 2H), 5.28 (s, 2H), 7.12 (d, 1H), 7.21 (d, 1H), 7.34 (m, 2H), 7.57 (d, 1H), 7.71 (m, 2H), 7.87 (t, 1H), 8.23 25 (d, 1H), 8.51 (s, 1H), 8.58 (d, 1H); Mass spectrum MH^+ 422.

- [7] *N*-{[(2*R*)-2-[(4-{3-Chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]propyl]-*N*-methylacetamide. Prepared by reacting acetic acid with *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-[(1*R*)-1-methyl-2-(methylamino)ethoxy]quinazolin-4-amine (prepared as described in Example 2-3) to give the title product in 50% yield; NMR spectrum 30 (CDCl₃) 1.47 (d, 3H), 2.00 (s, 3H), 3.00 (s, 3H), 3.45 (m, 1H), 3.93 (m, 1H), 5.00 (m, 1H), 5.25 (s, 2H), 6.98 (m, 2H), 7.40 (m, 1H), 7.49 (m, 1H), 7.59 (m, 2H), 7.70 (m, 1H), 7.90 (s, 1H), 8.53 (s, 2H), 9.82 (bs, 1H); Mass spectrum MH^+ 492.5.

Example 3**2-Hydroxy-*N*-methyl-*N*-[2-[(4-{3-methyl-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl]acetamide**

5 (Process (b))



2-Hydroxy-*N*-[2-({4-[4-hydroxy-3-methylanilino]quinazolin-5-yl}oxy)ethyl]-*N*-methylacetamide (100 mg), picolyl chloride hydrochloride (60 mg) and potassium carbonate
 10 (120 mg) were stirred in DMF (5 ml) to which was added 18-crown-6 (10 mg). The reaction was stirred at room temperature for 2 days. The DMF was removed *in vacuo*, water (5 ml) was added and then the suspension was extracted with DCM (2 x 5 ml). The DCM fraction was purified by chromatography using 2.5 – 5 % of 10:1 DCM / methanol containing 0.5% ammonia (0.880) as eluent. The appropriate fractions were evaporated, and the residue was
 15 precipitated from DCM / diethyl ether to give the title product as a light yellow solid (28 mg, 23%); NMR spectrum (DMSO-*d*₆, 100°C) 2.29 (s, 3H), 3.00 (s, 3H), 3.90 (t, 2H), 4.16 (s, 2H), 4.50 (t, 2H), 5.20 (s, 2H), 7.01 (d, 1H), 7.16 (d, 1H), 7.34 (d, 2H), 7.51 (m, 2H), 7.55 (d, 1H), 7.79 (t, 1H), 7.83 (td, 1H), 8.41 (s, 1H), 8.57 (d, 1H), 9.62 (s, 1H); Mass spectrum MH⁺ 474.

20 The 2-hydroxy-*N*-[2-({4-[4-hydroxy-3-methylanilino]quinazolin-5-yl}oxy)ethyl]-*N*-methylacetamide used as starting material was prepared as follows:

4-Chloro-5-fluoroquinazoline (6.76 g) was dissolved in *iso*-propanol (200 ml) and 4-amino-2-methylphenol (5.00 g) was added. The mixture was heated under reflux for 2 hours.

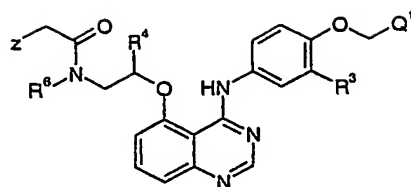
cooled; the solid was collected by filtration, triturated with ethyl acetate and dried over P₂O₅ in a vacuum oven to give 2-methyl-4-[(5-fluoroquinazolin-4-yl)amino]phenol as a light brown solid (8.18 g, 82%); NMR spectrum (DMSO-d₆) 3.30 (s, 3H), 6.78 (d, 1H), 7.28 (m, 2H), 7.38 (dd, 1H), 7.57 (d, 1H), 7.78 (m, 1H), 8.43 (s, 1H), 8.88 (d, 1H), 9.22 (s, 1H); Mass spectrum MH⁺ 270.

A solution of *N*-methylaminoethanol (0.80 g) in DMA (5 ml) was added dropwise to a suspension of sodium hydride (60% dispersion in mineral oil, 0.43 g) in DMA (20 ml). The reaction was stirred for 30 minutes then 15-crown-5 (50 mg) was added, followed by 2-methyl-4-[(5-fluoroquinazolin-4-yl)amino]phenol (1.00 g). The reaction was heated at 110°C for 2.5 hours. The reaction was cooled, quenched with saturated ammonium chloride, and concentrated *in vacuo*. Saturated sodium bicarbonate solution was added causing precipitation of a solid which was collected by filtration, washed with water and precipitated from ethyl acetate to give 2-methyl-4-({5-[2-(methylamino)ethoxy]quinazolin-4-yl}amino)phenol as a grey solid (0.60 g, 50%); NMR spectrum (DMSO-d₆) 2.16 (s, 3H), 2.38 (s, 3H), 3.01 (t, 2H), 4.32 (t, 2H), 6.87 (d, 1H), 7.07 (d, 1H), 7.18 (d, 1H), 7.45 (d, 1H), 7.65 (dd, 1H), 7.66 (t, 1H), 8.41 (s, 1H), 10.36 (s, 1H); Mass spectrum M⁺ 325.

A solution of glycolic acid (100 mg) in DMF (2 ml) was added dropwise to a solution of 2-methyl-4-({5-[2-(methylamino)ethoxy]quinazolin-4-yl}amino)phenol (400 mg) in DMF (4 ml) and the mixture held under sonication for 5 minutes. A solution of HATU (519 mg) in DMF (2ml) was then added and the solution was stirred at ambient temperature for 16 hours, and then concentrated *in vacuo*. The residue was treated with water to precipitate a brown solid that was collected by filtration, and washed with water to give 2-hydroxy-*N*-[2-({4-[4-hydroxy-3-methylanilino]quinazolin-5-yl}oxy)ethyl]-*N*-methylacetamide as a brown solid (406 mg, 86%); NMR spectrum (DMSO-d₆) 2.15 (s, 3H), 2.94 (s, 3H), 3.87 (m, 2H), 4.04 (s, 2H), 4.48 (m, 2H), 6.81 (d, 1H), 7.20 (dd, 1H), 7.25 (d, 1H), 7.35 (m, 2H), 7.92 (t, 1H), 8.64 (s, 1H), 9.46 (s, 1H), 10.49 (s, 1H); Mass spectrum M⁺ 383.

Example 4

Using an analogous procedure to that described in Example 3 the appropriate 4-(4-hydroxyanilino)quinazoline was reacted with the appropriate compound of the formula Q¹-CH₂-L¹ to give the compounds shown in Table 2 below, wherein Q¹ is as specified in Table 2 and L¹ is chloro or methanesulfonate as specified in the notes for Table 2

Table 2

No. and Note	Q ¹	R ³	R ⁴	R ⁶	Z
[1]	2-pyrazinyl	methyl	H	methyl	OH
[2]	1,3-thiazol-4-yl	methyl	H	methyl	OH
[3]	5-methylisoxazol-3-yl	methyl	H	methyl	OH
[4]	2-pyridyl	Cl	(R)-methyl	H	methoxy
[5]	2-pyridyl	Cl	H	methyl	OH
[6]	3-fluorophenyl	Cl	H	methyl	OH
[7]	1,3-thiazol-4-yl	Cl	H	methyl	OH
[8]	6-methylpyridin-2-yl	Cl	H	methyl	OH
[9]	2-pyrazinyl	Cl	H	methyl	OH
[10]	2-pyridyl	Cl	(R)-methyl	H	H
[11]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[12]	2-pyrazinyl	Cl	(R)-methyl	methyl	OH
[13]	6-methylpyridin-2-yl	Cl	(R)-methyl	methyl	OH
[14]	3-fluorophenyl	Cl	(R)-methyl	methyl	OH
[15]	1,3-thiazol-4-yl	Cl	(R)-methyl	methyl	OH
[16]	6-methylpyridin-2-yl	Cl	H	methyl	H
[17]	3-fluorophenyl	Cl	H	methyl	H
[18]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[19]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[20]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[21]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[22]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[23]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[24]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[25]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[26]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[27]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[28]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[29]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[30]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[31]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[32]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[33]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[34]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[35]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[36]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[37]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[38]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[39]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[40]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[41]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[42]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[43]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[44]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[45]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[46]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[47]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[48]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[49]	2-pyridyl	Cl	(R)-methyl	methyl	OH
[50]	2-pyridyl	Cl	(R)-methyl	methyl	OH

- [1] **2-Hydroxy-*N*-methyl-*N*-(2-[(4-{3-methyl-4-(pyrazin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl)acetamide.** Prepared by reacting 2-hydroxy-*N*-[2-((4-[4-hydroxy-3-methylanilino]quinazolin-5-yl)oxy)ethyl]-*N*-methylacetamide and pyrazin-2-ylmethyl methanesulfonate to give the title product as a pale yellow solid in 34% yield; NMR spectrum (DMSO-*d*₆, 100°C) 2.26 (s, 3H), 3.00 (s, 3H), 3.92 (t, 2H), 4.16 (s, 2H), 4.51 (t, 2H), 5.26 (s, 2H), 7.05 (d, 1H), 7.16 (d, 1H), 7.35 (d, 1H), 7.52 (m, 2H), 7.69 (t, 1H), 8.40 (s, 1H), 8.60 (d, 1H), 8.64 (d, 1H), 8.81 (s, 1H), 9.63 (s, 1H); Mass spectrum MH⁺ 475.

The pyrazin-2-ylmethyl methanesulfonate used as starting material was prepared as follows:

- 10 Di-*iso*-propylethylamine (175 µl) and methane sulfonyl chloride (80 µl) were added dropwise to a solution of 2-(hydroxymethyl)-pyrazine (110 mg, prepared as described in *Anales De Quimica* 1979, p899) in DCM (5 ml) at 0°C and the reaction allowed to warm to room temperature and stirred for 30 minutes. DCM was removed *in vacuo* and the residue was used with out further purification.

- 15 [2] **2-Hydroxy-*N*-methyl-*N*-(2-[(4-{3-methyl-4-(1,3-thiazol-4-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl)acetamide.** Prepared by reacting 2-hydroxy-*N*-[2-((4-[4-hydroxy-3-methylanilino]quinazolin-5-yl)oxy)ethyl]-*N*-methylacetamide and 4-(chloromethyl)-thiazole hydrochloride to give the title product as a white solid in 20% yield; NMR spectrum (DMSO-*d*₆, 100°C) 2.23 (s, 3H), 3.00 (s, 3H), 3.91 (t, 2H), 4.08 (s, 2H), 4.49 (t, 2H), 5.25 (s, 2H), 7.07 (d, 1H), 7.16 (d, 1H), 7.34 (d, 1H), 7.50 (m, 2H), 7.68 (m, 2H), 8.41 (s, 1H), 9.07 (d, 1H), 9.63 (s, 1H); Mass spectrum MH⁺ 480.

- [3] **2-Hydroxy-*N*-methyl-*N*-(2-[(4-{3-methyl-4-[(5-methylisoxazol-3-yl)methoxy]anilino}quinazolin-5-yl)oxy]ethyl)acetamide.** Prepared by reacting 2-hydroxy-*N*-[2-((4-[4-hydroxy-3-methylanilino]quinazolin-5-yl)oxy)ethyl]-*N*-methylacetamide and 3-(chloromethyl)-5-methylisoxazole to give the title product as a pale grey solid in 30% yield; NMR spectrum (DMSO-*d*₆, 100°C) 2.22 (s, 3H), 2.41 (s, 3H), 3.00 (s, 3H), 3.92 (t, 2H), 4.05 (s, 2H), 4.48 (t, 2H), 5.15 (s, 2H), 6.28 (s, 1H), 7.05 (d, 1H), 7.16 (d, 1H), 7.34 (d, 1H), 7.48 (m, 2H), 7.68 (t, 1H), 8.42 (s, 1H), 9.62 (s, 1H); Mass spectrum MH⁺ 478.

- [4] ***N*-(2*R*)-2-[(4-{3-Chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]propyl)-2-methoxyacetamide.** Prepared by reacting *N*-[(2*R*)-2-((4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl)oxy)propyl]-2-methoxyacetamide and picolyl chloride hydrochloride in 43% yield; NMR spectrum (DMSO-*d*₆) 1.19 (d, 3H), 3.10 (s, 3H), 3.21 (dt,

1H), 3.72 (m, 1H), 3.77 (s, 2H), 4.93 (m, 1H), 5.29 (s, 2H), 7.22 (d, 2H), 7.24 (d, 2H), 7.32 (d, 1H), 7.36 (dd, 1H), 7.58 (m, 2H), 7.71 (t, 1H), 7.86 (td, 1H), 8.15 (d, 1H), 8.19 (t, 1H), 8.47 (s, 1H), 8.59 (d, 1H), 9.97 (s, 1H) Mass spectrum MH^+ 508.

The *N*-[(2*R*)-2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)propyl]-2-methoxyacetamide used as starting material was prepared as follows:

(*R*)-1-amino-2-propanol was reacted with 2-chloro-4-[(5-fluoroquinazolin-4-yl)amino]phenol (prepared as described in Example 4-4, preparation of starting materials) using an analogous process to that described Example 1 for the preparation of *N*-[3-chloro-4-(pyridin-2-ylmethoxy)phenyl]-5-[2-(methylamino)ethoxy]quinazolin-4-amine to give 4-({5-[(1*R*)-2-amino-1-methylethoxy]quinazolin-4-yl}amino)-2-chlorophenol in 64% yield; NMR spectrum (DMSO-*d*₆) 1.39 (d, 3H), 2.88 - 3.03 (m, 2H), 3.72 - 3.85 (m, 1H), 6.95 (d, 1H), 7.15 (d, 1H), 7.29 (d, 1H), 7.45 - 7.52 (m, 1H), 7.69, (t, 1H), 8.05 (s, 1H), 8.45 (s, 1H) Mass spectrum MH^+ 345.

4-({5-[(1*R*)-2-Amino-1-methylethoxy]quinazolin-4-yl}amino)-2-chlorophenol was reacted with methoxyacetic acid using an analogous process to that described in Example 3 (preparation of starting materials) to give *N*-[(2*R*)-2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)propyl]-2-methoxyacetamide in 83% yield; NMR spectrum (DMSO-*d*₆) 1.4 (d, 3H), 3.1 (s, 3H), 3.35 - 3.45 (m, 1H), 3.72 - 3.85 (m, 3H), 4.95 - 5.05 (m, 1H), 7.05 (d, 1H), 7.31 (d, 1H), 7.4 (dd, 1H), 7.48 (d, 1H), 7.81 (m, 1H), 7.95 (t, 1H), 8.25 (t, 1H), 8.8 (s, 1H), 10.39 (s, 1H), 10.74 (s, 1H) Mass spectrum MH^+ 417.

[5] *N*-{2-[(4-{3-Chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}-2-hydroxy-*N*-methylacetamide. Prepared by reacting picolyl chloride hydrochloride and *N*-[2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)ethyl]-2-hydroxy-*N*-methylacetamide in 66% yield; NMR spectrum (DMSO-*d*₆) 2.96 (s, 3H), 3.91 (t, 2H), 4.04 (d, 2H), 4.26 (t, 1H), 4.40 (t, 2H), 5.28 (s, 2H), 7.14 (d, 1H), 7.22 (d, 1H), 7.32 (d, 1H), 7.35 (m, 1H), 7.57 (m, 2H), 7.70 (m, 1H), 7.86 (m, 1H), 7.95 (s, 1H), 8.42 (s, 1H), 8.56 (d, 1H), 9.75 (bs, 1H); Mass spectrum MH^+ 401.

(dd, 1H), 7.59 (d, 1H), 7.73 (d, 1H), 7.81 (dd, 1H), 8.51 (s, 1H), 9.03 (d, 1H), 10.07 (bs, 1H); Mass spectrum MH^+ 290.

2-Chloro-4-[(5-fluoroquinazolin-4-yl)amino]phenol was reacted with *N*-methylaminoethanol using an analogous process to that described in Example 3 for the preparation of 2-methyl-4-({5-[2-(methylamino)ethoxy]quinazolin-4-yl}amino)phenol, to give 2-Chloro-4-({5-[2-(methylamino)ethoxy]quinazolin-4-yl}amino)phenol in 96% yield; NMR spectrum (DMSO- d_6) 2.41 (s, 3H), 3.05 (t, 2H), 4.36 (t, 2H), 6.97 (d, 1H), 7.12 (d, 1H), 7.31 (d, 1H), 7.63 (1H, dd), 7.70 (t, 1H), 7.96 (s, 1H), 8.47 (s, 1H) 10.47 (bs, 1H); Mass spectrum MH^+ 345.

2-Chloro-4-({5-[2-(methylamino)ethoxy]quinazolin-4-yl}amino)phenol was reacted with glycolic acid using an analogous procedure to that described in Example 3 to give *N*-[2-({4-[3-Chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)ethyl]-2-hydroxy-*N*-methylacetamide in 58% yield; NMR spectrum (DMSO- d_6) 2.96 (s, 3H), 3.90 (t, 2H), 4.05 (m, 3H), 4.41 (t, 2H), 6.97 (d, 1H), 7.14 (d, 1H), 7.34 (m, 2H), 7.70 (t, 1H), 7.79 (d, 1H), 8.40 (s, 1H), 9.64 (s, 1H), 10.00 (bs, 1H); Mass spectrum MH^+ 403.

[6] *N*-(2-{{4-[3-chloro-4-[(3-fluorobenzyl)oxy]anilino]quinazolin-5-yl}oxy}ethyl)-2-hydroxy-*N*-methylacetamide. Prepared by reacting 3-fluorobenzyl chloride and *N*-[2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)ethyl]-2-hydroxy-*N*-methylacetamide to give the title product in 59% yield; NMR spectrum (DMSO- d_6 at 100°C) 2.91 (s, 3H), 3.83 (t, 2H), 3.99 (bs, 3H), 4.42 (t, 3H), 5.17 (s, 2H), 7.00 - 7.30 (m, 6H), 7.36 (m, 1H), 7.50 (dd, 1H), 7.63 (t, 1H), 7.89 (d, 1H), 8.38 (s, 1H), 9.62 (bs, 1H); Mass spectrum MH^+ 511.

[7] *N*-{2-{{4-[3-Chloro-4-(1,3-thiazol-4-ylmethoxy)anilino]quinazolin-5-yl}oxy}ethyl}-2-hydroxy-*N*-methylacetamide. Prepared by reacting 4-(chloromethyl)-1,3-thiazole hydrochloride and *N*-[2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)ethyl]-2-hydroxy-*N*-methylacetamide to give the title product in 54% yield; NMR spectrum (DMSO- d_6 at 100°C) 2.99 (s, 3H), 3.91 (t, 2H), 4.07 (bs, 3H), 4.50 (t, 2H), 5.34 (s, 2H), 7.17 (d, 1H), 7.30 (d, 1H), 7.36 (d, 1H), 7.59 (dd, 1H), 7.72 (m, 2H), 7.96 (d, 1H), 8.46 (s, 1H), 9.08 (d, 1H), 9.70 (bs, 1H); Mass spectrum MH^+ 500.

[8] *N*-(2-{{4-[3-Chloro-4-[(6-methylpyridin-2-yl)methoxy]anilino]quinazolin-5-yl}oxy}ethyl)-2-hydroxy-*N*-methylacetamide. A mixture of methanesulfonyl chloride (0.034 ml), triethylamine (0.077 ml) and (6-methylpyridin-2-yl)methanol (44 mg) was stirred in DCM (10 ml) overnight. The solution was concentrated *in vacuo* and DMF (20 ml) was

added, followed by the addition of *N*-[2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)ethyl]-2-hydroxy-*N*-methylacetamide (125 mg) and potassium carbonate (150 mg) and the mixture stirred for 2 days. The solution was concentrated *in vacuo* and water (50 ml) was added and the mixture extracted with DCM (60 ml). The extract was dried and concentrated *in vacuo* and the residue purified by chromatography using DCM – 10% methanol (2M ammonia) to give the title compound as a white solid (99 mg, 54%); NMR spectrum (DMSO-d₆ at 100°C) 2.50 (s, 3H obscured by DMSO), 2.99 (s, 3H), 3.92 (t, 2H), 4.06 (bs, 3H), 4.49 (t, 2H), 5.22 (s, 2H), 7.13 - 7.26 (m, 3H), 7.37 (m, 2H), 7.57 (dd, 1H), 7.72 (m, 2H), 7.98 (d, 1H), 8.46 (s, 1H), 9.70 (bs, 1H); Mass spectrum MH⁺ 508.

10 [9] *N*-{2-[(4-{3-Chloro-4-(pyrazin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}-2-hydroxy-*N*-methylacetamide. Prepared by reacting pyrazin-2-ylmethyl sulfonate with *N*-[2-({4-[(3-chloro-4-hydroxyphenyl)amino]quinazolin-5-yl}oxy)ethyl]-2-hydroxy-*N*-methylacetamide to give the title product in 60% yield; NMR spectrum (DMSO-d₆ at 100°C) 2.99 (s, 3H), 3.91 (t, 2H), 4.07 (bs, 3H), 4.49 (t, 2H), 5.37 (s, 2H), 7.17 (d, 1H), 7.29 (d, 1H), 15 7.36 (d, 1H), 7.60 (dd, 1H), 7.72 (t, 1H), 7.99 (d, 1H), 8.46 (s, 1H), 8.64 (m, 2H), 8.50 (s, 1H), 9.72 (bs, 1H); Mass spectrum MH⁺ 495.

[10] *N*-{(2*R*)-2-[(4-{3-Chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]propyl}acetamide. Prepared by reacting *N*-[(2*R*)-2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)propyl]acetamide and picolyl chloride hydrochloride in 20 76% yield; NMR spectrum (DMSO-d₆) 1.40 (d, 3H), 1.78 (s, 3H), 3.39 (m, 1H), 3.62 (m, 1H), 4.87 (m, 1H), 5.29 (s, 2H), 7.21 - 7.40 (m, 4H), 7.57 (m, 2H), 7.71 (t, 1H), 7.87 (m, 1H), 8.12 (d, 1H), 8.22 (t, 1H), 8.49 (s, 1H), 8.58 (d, 1H), 10.00 (bs, 1H); Mass spectrum MH⁺ 478.

The *N*-[(2*R*)-2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)propyl]acetamide used as starting material was prepared by reacting 4-({5-[(1*R*)-2-amino-1-methylethoxy]quinazolin-4-yl}amino)-2-chlorophenol (prepared as described in Example 4-4) 25 with acetic acid using an analogous procedure to that described in Example 3 for the preparation of 2-hydroxy-*N*-methyl-*N*-[2-({4-[3-methyl-4-pyridin-2-ylmethoxy]anilino}quinazolin-5-yl)oxy]ethyl]-2-hydroxy-*N*-methylacetamide.

[11] *N*-{(2*R*)-2-[(4-{3-chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]propyl}-2-hydroxy-*N*-methylacetamide. Prepared by reacting *N*-[(2*R*)-2-[(4-{3-chloro-4-hydroxyanilino}quinazolin-5-yl)oxy]propyl]-2-hydroxy-*N*-methylacetamide and picolyl chloride hydrochloride in 61% yield; NMR spectrum (DMSO-*d*₆ at 100°C) 1.44 (d, 3H), 2.99 (s, 3H), 3.51 (m, 1H), 4.07 (m, 2H), 4.13 (m, 1H), 5.12 (m, 1H), 5.28 (s, 2H), 7.23 (m, 2H), 7.34 (m, 1H), 7.60 (m, 2H), 7.70 (t, 1H), 7.85 (t, 1H), 8.08 (d, 1H), 8.47 (s, 1H), 8.58 (bd, 1H), 9.87 (bs, 1H); Mass spectrum MH⁺ 508.

The *N*-[(2*R*)-2-[(4-{3-chloro-4-hydroxyanilino}quinazolin-5-yl)oxy]propyl]-2-hydroxy-*N*-methylacetamide used as a starting material was prepared as follows:

10 2-chloro-4-[(5-fluoroquinazolin-4-yl)amino]phenol (2 g) was added to a stirred solution of (2*R*)-1-[allyl(methyl)amino]propan-2-ol (2.24 g, prepared as described in Example 2-3) in DMA (100 ml) and sodium hydride (60% dispersion in oil, 692 mg), and the mixture heated to 110°C for 16 hours. The mixture was concentrated *in vacuo* then a saturated solution of sodium bicarbonate (200 ml) was added and extracted with DCM (300 ml). The
15 extract was washed with brine, dried and concentrated *in vacuo* and the residue purified by chromatography using DCM – 10% methanol / 2*N* ammonia as eluent to give 4-[(5-{(1*R*)-2-[allyl(methyl)amino]-1-methylethoxy}quinazolin-4-yl)amino]-2-chlorophenol as a yellow solid (1.88 g, 68%); NMR spectrum (DMSO-*d*₆) 1.43 (d, 3H), 2.17 (s, 3H), 2.54 (dd, 1H), 2.97 (m, 3H), 4.94 (m, 1H), 5.00 (dd, 1H), 5.10 (dd, 1H), 5.63 (m, 1H), 6.98 (d, 1H), 7.18 (d,
20 1H), 7.29 (d, 1H), 7.42 (dd, 1H), 7.69 (t, 1H), 7.84 (d, 1H), 8.44 (s, 1H), 10.01 (bs, 1H), 10.26 (s, 1H); Mass spectrum MH⁺ 399.

Chlorotris(triphenylphosphine)rhodium(I) (40 mg) was added to a solution of 4-[(5-{(1*R*)-2-[allyl(methyl)amino]-1-methylethoxy}quinazolin-4-yl)amino]-2-chlorophenol (841 mg) in acetonitrile/water (5:1, 4 ml), and the mixture heated to 130°C for 10 minutes by
25 microwave irradiation. The cooled mixture was subjected to ion exchange chromatography and product eluted with methanol / 2*M* ammonia yielding 2-chloro-4-[(5-{(1*R*)-1-methyl-2-(methylamino)ethoxy}quinazolin-4-yl)amino]phenol as a brown solid (776 mg, 100%); NMR spectrum (DMSO-*d*₆) 1.40 (d, 3H), 2.33 (s, 3H), 2.87 (m, 2H), 3.29 (1H obscured by water), 4.88 (m, 1H), 6.97 (d, 1H), 7.14 (d, 1H), 7.28 (d, 1H), 7.55 (dd, 1H), 7.68 (t, 1H), 7.95 (d,
30 1H), 8.45 (s, 1H), 10.51 (bs, 1H); Mass spectrum MH⁺ 359.

The *N*-[(2*R*)-2-[(4-{(3-chloro-4-hydroxyphenyl)amino}quinazolin-5-yl)oxy]propyl]-2-hydroxy-*N*-methylacetamide starting material was prepared by reacting 2-chloro-4-[(5-{(1*R*)-1-methyl-2-(methylamino)ethoxy}quinazolin-4-yl)amino]phenol with and glycolic acid using

an analogous procedure to that described in Example 3 for the preparation of 2-hydroxy-*N*-[2-({4-[4-hydroxy-3-methylanilino]quinazolin-5-yl}oxy)ethyl]-*N*-methylacetamide, to give *N*-[(2*R*)-2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)propyl]-2-hydroxy-*N*-methylacetamide in 57% yield; NMR spectrum (DMSO-*d*₆) 1.39 (d, 3H), 2.91 (m, 1H), 2.97 (s, 3H), 3.39 (dd, 1H), 4.04 (d, 2H), 4.16 (m, 1H), 4.39 (m, 1H), 5.08 (m, 1H), 6.98 (d, 1H), 7.27 (m, 2H), 7.47 (dd, 1H), 7.70 (t, 1H), 7.97 (d, 1H), 8.43 (s, 1H), 9.85 (s, 1H), 9.99 (bs, 1H); Mass spectrum MH⁺ 417.

[12] *N*-[(2*R*)-2-({4-[3-Chloro-4-(pyrazin-2-ylmethoxy)anilino]quinazolin-5-yl}oxy)propyl]-2-hydroxy-*N*-methylacetamide. Prepared by reacting pyrazin-2-ylmethyl sulfonate and *N*-[(2*R*)-2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)propyl]-2-hydroxy-*N*-methylacetamide to give the title product in 20% yield; NMR spectrum (DMSO-*d*₆) 1.41 (d, 3H), 2.98 (s, 3H), 3.42 (dd, 1H), 4.06 (m, 2H), 4.23 (m, 1H), 4.41 (m, 1H), 5.12 (m, 1H), 5.39 (s, 2H), 7.25 - 7.38 (m, 3H), 7.72 (m, 2H), 8.15 (d, 1H), 8.48 (s, 1H), 8.68 (d, 2H), 8.87 (s, 1H), 9.96 (s, 1H); Mass spectrum MH⁺ 509.

[13] *N*-[(2*R*)-2-({4-[3-Chloro-4-[(6-methylpyridin-2-yl)methoxy]anilino]quinazolin-5-yl}oxy)propyl]-2-hydroxy-*N*-methylacetamide. Prepared by reacting (6-methylpyridin-2-yl)methanol with *N*-[(2*R*)-2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)propyl]-2-hydroxy-*N*-methylacetamide, using an analogous procedure to that described in Example 4-8 (in-situ formation of (6-methylpyridin-2-yl)methyl methanesulfonate), to give the title product in 48% yield; NMR spectrum (DMSO-*d*₆) 1.40 (d, 3H), 2.50 (3H obscured by DMSO), 2.98 (s, 3H), 3.37 (dd, 1H), 4.06 (d, 1H), 4.22 (m, 1H), 4.41 (t, 1H), 5.10 (m, 1H), 5.26 (s, 2H), 7.20 - 7.30 (m, 3H), 7.33 (d, 1H), 7.37 (d, 1H), 7.67 (dd, 1H), 7.70 - 7.80 (m, 2H), 8.15 (d, 1H), 8.48 (s, 1H), 9.95 (s, 1H); Mass spectrum MH⁺ 522.

[14] *N*-[(2*R*)-2-({4-[3-Chloro-4-[(3-fluorobenzyl)oxy]anilino]quinazolin-5-yl}oxy)propyl]-2-hydroxy-*N*-methylacetamide. Prepared by reacting 1-(chloromethyl)-3-fluorobenzene and *N*-[(2*R*)-2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)propyl]-2-hydroxy-*N*-methylacetamide to give the title product in 81% yield; NMR spectrum (DMSO-

thiazole hydrochloride and *N*-[(2*R*)-2-({4-[(3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)propyl]-2-hydroxy-*N*-methylacetamide to give the title product in 61% yield; NMR spectrum (DMSO-*d*₆) 1.41 (d, 3H), 2.98 (s, 3H), 3.38 (dd, 1H), 4.06 (d, 2H), 4.22 (m, 1H), 4.42 (t, 1H), 5.11 (m, 1H), 5.34 (s, 2H), 7.28 (d, 1H), 7.34 (m, 2H), 7.69 (dd, 1H), 7.73 (t, 1H), 7.82 (s, 1H), 8.12 (d, 1H), 8.48 (s, 1H), 9.18 (d, 1H), 9.95 (s, 1H); Mass spectrum *MH*⁺ 514.

[16] *N*-(2-{[4-(3-chloro-4-[(6-methylpyridin-2-yl)methoxy]anilino)quinazolin-5-yl]oxy}ethyl)-*N*-methylacetamide. Prepared by reacting (6-methylpyridin-2-yl)methanol and *N*-[2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)ethyl]-*N*-methylacetamide using the procedure described in Example 4-8 (in-situ formation of (6-methylpyridin-2-yl)methyl methanesulfonate), to give the title product in 67% yield; NMR spectrum (DMSO-*d*₆) 1.94 (s, 3H), 3.06 (s, 3H), 3.27 (s, 3H), 3.84 - 3.96 (m, 2H), 4.35 - 4.45 (m, 2H), 5.24 (s, 2H), 7.16 (d, 1H), 7.20 - 7.27 (m, 2H), 7.32 - 7.40 (m, 2H), 7.58 (dd, 1H), 7.70 - 7.79 (m, 2H), 7.92 (d, 1H), 8.45 (s, 1H), 9.74 (s, 1H); Mass spectrum *MH*⁺ 492.

15 The *N*-[2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)ethyl]-*N*-methylacetamide used as starting material was prepared as follows:

Acetic acid was reacted with 2-chloro-4-({5-[2-(methylamino)ethoxy]quinazolin-4-yl}amino)phenol (prepared as described in Example 4-5, preparation of starting materials) using an analogous procedure to that described in Example 3 for the preparation of 2-hydroxy-*N*-[2-({4-[4-hydroxy-3-methylanilino]quinazolin-5-yl}oxy)ethyl]-*N*-methylacetamide, to give the title product in 56% yield; NMR spectrum (DMSO-*d*₆) 1.96 (s, 3H), 2.48 (s, 3H), 3.84 (m, 2H), 4.36 (t, 2H), 6.96 (d, 1H), 7.14 (d, 1H), 7.32 (m, 2H), 7.70 (m, 2H), 8.40 (s, 1H), 9.62 (bs, 1H), 10.01 (bs, 1H); Mass spectrum *MH*⁺ 370.

[17] *N*-(2-{[4-(3-Chloro-4-[(2-fluorobenzyl)oxy]anilino)quinazolin-5-yl]oxy}ethyl)-*N*-methylacetamide. Prepared by reacting 2-fluorobenzyl chloride with *N*-[2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)ethyl]-*N*-methylacetamide, to give the title product in 71% yield; NMR spectrum (DMSO-*d*₆) 1.94 (s, 3H), 3.05 (s, 3H), 3.89 (t, 2H), 4.40 (t, 2H), 5.27 (s, 2H), 7.17 (d, 1H), 7.22 - 7.39 (m, 4H), 7.41 - 7.48 (m, 1H), 7.56 - 7.65 (m, 2H), 7.73 (dd, 1H), 7.90 (d, 1H), 8.44 (s, 1H), 9.74 (s, 1H); Mass spectrum *MH*⁺ 495.

30 [18] *N*-(2-{[4-(3-Chloro-4-[(3-fluorobenzyl)oxy]anilino)quinazolin-5-yl]oxy}ethyl)-*N*-methylacetamide. Prepared by reacting 3-fluorobenzyl chloride and *N*-[2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)ethyl]-*N*-to give the title product in 80% yield; NMR

spectrum (DMSO-d₆) 1.94 and 1.97 (each s, together 3H), 2.90 and 3.05 (each s, together 3H), 3.89 and 3.91 (each t, together 2H), 4.40 and 4.55 (each t, together 2H), 5.27 (s, 2H), 7.14 - 7.27 (m, 3H), 7.29 - 7.39 (m, 3H), 7.45 - 7.51 (m, 1H), 7.53 - 7.60 (m, 1H), 7.73 and 7.76 (each t, together 1H), 7.91 and 8.04 (each d, together 1H), 8.45 and 8.50 (each s, together 1h), 9.73 and 9.77 (each s, together 1H); Mass spectrum MH⁺ 495.

[19] *N*-{2-[(4-{3-Chloro-4-(1,3-thiazol-4-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}-*N*-methylacetamide. Prepared by reacting 4-(chloromethyl)-1,3-thiazole and *N*-[2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)ethyl]-*N*-methylacetamide to give the title product in 67% yield; NMR spectrum (DMSO-d₆) 1.94 and 1.96 (each s, together 3H), 2.90 and 3.05 (each s, together 3H), 3.89 and 3.92 (each t, together 2H), 4.40 and 4.55 (each t, together 2H), 5.35 (s, 2H), 7.16 and 7.24 (each d, together 1H), 7.34 and 7.37 (each d, together 2H), 7.56 and 7.59 (each dd, together 1H), 7.73 and 7.76 (each t, together 1H), 7.83 (s, 1H), 7.90 and 8.02 (each d, together 1H), 8.44 and 8.50 (each s, together 1H), 9.16 (d, 1H), 9.73 and 9.76 (each s, together 1H); Mass spectrum MH⁺ 484.

[20] *N*-{2-[(4-{3-Chloro-4-(pyrazin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}-*N*-methylacetamide. Prepared by reacting pyrazin-2-ylmethyl methanesulfonate (prepared as described in Example 4-1, preparation of starting materials) and *N*-[2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)ethyl]-*N*-methylacetamide, to give the title product in 60% yield; NMR spectrum (DMSO-d₆) 1.94 and 1.96 (each s, together 3H), 2.90 and 3.05 (each s, together 3H), 3.89 and 3.92 (each t, together 2H), 4.40 and 4.55 (each t, together 2H), 5.40 (s, 2H), 7.16 and 7.24 (each d, together 1H), 7.29 - 7.39 (m, 2H), 7.58 and 7.60 (each dd, together 1H), 7.73 and 7.76 (each t, together 1H), 7.93 and 8.05 (each d, together 1H), 8.44 and 8.51 (each s, together 1H), 8.68 (d, 1H), 8.69 (d, 1H), 8.87 (s, 1H), 9.74 and 9.77 (each s, together 1H); Mass spectrum MH⁺ 479.

[21] *N*-{(2*R*)-2-[(4-{3-Chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]propyl}-2-hydroxyacetamide. Prepared by reacting *N*-[(2*R*)-2-({4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl}oxy)propyl]-2-hydroxyacetamide and picolyl chloride

The *N*-[(2*R*)-2-((4-[3-chloro-4-hydroxyanilino]quinazolin-5-yl)oxy)propyl]-2-hydroxyacetamide used as starting material was prepared as follows:

4-({5-[(1*R*)-2-amino-1-methylethoxy]quinazolin-4-yl}amino)-2-chlorophenol (prepared as described in Example 4-4, preparation of starting materials) was reacted with
 5 glycolic acid using an analogous procedure to that used in Example 1 for the preparation of *N*-{2-[(4-{3-Chloro-4-(pyridin-2-ylmethoxy)anilino}quinazolin-5-yl)oxy]ethyl}-*N*-methylacetamide, to give the title product in 61% yield; NMR spectrum (DMSO-*d*₆) 1.39 (d, 3H), 3.70 - 3.80 (m, 3H), 4.90 - 4.97 (m, 1H), 7.0 (d, 1H), 7.26 - 7.31 (m, 2H), 7.41 (dd, 1H), 7.75 (t, 1H), 7.92 (d, 1H), 8.16 (t, 1H), 8.53 (s, 1H), 10.09 (s, 1H), 10.15 (s, 1H) Mass
 10 spectrum MH^+ 403.

Example 5

Pharmaceutical compositions

The following illustrates representative pharmaceutical dosage forms of the invention as defined herein (the active ingredient being termed "Compound X") which may be prepared,
 15 for therapeutic or prophylactic use in humans:

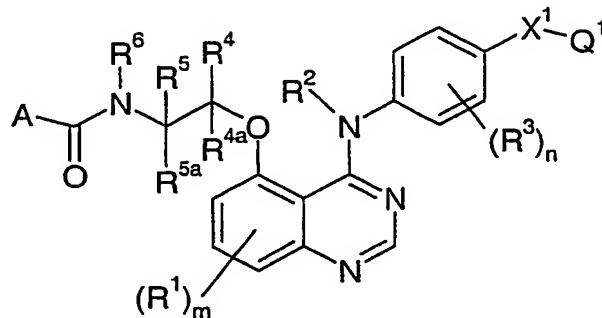
(a)	Tablet I	mg/tablet
	Compound X.....	100
	Lactose Ph.Eur.....	182.75
20	Croscarmellose sodium.....	12.0
	Maize starch paste (5% w/v paste).....	2.25
	Magnesium stearate.....	3.0
(b)	Injection I	(50 mg/ml)
25	Compound X.....	5.0% w/v
	1M Sodium hydroxide solution.....	15.0% v/v
	0.1M Hydrochloric acid (to adjust pH to 7.6)	
	Polyethylene glycol 400.....	4.5% w/v
	Water for injection to 100%.	

30

The above compositions may be prepared by conventional procedures well known in the pharmaceutical art. For example, Tablet I may be prepared by blending the components together and compressing the mixture into a tablet.

CLAIMS

1. A quinazoline derivative of the formula I:



5

I

wherein:

m is 0, 1 or 2;

each **R¹**, which may be the same or different, is selected from hydroxy, (1-6C)alkoxy, (3-7C)cycloalkyl-oxy and (3-7C)cycloalkyl-(1-6C)alkoxy,

- 10 and wherein any CH₂ or CH₃ group within a **R¹** substituent optionally bears on each said CH₂ or CH₃ group one or more halogeno or (1-6C)alkyl substituents, or a substituent selected from hydroxy and (1-6C)alkoxy,

R² is hydrogen or (1-4C)alkyl;

n is 0, 1, 2, 3 or 4;

- 15 each **R³**, which may be the same or different, is selected from halogeno, (1-4C)alkyl, trifluoromethyl, (1-4C)alkoxy, (2-4C)alkenyl and (2-4C)alkynyl;

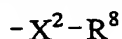
X¹ is selected from O, S, SO, SO₂, N(R⁷), CH(OR⁷), CON(R⁷), N(R⁷)CO, SO₂N(R⁷), N(R⁷)SO₂, OC(R⁷)₂, C(R⁷)₂O, SC(R⁷)₂, C(R⁷)₂S, CO, C(R⁷)₂N(R⁷) and N(R⁷)C(R⁷)₂, wherein each **R⁷**, which may be the same or different, is hydrogen or

- 20 (1-6C)alkyl;

Q¹ is aryl, or heteroaryl,

and wherein **R¹**, **R²**, **R³**, **R⁴**, **R⁵**, **R⁶**, **R⁷** and **Q¹** are defined as hereinbefore or hereinafter.

(3-6C)alkynoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino,
N-(1-6C)alkyl-(2-6C)alkanoylamino, (3-6C)alkenoylamino, N-(1-6C)alkyl-(3-
 6C)alkenoylamino, (3-6C)alkynoylamino, N-(1-6C)alkyl-(3-6C)alkynoylamino,
N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino,
 5 N-(1-6C)alkyl-(1-6C)alkanesulfonylamino, and a group of the formula:



wherein X^2 is a direct bond or is selected from O, CO and $N(R^9)$, wherein R^9 is
 hydrogen or (1-6C)alkyl, and R^8 is halogeno-(1-6C)alkyl, hydroxy-(1-6C)alkyl, carboxy-(1-
 6C)alkyl, (1-6C)alkoxy-(1-6C)alkyl, cyano-(1-6C)alkyl, amino-(1-6C)alkyl, N-
 10 (1-6C)alkylamino-(1-6C)alkyl, N,N-di-[(1-6C)alkyl]amino-(1-6C)alkyl,
 (2-6C)alkanoylamino-(1-6C)alkyl, N-(1-6C)alkyl-(2-6C)alkanoylamino-(1-6C)alkyl,
 (1-6C)alkoxycarbonylamino-(1-6C)alkyl, carbamoyl-(1-6C)alkyl,
N-(1-6C)alkylcarbamoyl-(1-6C)alkyl, N,N-di-[(1-6C)alkyl]carbamoyl-(1-6C)alkyl, (1-
 6C)alkylthio-(1-6C)alkyl, (1-6C)alkylsulfinyl-(1-6C)alkyl, (1-6C)alkylsulfonyl-(1-6C)alkyl
 15 sulfamoyl(1-6C)alkyl, N-(1-6C)alkylsulfamoyl(1-6C)alkyl, N,N-
 di-(1-6C)alkylsulfamoyl(1-6C)alkyl, (2-6C)alkanoyl-(1-6C)alkyl, (2-6C)alkanoyloxy-(1-
 6C)alkyl or (1-6C)alkoxycarbonyl-(1-6C)alkyl,

and wherein any CH_2 or CH_3 group within $-X^1-Q^1$ optionally bears on each said CH_2
 or CH_3 one of more (for example 1, 2, or 3) halogeno or (1-6C)alkyl substituents or a
 20 substituent selected from hydroxy, cyano, amino, (1-4C)alkoxy, (1-4C)alkylamino and di-[(1-
 4C)alkylamino];

R^4 , R^{4a} , R^5 and R^{5a} , which may be the same or different, are selected from hydrogen
 and (1-6C)alkyl, or

R^4 and R^{4a} together with the carbon atom to which they are attached form a (3-
 25 7C)cycloalkyl ring, or

R^5 and R^{5a} together with the carbon atom to which they are attached form a (3-
 7C)cycloalkyl ring,

and wherein any CH_2 or CH_3 within any of R^4 , R^{4a} , R^5 and R^{5a} optionally bears on
 each said CH_2 or CH_3 one of more (for example 1, 2 or 3) halogeno substituents or a
 30 substituent selected from hydroxy, cyano, (1-6C)alkoxy, amino, (2-6C)alkanoyl, (1-
 6C)alkylamino and di-[(1-6C)alkylamino];

R^6 is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-6C)alkyl, (3-7C)cycloalkenyl, (3-7C)cycloalkenyl-(1-6C)alkyl, heterocyclyl and heterocyclyl-(1-6C)alkyl,

and wherein any heterocyclyl group within an R^6 substituent optionally bears one or more substituents, which may be the same or different, selected from halogeno, trifluoromethyl, cyano, nitro, hydroxy, amino, formyl, mercapto, (1-6C)alkyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:



wherein X^3 is a direct bond or is selected from O, CO, SO₂ and N(R^{11}), wherein R^{11} is hydrogen or (1-4C)alkyl, and R^{10} is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl,

N-(1-4C)alkylamino-(1-4C)alkyl and N,N-di-[(1-4C)alkyl]amino-(1-4C)alkyl,

and wherein any heterocyclyl group within an R^6 substituent optionally bears 1 or 2 oxo or thioxo substituents;

and wherein any CH₂ or CH₃ within a R^6 substituent, other than a CH₂ group within a heterocyclyl ring, optionally bears on each said CH₂ or CH₃ one or more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino, carboxy,

carbamoyl, sulfamoyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, N-(1-6C)alkylcarbamoyl, N,N-di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino, N-(1-6C)alkyl-(2-6C)alkanoylamino, N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino and N-(1-6C)alkyl-(1-6C)alkanesulfonylamino;

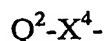
A is selected from hydrogen, a group of the formula $Z-(CF^{12}R^{13})_p$ and R^{14} ,

wherein n is 1, 2, 3 or 4,

substituent selected from hydroxy, cyano, (1-6C)alkyl, (1-6C)alkoxy, amino, (2-6C)alkanoyl, (1-6C)alkylamino and di-[(1-6C)alkyl]amino,

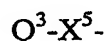
Z is selected from hydrogen, OR¹⁵, NR¹⁶R¹⁷, (1-6C)alkylsulfonyl; (1-6C)alkanesulfonylamino and N-(1-6C)alkyl-(1-6C)alkanesulfonylamino, wherein each of
5 R¹⁵, R¹⁶ and R¹⁷, which may be the same or different, is selected from hydrogen, (1-6C)alkyl, (2-6C)alkenyl and (2-6C)alkynyl,

or Z is a group of the formula:



wherein X⁴ is selected from O, N(R¹⁸), SO₂ and SO₂N(R¹⁸), wherein R¹⁸ is hydrogen or
10 (1-6C)alkyl, and Q² is (3-7C)cycloalkyl, (3-7C)cycloalkenyl or heterocyclyl,

R¹⁴ is selected from hydrogen, OR¹⁹ and NR¹⁶R¹⁷, wherein R¹⁹ is selected from (1-6C)alkyl, (2-6C)alkenyl and (2-6C)alkynyl, and wherein R¹⁶ and R¹⁷ are as defined above, or R¹⁴ is a group of the formula:

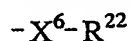


15 wherein X⁵ is selected from O and N(R²⁰), wherein R²⁰ is hydrogen or (1-6C)alkyl, and Q³ is (3-7C)cycloalkyl, (3-7C)cycloalkyl-(1-6C)alkyl, (3-7C)cycloalkenyl, (3-7C)cycloalkenyl-(1-6C)alkyl, heterocyclyl and heterocyclyl-(1-6C)alkyl,

or R¹⁴ is Q⁴ wherein Q⁴ is (3-7C)cycloalkyl, (3-7C)cycloalkenyl or heterocyclyl,

and wherein adjacent carbon atoms in any (2-6C)alkylene chain within a Z or R¹⁴
20 substituent are optionally separated by the insertion into the chain of a group selected from O, S, SO, SO₂, N(R²¹), CO, -C=C- and -C≡C-, wherein R²¹ is hydrogen or (1-6C)alkyl,

and wherein any heterocyclyl group within a Z or R¹⁴ substituent optionally bears one or more (for example 1, 2 or 3) substituents which may be the same or different, selected from halogeno, trifluoromethyl, cyano, nitro, hydroxy, amino, formyl, mercapto, (1-6C)alkyl,
25 (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, (2-6C)alkanoyl, (2-6C)alkanoyloxy and from a group of the formula:



wherein X⁶ is a direct bond or is selected from O, CO, SO₂ and N(R²³), wherein R²³ is
30 hydrogen or (1-4C)alkyl, and R²² is halogeno-(1-4C)alkyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, cyano-(1-4C)alkyl, amino-(1-4C)alkyl, N-(1-4C)alkylamino-(1-4C)alkyl and N,N-di-[(1-4C)alkyl]amino-(1-4C)alkyl,

and wherein any heterocyclyl group within a Z or R¹⁴ substituent optionally bears 1 or 2 oxo or thioxo substituents,

- and wherein and wherein any CH₂ or CH₃ group within a Z or R¹⁴ group, other than a CH₂ group within a heterocyclyl ring, optionally bears on each said CH₂ or CH₃ group one or
- 5 more halogeno or (1-6C)alkyl substituents or a substituent selected from hydroxy, cyano, amino, carboxy, carbamoyl, sulfamoyl, (2-6C)alkenyl, (2-6C)alkynyl, (1-6C)alkoxy, (1-6C)alkylthio, (1-6C)alkylsulfinyl, (1-6C)alkylsulfonyl, (1-6C)alkylamino, di-[(1-6C)alkyl]amino, N-(1-6C)alkylcarbamoyl, N,N-di-[(1-6C)alkyl]carbamoyl, (2-6C)alkanoyl, (2-6C)alkanoyloxy, (2-6C)alkanoylamino,
- 10 N-(1-6C)alkyl-(2-6C)alkanoylamino, N-(1-6C)alkylsulfamoyl, N,N-di-[(1-6C)alkyl]sulfamoyl, (1-6C)alkanesulfonylamino and N-(1-6C)alkyl-(1-6C)alkanesulfonylamino;
- or a pharmaceutically acceptable salt thereof.

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